

PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD:07-27-051-20W5

Date: JUNE 5, 2014

SAP Equipment ID: 66043247

VESSEL STATIC DATA									
Plant ANSEL			Op Unit FH-AN				System		
Prov. Insp. # 136817			CRN F7659.2				Equip Tag # V-106		
Equipment Description STAB FEED DRUM			Serial # 86045-AA				Vessel Class		
Manufacturer POPAK SYSTEMS			Year Built 1984				Internal Access: YES NO Description:		
MAWP 965		kPa / PSI		@ 140		°C / °F		MDMT -20 °C / °F	
CODE : UM U U2			RT : 1 2 3 4				PWHT : YES		
Diameter		Length (T/T)		mm/in		OAL		mm / in	
Shell Mat'l		Thickness		mm / in		Vertical		Horizontal	
Head Mat'l		Thickness		mm / in		Corr Allowance		mm / in	
Nozzle Mat'l		Thickness		mm / in		Corr Allowance		mm / in	
Internal Coating: YES NO			Internal Clad : YES NO			Capacity m ³			
Manway : YES NO			Inspection Port : YES NO			Skirt Legs Saddle			
Nozzle Rating		lb ANSI		Painted : YES NO		Insulated YES NO			
PROCESS DATA									
Product Description						Sweet		Sour	
Operating Pressure				kPa / PSI		Operating Temperature		°C / °F	
PSV STATIC DATA									
Serial No.	Location		Size		Set Pressure	Capacity	Manufacturer	Model / Type	Service Date
CE-27698-A10			Inlet 3	Outlet 4	3351	17606 SCFM	FARRIS		2011
NDE Equipment records									
Procedure#	Description	Manufacturer			Model#	Serial#		Due Date	

INSPECTION SUMMARY

VISUAL INTERNAL:
 THERE ARE NO SIGNS OF CORRSOSION. VESSEL IS IN GOOD CONDITION
 THE LADDER IS IN GOOD CONDITION
 MANWAY AND MAWAY FLANGE ARE IN GOOD CONDITION
 ALL NOZZLES ARE FREE AND CLEAR
 THE GLYCOL HEATING LOOP IS COATED WITH WAXY SOLIDS
 THE WALL IN THE WATER BOOT HAD SOME SAND ON IT.
 DEMISTER PAD IS IN GOOD CONDITION

VISUAL EXTERNAL:
 NAME PLATE IS SECURE AND LEGIBLE
 INSULATION IS IN GOOD CONDITION
 PAINT IS IN GOOD CODITION
 VESSEL IS GROUNDED THROUGH SKID

 VESSEL IS FIT FOR FURTHER SERVICE

RECOMMENDATIONS

NONE

NONCONFORMANCES / INSPECTION DEFICIENCIES

NONE

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INSPECTION PLANNING

Inspection Strategy	Availability	OFFLINE	Inspection Interval	5
Inspection Date	June 4, 2014	Date of Last Inspect	Date of Next Inspect	2019

REPORT CERTIFICATION

The signatures below certify that inspections/tests have been completed in accordance with the identified inspection strategy and that the specified equipment is considered fit for service until the date of next inspection.

Inspected by	_____	_____	Date	_____
Reviewed and Approved by	_____	_____	Date	_____
Criticality Assessment Rerun	_____	Inspection Planning Rerun	_____	_____
Assessed Next Inspection Date	_____	_____	_____	_____

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DETAILED INSPECTION VISUAL EXTERNAL

ID	Description	Condition	Location	NCR	Comments
V1	General Other (Please Explain)	OK			
V2	General Corrosion	OK			
V3	General Leaks	OK			
V4	Vibration	OK			
V5	Dissimilar Flange Rating				
V6	Ladder/Stairway	OK			
V7	Heads	OK			
V8	Guy Wires				
V9	Electrical Ground	OK			
V10	Painted Inactive Corrosion	OK			
V11	Coating/Painting	OK			
V12	Expansion Joint or Bellows				
V13	Gauge/Site Glass	OK			
V14	Shell	OK			
V15	Jacket				
V21	Support Other (Please explain)				
V22	Foundation	OK			
V23	Anchor Bolts	OK			
V24	Saddle/Skirt	OK			
V25	Davit				
V26	Fireproofing				
V31	Connections Other (Please explain)				
V32	Small Branches				
V33	Nozzles	OK			
V34	Manways	OK			
V35	Reinforcing Pads				
V36	Inadequate Thread Engagement				
V37	Bolting	OK			
V38	Flanges	OK			
V39	Leak Clamps				
V41	Insulation Other (Please explain)				
V42	Damage				
V43	Penetrations				
V44	Insulation Jacket				
V45	Banding	OK			
V46	Seals/Joints	OK			
V51	Relief Devices Other (Please explain)	OK			Last serviced 2011
V52	Corrosion	OK			
V53	Leaks	OK			
V54	Restricted Inlet/Outlet				
V55	Manual Operation Lever				

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DETAILED INSPECTION VISUAL INTERNAL

ID	Description	Condition	Location	NCR	Comments
V1	General Other (Please Explain)	OK			
V2	Corrosion (depth, length, width)				
V3	Erosion				
V4	Distortion				
V5	Blisters				
V6	Deposits				
V7	Heads	OK			
V8	Welds	OK			
V9	Nozzles	OK			
V10	Shell	OK			
V11	Gasket Surfaces	OK			
V21	Internals Other (Please explain)				
V22	Demister	OK			
V23	Baffle/Wier				
V24	Sparger				
V25	Thermowells	OK			
V26	Metallic Linings				
V27	Nonmetallic Linings				
V28	Trays				
V29	Tray Rings				
V30	Other Welded Attachments				

DETAILED INSPECTION OTHER TECHNIQUES

ID	Location	Observation/Measurement	Acceptance Criteria	NCR	Comments
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					

DETAILED INSPECTION UT THICKNESS

CML	Nom. Thk	Current Reading	Short Term Corr Rate	Long Term Corr Rate	Remaining Life	Comments

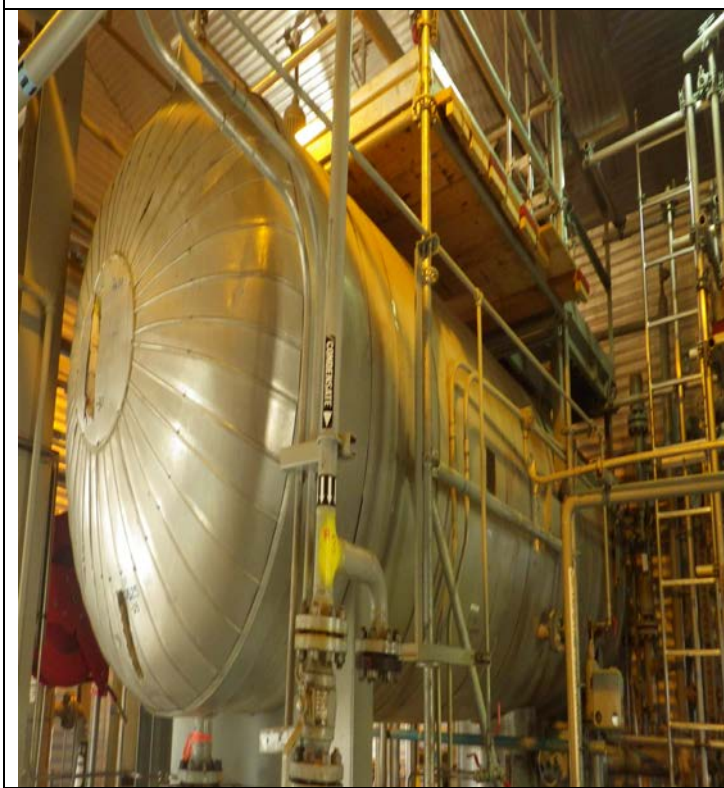
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PHOTOS



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