

Bay 5, 240040 Frontier Place SE
Rocky View, Alberta T1X 0N2



REPORT: UWG-150326-2
DATE: MAR.26,2015
PAGE: 1 OF 2

ULTRASONIC EXAMINATION REPORT

CLIENT:	HUSKY	CONTRACTOR:	
LOCATION NAME:	ANSEL	STREAMLINE JOB#	15-081
LOCATION:	7-27-51-19 W5M	CLIENT PO#:	
ITEMS EXAMINED:	STABILIZER FEED DRUM A0136817 SAP 66043247		
PROCEDURE:	UT-1	ACCEPTANCE CRITERIA:	CLIENT SPEC'S
		SPECIFICATION:	ASME V ART. 5

EQUIPMENT

EQUIPMENT TYPE:	DMS / USM GO	Serial #:	12126481	Cal Date:	DEC.30,2015	Cable Length/Type:	60" / Lemo to Microdot	COUPLANT:	UT-X
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CALIBRATION BLOCKS:	1.000" C/S Step SN 044312	UT INSPECTION MODE:
REFERENCE REFLECTOR:	Type: Size: Depth: Signal Respose Height: 80%	<input checked="" type="checkbox"/> ZERO DEGREE <input type="checkbox"/> SHEARWAVE

PROBE TYPE	ANGLE	WAVE	FREQ.	SIZE	MANUF.	SERIAL #	RANGE	REF. LEVEL (Db)	SCAN LEVEL (Db)
DUAL	0	LONG	5MHz	0.250"	GE	026L82	1.000"	64	70

SURFACE CONDITION: ☒ CLEAN BASE METAL ☐ AS GROUND ☐ WIRE WHEEL BUFFED ☐ AS WELDED ☐ PAINTED ☐ SAND BLAST ☐ Other: Material: C/S

EXAMINATION DETAILS AND RESULTS

A ZERO DEGREE UT INSPECTION WAS PERFORMED ON THE 2" ELBOW OFF THE BOTTOM OF THE STABILIZER FEED DRUM AND A 1" LINE AS REQUESTED BY THE CLIENT.

RESULTS:

SEE PG-2 FOR READINGS, DESCRIPTIONS AND COMMENTS. READINGS ARE TO BE FURTHER REVIEWED BY THE CLIENT.

NO CORROSION WAS DISCOVERED AT TIME OF INSPECTION.

TECHNICIAN/CERTIFICATION:	WARREN GILL CGSB UT 1,MT II #17778	CLIENT:	GREG GUENETTE
SIGNATURE:		CHARGES REF.	APPROVAL:
ASSISTANT:	JAROD SMITH	JOB#	
		15-081	

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REPORT: UWG-150326-1

DATE: MAR.26,2015

PAGE: 2 OF 2

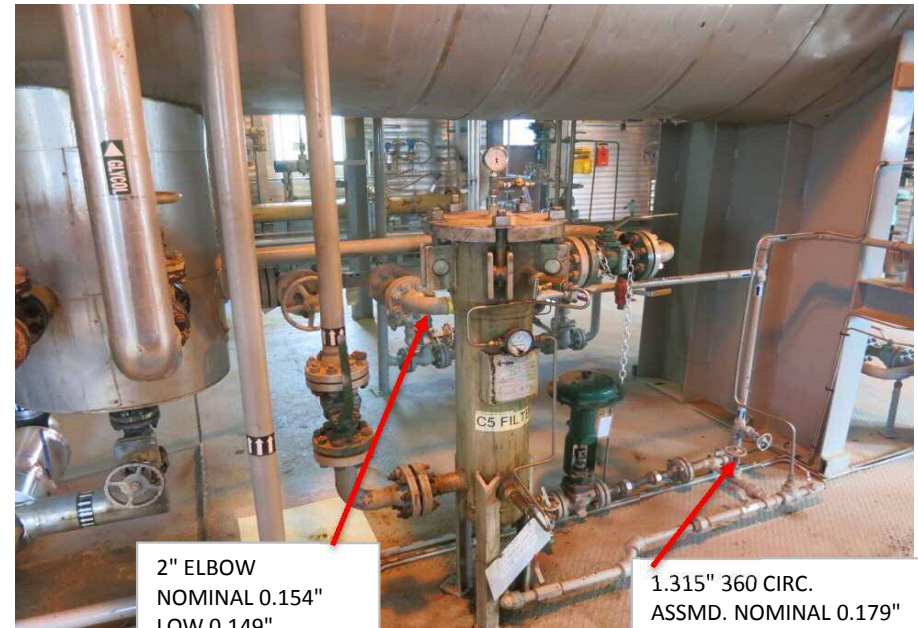
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EXAMINATION DETAILS AND RESULTS



2" ELBOW
NOMINAL 0.154"
LOW 0.161"
AVG. 0.169"



2" ELBOW
NOMINAL 0.154"
LOW 0.149"
AVG. 0.160"

1.315" 360 CIRC.
ASSMD. NOMINAL 0.179"
LOW 0.181"
AVG. 0.194"