Login Help Exit Home **Quality Assurance** 

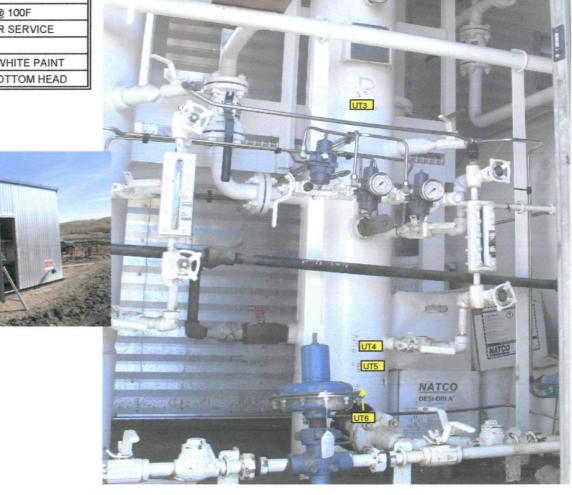
## SEPARATOR INSPECTION REPORT

Notification Number Notification Desc 285 PSI Tasklist Operation (5Y Inspection Interval ) 5Y Code Inspection Separator - Sweet Se  Equipment Static Data  Equipment 66102898 Number Class SEPARATOR Tag Number Vear Built Number NoPR ORAS  Equipment Static Data  Equipment Serial Number Vear Built Number Vear Built Number Vear Built Number NoPR ORAS  Equipment Static Data  Equipment Serial Number Vear Built Number Vear Built Number NoPR ORAS  Equipment Status Code NOPR ORAS  Equipment Status In Service - Fully Utilized  CRN Number P6748.23 Code Stamp Fluid Description GAS Fluid Service SWEET Interval Coating Exists N Length 84.00 " NOPR ORAS  Equipment Status In Service - Fully Utilized  CRN Number Vear Built Number Vear Built Number Vear Built Number Number Number Data  PRO Status Codes NOPR ORAS  Equipment Status In Service - Fully Utilized  CRN Number Vear Built Number Vear Built Number Number Data  PRO Static Data  Equip ID Location Size Set Capacity Manufacturer Number Number Date  Process Data  Product Description DESSICANT DRYER Fluid Service Sweet Sour PPM Operating Pressure  Pressure Test Test Completed Yes No Test Acceptable Yes No Test Report #  PSV Data  Tag/Serial No. Location Size Set Capacity Manufacturer Capacity Model / Type Service Date  Inlet Outlet Pressure Capacity Model / Type Service Date  Inspection History Inspection Summary An external installation inspection was performed one of two Natco Desicant Dryers which is part of a new site set up. No concerns were noted at time of inspection and the vessel is considered acceptable for continued service.  Recommendations	Inspection Report Print Back Cancel														
Notification   SEPARATOR, NATCO 24" X 84"   Maintenance Plan   QPSEPAR6149		6057336					Worl	k Order		6059706					
Sylinspection   Sylinspectio	Notification	· ·				Main	itenance	e Plan	QPSEPAR6149						
Equipment Static Data Equipment Mumber 66102898	/ by Increation Interval ) by Code Increation Congretor - Eweet Co														
Number Class SEPARATOR Tag Number Vear Built Namber 42586-56 Year Built Namber 42586-56 Year Built Namuracturer NATCO Location L7-05-006-00017 Location Description 111/03-16-052-25W3/00 SWB Provincial Number Status Codes NOPR ORAS Equipment Status In Service - Fully Utilized  CRN Number P6748.23 Code Stamp Fluid Description GAS Fluid Service SWEET Internal Coating Exists N Length 84.00 " MDMT - Min. Design Metal Temp - 20 DEGF Shell MAWP 285 PSI Stress Relief Volume X-Ray  PRD Static Data  Equip ID Location Size Set Inlet Outlet Pressure Capacity Manufacturer Number Number Number Date  Process Data Product Description DESSICANT DRYER Fluid Service Sweet Sour PPM Operating Pressure KPA Operating Temperature Capacity Model / Type Service Date  Tag/Serial No. Location Size Set Inlet Outlet Pressure Capacity Model / Type Service Date  Tag/Serial No. Location Inlet Outlet Inlet Outlet Pressure Capacity Model / Type Service Date  Inspection History Inspected By G MUELLER Inspection Date 2006.10.02  Inspection Summary  An external installation inspection was performed one of two Natco Desicant Dryers which is part of a new site set up. No concerns were noted at time of inspection and the vessel is considered acceptable for continued service.  Recommendations		Stati	c Dat	ta									No. of the last of	a produce to the	
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Process Data Product Description DESSICANT DRYER Fluid Service Sweet Sour PPM Operating Pressure KPA Operating Temperature °C  Pressure Test Test Completed Yes No Test Acceptable Yes No Test Report #  PSV Data  Tag/Serial No. Location Size Set Inlet Outlet Pressure Capacity Model / Type Date  Inspection History Inspected By G MUELLER Inspection Date 2006.10.02  Inspection Summary  An external installation inspection was performed one of two Natco Desiccant Dryers which is part of a new site set up. No concerns were noted at time of inspection and the vessel is considered acceptable for continued service.  Recommendations	PRD Static D	ata	C:												1
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Test Completed  Yes  No  Test Acceptable  Yes  No  Test Report #  PSV Data  Tag/Serial No.  Location  Size Inlet Outlet Pressure  Capacity Model / Type Service Date  Taspection History Inspected By G MUELLER Inspection Date  2006.10.02  Inspection Summary  An external installation inspection was performed one of two Natco Desiccant Dryers which is part of a new site set up. No concerns were noted at time of inspection and the vessel is considered acceptable for continued service.  Recommendations					CANT		LIX						Sour		
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Recommendations	Desiccant Dryer noted at time of	s whi	ch is p	art of	a new	site	set u	p. No	o concei	rns were					
			ns									-			
No issues at time of inspection. Confirm PSVs are properly set once returned/installed.															



Repairs Com	pleted						
Equipment S	tatus						
Integrity Status	Suitable f	or Continued Service	Discould be a second	diate Repairs Required Repairs Required	Replace		
Inventory Statu	ıs 🖭 In Service	- Fully Utilized	Oldle	Surplus	Scrap		
<b>QA</b> Activities							
✓ Leave As-Is  Equipment F	Replaced	Weld Overlayed Grind Dressed		Part / Component Replaced Patch Installed			
MAWP Derat	ced	Coating - Cleane Patched	d &	Coating - Removed & Replaced			
Defect Remo		Part Cleaned		Lapped & Dressed			
Noncomplian	ces or Inspe	ction Deficiencies	Issued				
white and has no piping, bolting, a	ound in overall go o notable corrosiond external atta ryers are protect	ood condition. The ves on. No issues with the chments, the vessel sk ed by a PSV that was o	nameplate, irt is welded				
Random UT thick	ness measurem	n ents were taken on the readings were at or ab					
Internal Visu	ial Inspection	า		7.			
Internal NDE	Examination	1					
Data Integrit	ty						
Inspection I	nterval						
	ents. The inspe s process locatio JT RESULTS AND						
Damages							
Inspector Ce	rtification						
				inspected in accordance orrect and represent in			
Inspector Name	G MUELLER	Inspecto Signatui		(~			
Inspection Company	HUSKY ENERG	Y QA/QC Date		Oct 2/0	6		
Lead Inspect	or's Accepta	nce & Schedule C	onfirmati	on on			
Lead Inspector		RAY TRACHUK	_Signature	e Nay O/Wellul Da	te <u>06-<b>10</b>-</u> 03		
Vessel Inspecti Interval	on 		Leav	e as-is / Change to:	5yx		
PSV Inspection	Interval		Leav	e as-is / Change to:			

ITEM:	DESSICANT DRYER					
LOCATION	TANGLEFLAGS					
LSD:	A5-31-50-24W3M					
MAKE:	NATCO					
YEAR:	2001					
SERIAL#:	42586-56					
EQ#:	66102898					
INV#						
CRN #:	P6749.23					
REG #:	A465645 S					
HEAD						
SHELL	12"ø					
C.A:						
MAWP:	285PSI @ 100F					
PSV:	OUT FOR SERVICE					
OTHER	HEAVY WHITE PAINT					
	UT#6 -BOTTOM HEAD					



UT1

UT2

DATE:	Oct-06							
LOCATION	READING							
UT 1	0.630"							
UT 2	0.409							
UT 3	0.402							
UT 4	0.400							
UT 5	0.428							
UT 6	0.370							