

PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 06-34-050-27W3

Date: 2013-08-13

SAP Equipment ID

62019555

VESSEL STATIC DATA

Plant:	Aberfeldy/Northminster				OP Unit:			System:								
Prov. Insp . #:	2916624		NB#:	N/A		CRN:			K2422.23		Equip Tag#:	62019555				
Equipment Description:						SEPARATOR						Serial #:	2532			
Manufacturer:						R.J.V. Gasfield Service						Vessel Class:		vessel		
Internal Access:			No			Description:						Year Built:		1994		
MAWP:			4964			kpa			At Temp			38			C	
Code:			UW			RT:			RT2			PWHT:			No	
Diameter:			508			mm			Length:			1524			mm	
(T/T):			mm			OAL:			mm			Orientation:			Vertical	
SHELL			Mat'l:			SA-516 70			Thickness:			0.00			mm	
HEAD			Mat'l:			Unknown			Thickness:			0.00			mm	
Nozzle			Mat'l:						Thickness:						Corr Allowance:	
Internal Coating:			No			Internal Clad:			No			Capacity:			m3	
Manway:			No			Inspection Port:			Yes			Skirt			X	
Nozzle Rating:			600			lb ANSI			Painted:			Yes			Insulated:	
															No	

PROCESS DATA

Production Description:	Sweet		Sour:		
Operating Pressure	kpa		Operating Temp:	C	
			Status:	Shut-In	

PSV STATIC DATA

Tag #	Serial No.	Location	Size(mm)		Set Press (kPa)	Capacity Imperial (SCFM)	Manufacturer	Model	Last Service	Service Company
			Inlet	Outlet						
02	94C0025	Shell	25.40	25.40	4964	3562	CONSOLIDATED	1996C	2009/08/01	

PSV DETAILS

	Type(Thread/Flange)	ANSI Rating	Size(In/mm)
PRD Inlet			25.40
PRD Outlet			25.40

NDE Equipment Records

Procedure #	Description	Manufacturer	Model#	Serial#	Due Date
**** See Associated NDE Report					

INSPECTION SUMMARY

MINOR CORROSION ON FLANGES, PIPING, AND SKIRT.

RECOMMENDATIONS

VESSEL IS FIT FOR SERVICE

NONCONFORMANCES/INSPECTION DEFICIENCIES

See below pictures from operations where they properly disconnected the pressure equipment.



PRESSURE EQUIP SHUT-IN VERIFICATION REPORT

DISTRICT:	SASK WEST	FACILITY:	ABERFELDY/ NORTHMIN.	LOCATION/LSD:	06-34-050-27W3
EQUIP NAME:	SEPARATOR			PROV REG No.:	2916624
SERIAL No.:	2532	Equip No.:	62019555	National Board No.:	

VESSEL IS DEEMED PROPERLY SHUT-IN AS PER RULES OF HUSKY ENERGY INTEGRITY:

INSPECTED BY: J. TANASICHUK  (PESL CERT# AB 000411 / TSASK 089)

DATE EQUIPMENT FOUND SHUT-IN: MAY 25, 2018

INLET (MUST CHOOSE ONE):

DISCONNECTED*

SPEC BLIND PRESENT* X

OUTLET (MUST CHOOSE ONE):

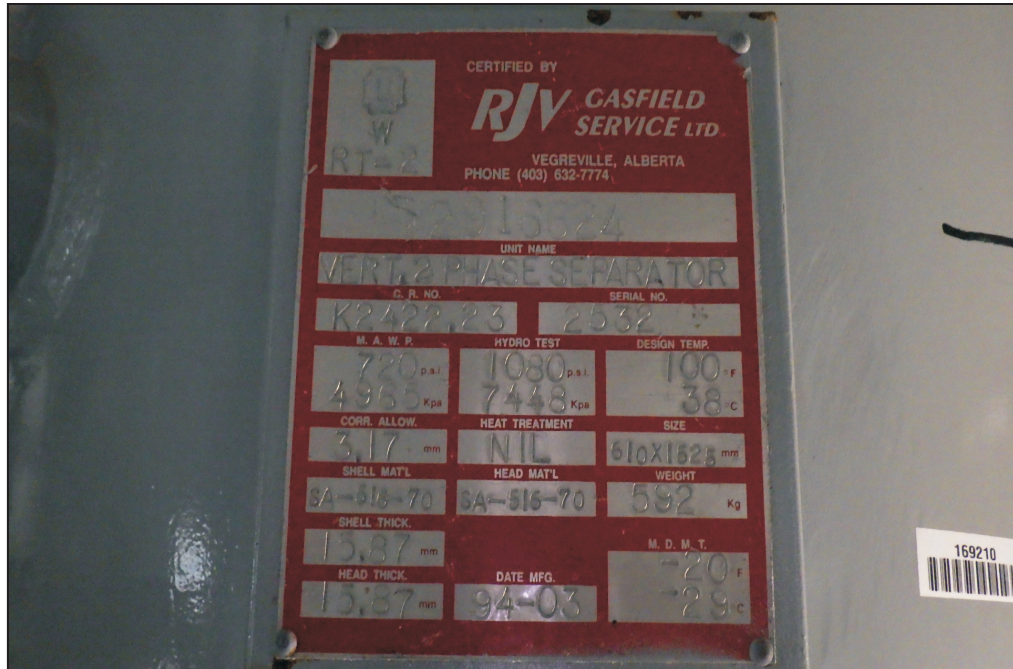
DISCONNECTED*

SPEC BLIND PRESENT* X

(* See Photos)

COMMENTS (USE IF EXCEPTIONS TO ABOVE SHUTIN METHODS USED. INCLUDE HUSKY INTEGRITY PERSON DISCUSSED WITH)

SHUT-IN



NAMEPLATE



OVERALL

SHUT-IN



INLET SPEC BLIND PRESENT



OUTLET SPEC BLIND PRESENT

PHOTOS

GENERAL					
Inspection Date	Dec 12, 2018	Inspected By	Luke Newport	Equipment #	62019555
Plant	HOG	Op Unit	Aberfeldy	LSD	06-34-050-27w3

PHOTOS



PHOTOS

GENERAL					
Inspection Date	Dec 12, 2018	Inspected By	Luke Newport	Equipment #	62019555
Plant	HOG	Op Unit	Aberfeldy	LSD	06-34-050-27w3

