

SPECIFICATIONS

SULLAIR INDUSTRIAL PRODUCTS



4500 Series, 60 HP—60 Hz Horsepower Rated

MODEL	4509	4510	4512	
Compressor Performance*				
Full Load Pressure - psig	125	150	175	
Capacity at Full Load Pressure - acfm	267	247	220	
Power at Full Load Pressure - bhp	67.2	67.5	65.2	
Package kW Air-cooled	54.9	55.1	53.3	
Package kW Water-cooled	53.6	53.8	51.9	
Gear Ratio	2.75	2.56	2.30	
Electrical Data (Typical)				
	200V	230V	460V	575V
Motor hp	60	60	60	60
Motor Nominal Efficiency	93.6%	93.6%	93.6%	93.6%
Nominal rpm	1770	1770	1770	1770
Frame Size (ODP)	364TSC	364TSC	364TSC	364TSC
Service Factor	1.2	1.2	1.2	1.2
Nameplate Amps	165.6	144	72	57.6
Locked Rotor Amps - Max.	1001	870	435	348
Starter Size - NEMA/Amps	354	354	172	172
Electrical Enclosure	NEMA 4	NEMA 4	NEMA 4	NEMA 4
Cooling Data				
Fluid Flow - gpm	14.4	16.0	15.0	
Heat Rejection - Fluid Clr. BTU/min.	2364	2414	2363	
Heat Rejection - Aft. Clr. BTU/min.	488	450	401	
Air/Fluid Receiver				
Fluid Fill Capacity - U.S. Gal.	3.5	3.5	3.5	
Volume - Cubic Feet Air (U.S. Gal.)	10	10	10	
Rated Pressure - psig	210	210	210	
Dimensions & Weights w/Enclosure - Uncrated (Crated)				
Length - inches	62 (68)	62 (68)	62 (68)	
Width - inches	34.5 (49.5)	34.5 (49.5)	34.5 (49.5)	
Height - inches	61.5 (76)	61.5 (76)	61.5 (76)	
Weight - lbs.	2190 (2520)	2190 (2520)	2190 (2520)	
Discharge Connection - in. NPI	1 1/2	1 1/2	1 1/2	
Moisture Drain Connection - in. NPT	1/4	1/4	1/4	



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4500 Series, 60 HP—60 Hz Horsepower Rated

MODEL	4509	4510	4512
dBA Ratings at 1 Meter (Typical)			
Air-cooled w/enclosure	68	68	68
Water-cooled w/enclosure	Consult Factory		
Water-cooled Series Flow (w/aftercooler)			
Flow at 80°F Water in - gpm	11.2	11.2	11.2
Pipe connection NPT In/Out - inches	3/4 / 3/4	3/4 / 3/4	3/4 / 3/4
Max./Min. Water Pressure - psig	75 / 25	75 / 25	75 / 25
Water Outlet Temperature °F	110	110	110
Cooling Air Flows			
Air Flow Water-cooled Fan w/encl. - cfm	730	730	730
Water-cooled Vent Fan - hp	1/30	1/30	1/30
Air Flow Air-cooled Fan - cfm	5600	5600	5600
Air-cooled Fan Motor - hp	1.5	1.5	1.5
Filter Rating			
Inlet Air	99.99% Eff. Per SAE J726C		
Main Lubricant Flow	Beta 15 = 75 Per ISO 4572		

*Capacity per CAGI / PNEUROP PN2CPIC2 (Annex C to ISO 1217.)

NOTE: Data subject to change without notice.

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Technical Data Sheet

MX103c

Brief Description

Modular dual tower heatless desiccant dryer constructed from aluminium extrusion, for use in purification of compressed air
Available with SMART SMART - DDS (Display) and ADVANCED monitoring and control

Metric Units

Imperial Units

Nominal Conditions

Reference Conditions

1 Compressed air inlet pressure	7	bar g
2 Compressed air inlet temperature	35	°C
3 Compressed air RH	100	%
4 Pressure dew-point	-40	°C
Option	-20	°C
Option	-70	°C

102	psig
95	°F
100	%
-40	°F
-4	°F
-94	°F

Operating Limits

1 Maximum compressed air inlet pressure ¹	13	bar g
2 Minimum compressed air inlet pressure	4	bar g
3 Maximum compressed air inlet temperature	50	°C
4 Minimum compressed air inlet temperature	2	°C

189	psig
58	psig
122	°F
35.6	°F

Electrical supply options

Voltages	85-264	Vac
Phase	1	Ph
Frequency	50/60	Hz

Maximum Power MXS ²	18	W
Maximum Power MXA ²	35	W

Ingress Protection ³	65	IP
---------------------------------	----	----

0.02	HP
0.05	HP

12	NEMA
----	------

Dimensions

Length	865	mm
Depth	550	mm
Height	1647	mm

Weight	316	kg
--------	-----	----

34.0	inches
21.7	inches
64.8	inches

697	lb
-----	----

Process Connections

Inlet	2	inch	(BSP / NPT)
Outlet	2	inch	(BSP / NPT)
Exhaust	2	inch	(BSP / NPT)



Technical Data Sheet

MX103c

ISO8573 Classification

Particulate Class 3¹⁴
 Option Class 2¹⁴
 Option Class 1¹⁴

Water Class 2 -40 °C
 Option Class 3 -20 °C
 Option Class 1 -70 °C

Oil Class 1¹⁴ 0.01 µm

-40	°F
4	°F
94	°F

0.01	µm
------	----

Performance data

Water Class 2

Inlet Pressure (Barg)	Inlet Flowrate ¹⁵ (m³/h) at Temperature			
	35	40	45	50
4.0	382	370	336	279
5.0	458	445	403	335
6.0	535	519	470	390
7.0	611	593	538	446
8.0	687	667	605	502
9.0	764	741	672	558
10.0	840	815	739	613
11.0	917	889	807	669
12.0	993	963	874	725
13.0	1069	1037	941	781

Inlet Pressure (psig)	Inlet Flowrate ¹⁵ (cfm) at Temperature			
	95	104	113	122
58	225	218	198	164
73	270	262	237	197
87	315	305	277	230
102	360	349	316	263
116	405	392	356	295
131	450	436	396	328
145	494	480	435	361
160	539	523	475	394
174	584	567	514	427
189	629	610	554	459

Water Class 3

Inlet Pressure (Barg)	Inlet Flowrate ¹⁵ (m³/h) at Temperature			
	35	40	45	50
4.0	420	407	370	307
5.0	504	489	444	368
6.0	588	570	517	429
7.0	672	652	591	491
8.0	756	733	665	552
9.0	840	815	739	613
10.0	924	896	813	675
11.0	1008	978	887	736
12.0	1092	1059	961	797
13.0	1176	1141	1035	858

Inlet Pressure (psig)	Inlet Flowrate ¹⁵ (cfm) at Temperature			
	95	104	113	122
58	247	240	218	180
73	297	288	261	217
87	346	336	308	253
102	396	384	348	289
116	445	432	392	325
131	494	480	435	361
145	544	528	479	397
160	593	575	522	433
174	643	623	568	469
189	692	671	609	505



Technical Data Sheet

MX103c

Performance data (continued)

Water Class 1

Inlet Pressure (Barg)	Inlet Flowrate* (m³/h) at Temperature			
	35	40	45	50
4.0	268	259	235	195
5.0	321	311	282	234
6.0	375	363	330	273
7.0	428	415	377	312
8.0	482	467	424	351
9.0	535	519	471	391
10.0	589	571	518	430
11.0	642	623	565	469
12.0	696	675	612	508
13.0	749	727	659	547

Inlet Pressure (psig)	Inlet Flowrate* (cfm) at Temperature			
	95	104	113	122
58	157	153	139	115
73	189	183	166	138
87	220	214	194	161
102	252	244	222	184
116	283	275	249	207
131	315	305	277	230
145	346	336	305	253
160	378	367	333	276
174	409	397	360	299
189	441	428	388	322

Noise Levels**

Standard	Leq	<80	dB(A)
	Peak	<120	dB(C)
Option Super (2-stage)	Leq	<75	dB(A)
	Peak	<115	dB(C)

Purification Stages

1st Stage	Water Separator	WS-250
2nd Stage	1 0µm coalescing filter	AO-040H_FX
3rd Stage	0.01µm coalescing filter	AA-040H_FX
4th Stage	Desiccant Bed	Configured to meet required water class
5th Stage	Particulate Class 3 dust filter	AR-040H_MX
6th Stage	Particulate Class 2 dust filter	AAR-040H_MX
7th Stage	Particulate Class 1 dust filter	VBA-142_____ Point of use

Desiccant Bed

Desiccant type	Water Class 2	90% Dryfil AA + 10% Dryfil 13X
Option	Water Class 3	100% Dryfil AA
Option	Water Class 1	20% Dryfil WS + 80% Dryfil 13X

Desiccant Volume (per side) 65.8 litres

2.3 Cubic Feet



Technical Data Sheet

MX103c

Monitoring

MXA Standard

	Minimum	Maximum		Minimum	Maximum	
Inlet Pressure Transmitter	0	16	barg	0	232	psig
Inlet Temperature Sensor	0	141	°C	32	286	°F
Outlet Dewpoint Transmitter	-100	20	°C	-148	68	°F
Column Pressure Gauges	0	20	barg	0	290	psig

MXA optional

Remote communication capability to PC with additional hardware and bespoke software

MXS Standard

	Minimum	Maximum		Minimum	Maximum	
Column Pressure Gauges	0	20	barg	0	290	psig

MXS optional

	Minimum	Maximum		Minimum	Maximum	
Outlet Dewpoint Transmitter	-100	20	°C	-148	68	°F

Approvals

Refer to Declaration Of Conformity

Warranty Period

12-month from installation or 18-months from delivery whichever is sooner

Notes

*1 A quick repressurisation valve (QRV) is required when operating at pressures greater than 9.0 barg (130 psig)

*2 Worse case power requirement power requirement will be lower with some valve configurations

*3 This product is not suitable for installation outdoors

*4 Dependent on filtration selection

*5 Flow rate is referenced to 20 °C (68 °F) and at 1 bar A (14.5 psi A)

*6 At nominal conditions



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OIL-X EVOLUTION

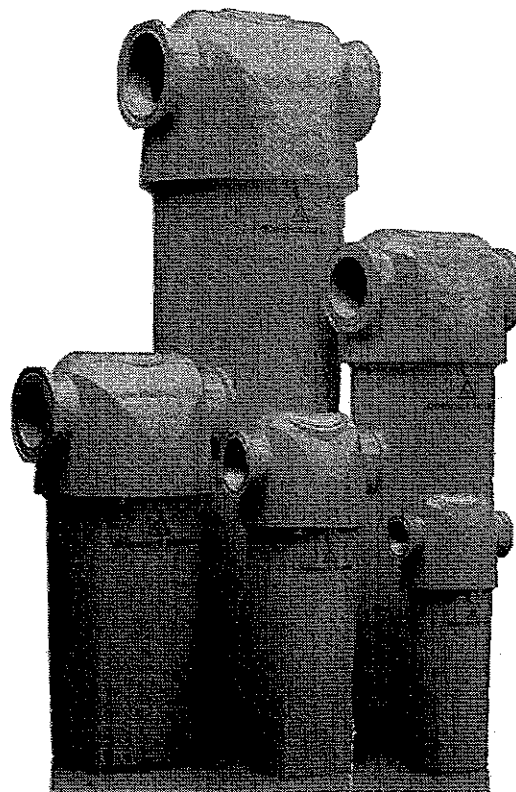
Technical Data - Grade AA



domnick hunter

The all new range of domnick hunter OIL-X EVOLUTION aerosol and particulate removal filters redefine the standards in compressed air filter performance. All aspects of cartridge filter design have been considered with the sole purpose of providing compressed air to international quality standards whilst reducing the cost of ownership and the space envelope required for installation.

OIL-X EVOLUTION has been designed from the ground up with the key design focus concentrated in critical areas such as air flow management, filtration media selection & construction and the efficient removal of coalesced liquid. OIL-X EVOLUTION has also been designed to be fully compliant with the forthcoming changes to the international standard detailing the method for filter testing.



Flow capacities at 7bar g (102 psi g) ANR conditions.

For flows at other pressures, correction factors must be applied.

Model	Pipe Size	L/S	Flow rates			Replacement Element Kit	No.
			Nm ³ /min	Nm ³ /hr	scfm		
AA 010A	1/4"	10	0.6	36	21	10 AA	1
AA 010B	3/8"	10	0.6	36	21	10 AA	1
AA 010C	1/2"	10	0.6	36	21	10 AA	1
AA 015A	3/8"	20	0.6	36	21	10 AA	1
AA 015C	1/2"	20	0.6	36	21	10 AA	1
AA 020C	1/2"	30	1.8	108	64	20 AA	1
AA 020D	3/4"	30	1.8	108	64	20 AA	1
AA 020E	1"	30	1.8	108	64	20 AA	1
AA 025D	3/4"	60	3.6	216	128	25 AA	1
AA 025E	1"	60	3.6	216	128	25 AA	1
AA 030E	1"	110	6.6	396	233	30 AA	1
AA 030F	1 1/4"	110	6.6	396	233	30 AA	1
AA 030G	1 1/2"	110	6.6	396	233	30 AA	1
AA 035F	1 1/4"	160	9.0	540	330	35 AA	1
AA 035G	1 1/2"	160	9.0	540	330	35 AA	1
AA 040G	1 1/2"	220	13.2	792	466	40 AA	1
AA 040H	2"	220	13.2	792	466	40 AA	1
AA 045	2"	330	19.8	1188	699	45 AA	1
AA 050I	2 1/2"	430	25.8	1548	911	50 AA	1
AA 050J	3"	430	25.8	1548	911	50 AA	1
AA 055	2 1/2"	620	37.2	2232	1314	55 AA	1
AA 055J	3"	620	37.2	2232	1314	55 AA	1



CRN
AS1210

OIL-X EVOLUTION Technical Data - Grade AA

Filtration Grade AA - High Efficiency General Purpose Protection

(Precede Grade AA with Grade AO Filter)

Particle removal : Down to 0.01 micron, including water and oil aerosols.

Maximum remaining oil 0.01 mg/m³ at 21°C

aerosol content : 0.01 ppm(w) at 70°F.

Initial Dry Differential Pressure: 100 mbar (1.5 psi)

Saturated Differential Pressure : 200 mbar (3 psi)

Change Element Every : 12 Months

Max Operating Pressure : 16 bar g (232 psi g) with float drain

20 bar g (290 psi g) with manual drain

Max Operating Temperature : 80°C (176°F) with float drain

100°C (212°F) with manual drain

Min Operating Temperature : 1.5°C (35°F)

Inlet / Outlet Connections : BSPT or NPT (specified at time of ordering)

Drain Bowl Connection : 1/2" Female

Float Drain Connection : 1/4" Male via 8mm push in fitting

Manual Drain Connection : 1/2" Female

Materials of Construction

Housing : Pressure Housing - Diecast aluminium

Sealing - High Nitrile

Sensor - Glass Filled Nylon

Optional Incident Monitor - ABS

Element : Glass Filled Nylon

Stainless Steel

Borosilicate Nanofibre

Polyester

Epoxy

High Nitrile

Corrosion Protection : Alochrom Treatment & Dry Powder Epoxy

Design Code : Generally to ASME VIII Div 1 / AS1210

PED Fluid Group : Group 2 Compressed Air

Quality Standards : Manufactured in accordance with
ISO9001 : 2000 and ISO 14001

OIL-X EVOLUTION

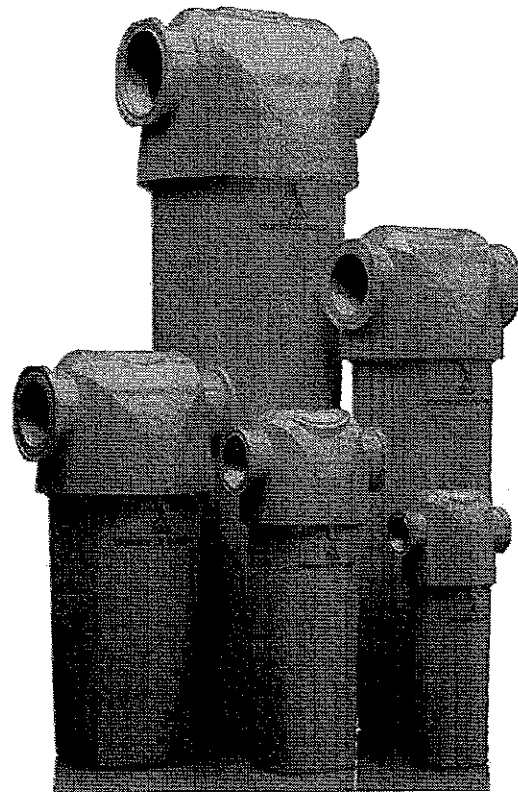
Technical Data - Grade AR



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Flow capacities at 7bar g (102 psi g) ANR conditions.

For flows at other pressures, correction factors must be applied.

Model	Pipe Size	Flow rates				Replacement Element Kit	No.
		L/S	Nm ³ /min	Nm ³ /hr	scfm		
AR 010A	1/4"	10	0.6	36	21	10 AR	1
AR 010B	3/8"	10	0.6	36	21	10 AR	1
AR 010C	1/2"	10	0.6	36	21	10 AR	1
AR 015D	3/8"	20	1.2	72	42	15 AR	1
AR 015E	1/2"	20	1.2	72	42	15 AR	1
AR 020C	1/2"	30	1.8	108	64	20 AR	1
AR 020D	3/4"	30	1.8	108	64	20 AR	1
AR 020E	1"	30	1.8	108	64	20 AR	1
AR 025D	3/4"	50	3.0	180	107	25 AR	1
AR 025E	1"	50	3.0	180	107	25 AR	1
AR 030E	1"	110	6.6	396	233	30 AR	1
AR 030F	1 1/4"	110	6.6	396	233	30 AR	1
AR 030G	1 1/2"	110	6.6	396	233	30 AR	1
AR 035	1 1/2"	160	9.6	576	330	35 AR	1
AR 035G	1 1/2"	160	9.6	576	330	35 AR	1
AR 040G	1 1/2"	220	13.2	792	466	40 AR	1
AR 040H	2"	220	13.2	792	466	40 AR	1
AR 045	2"	330	19.8	1188	699	45 AR	1
AR 050	2 1/2"	430	25.8	1548	911	50 AR	1
AR 050J	3"	430	25.8	1548	911	50 AR	1
AR 055	2 1/2"	620	37.2	2232	1314	55 AR	1
AR 055J	3"	620	37.2	2232	1314	55 AR	1



CRN
AS1210

OIL-X EVOLUTION Technical Data - Grade AR

Filtration Grade AR - General Purpose Dust Filtration

Dry Particle removal :	Down to 1 micron
Initial Dry Differential Pressure:	70 mbar (1 psi)
Change Element Every :	12 Months
Max Operating Pressure :	20 bar g (290 psi g) with manual drain
Max Operating Temperature :	100°C (212°F) with manual drain
Min Operating Temperature :	1.5°C (35°F)
Inlet / Outlet Connections :	BSPT or NPT (specified at time of ordering)
Drain Bowl Connection :	1/2" Female
Manual Drain Connection :	1/2" Female

Materials of Construction

Housing :	Pressure Housing - Diecast aluminium Sealing - High Nitrile Sensor - Glass Filled Nylon Optional Incident Monitor - ABS
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Element :	Glass Filled Nylon Stainless Steel Borosilicate Nanofibre Polyester Epoxy High Nitrile
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Corrosion Protection :	Alochrom Treatment & Dry Powder Epoxy
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Design Code :	Generally to ASME VIII Div 1 / AS1210
PED Fluid Group :	Group 2 Compressed Air

Quality Standards :	Manufactured in accordance with ISO9001 : 2000 and ISO 14001
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OIL-X EVOLUTION

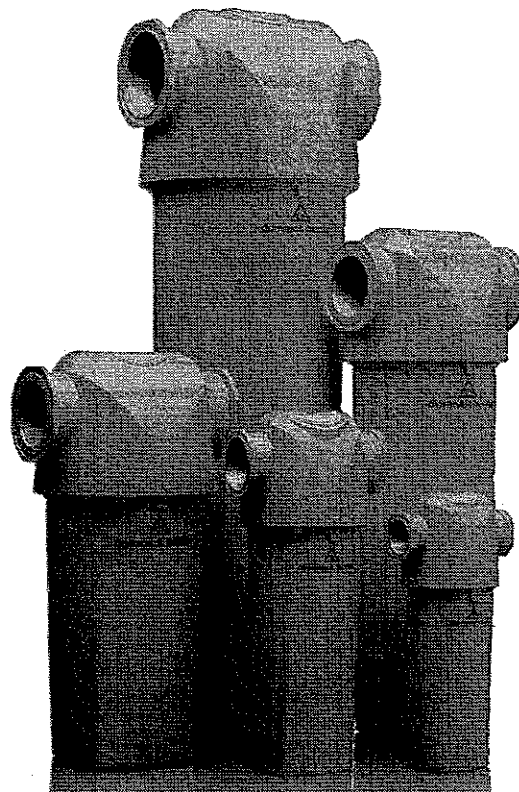
Technical Data - Grade AO

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Flow capacities at 7bar g (102 psi g) ANR conditions.

For flows at other pressures, correction factors must be applied

Model	Pipe Size	L/S	Flow rates			Replacement Element Kit	No.
			Nm ³ /min	Nm ³ /hr	scfm		
AO 010A	1/4"	10	0.6	36	21	10 AO	1
AO 010B	3/8"	10	0.6	36	21	10 AO	1
AO 010C	1/2"	10	0.6	36	21	10 AO	1
AO 015B	3/8"	25	1.2	72	42	15 AO	1
AO 015C	1/2"	25	1.2	72	42	15 AO	1
AO 020C	1/2"	30	1.8	108	64	20 AO	1
AO 020D	3/4"	30	1.8	108	64	20 AO	1
AO 020E	1"	30	1.8	108	64	20 AO	1
AO 025D	3/4"	60	3.6	216	127	25 AO	1
AO 025E	1"	60	3.6	216	127	25 AO	1
AO 030E	1"	110	6.6	396	233	30 AO	1
AO 030F	1 1/4"	110	6.6	396	233	30 AO	1
AO 030G	1 1/2"	110	6.6	396	233	30 AO	1
AO 035F	1 1/4"	130	8.0	480	283	35 AO	1
AO 035G	1 1/2"	130	8.0	480	283	35 AO	1
AO 040G	1 1/2"	220	13.2	792	466	40 AO	1
AO 040H	2"	220	13.2	792	466	40 AO	1
AO 045H	2"	330	19.8	1188	699	45 AO	1
AO 050I	2 1/2"	430	25.8	1548	911	50 AO	1
AO 050J	3"	430	25.8	1548	911	50 AO	1
AO 055J	2 1/2"	520	31.2	1872	1104	55 AO	1
AO 055L	3"	520	31.2	1872	1104	55 AO	1



CRN
AS1210

OIL-X EVOLUTION Technical Data - Grade AO

Filtration Grade AO - High Efficiency General Purpose Protection

Particle removal :	Down to 1 micron, including water and oil aerosols.
Maximum remaining oil aerosol content :	0.6 mg/m ³ at 21°C
Initial Dry Differential Pressure:	0.5 ppm(w) at 70°F.
Saturated Differential Pressure :	70 mbar (1 psi)
Change Element Every :	140 mbar (2 psi)
	12 Months
Max Operating Pressure :	16 bar g (232 psi g) with float drain
	20 bar g (290 psi g) with manual drain
Max Operating Temperature :	80°C (176°F) with float drain
	100°C (212°F) with manual drain
Min Operating Temperature :	1.5°C (35°F)
Inlet / Outlet Connections :	BSPT or NPT (specified at time of ordering)
Drain Bowl Connection :	1/2" Female
Float Drain Connection :	1/4" Male via 8mm push in fitting
Manual Drain Connection :	1/2" Female
Materials of Construction	
Housing :	Pressure Housing - Diecast aluminium
	Sealing - High Nitrile
	Sensor - Glass Filled Nylon
	Optional Incident Monitor - ABS
Element :	Glass Filled Nylon
	Stainless Steel
	Borosilicate Nanofibre
	Polyester
	Epoxy
	High Nitrile
Corrosion Protection :	Alochrom Treatment & Dry Powder Epoxy
Design Code :	Generally to ASME VIII Div 1 / AS1210
PED Fluid Group :	Group 2 Compressed Air
Quality Standards :	Manufactured in accordance with
	ISO9001 : 2000 and ISO 14001



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