

VESSEL

62020072

VESSEL

HUSKY PRESSURE VESSEL INSPECTION REPORT

Equipment Location:	<u>Big Gully (LSD-14-5-50-24W3M)</u>		Equip #:	<u>(306-03)</u>	Report #:	<u>BGP-93-345</u>
Registration #:	<u>3-19927</u>		CRN#:	<u>F6388.23</u>	Serial #:	<u>2268</u>
Equipment Description:	<u>FUEL GAS SCRUBBER</u>		Service:	<u>G25</u>		
Date of Inspection:	<u>93.12.09</u>		Next Inspect. Date:	<u>1995</u>		
Inspected Under Code(s):	<u>CSA-B51 (M1991)</u>					
Type of Inspection:						
External	☒	Internal:	☐	VT:	☒	RT:
MT:	☐	PT:	☐	LT:	☐	HT:
Others (specify):						

1.0 GENERAL:

MAWP:	<u>1035 KPA</u>	at	<u>38°C</u>	Capacity:	
Safety Valve:	Yes: ☒	No:	☐	If yes, ID#:	<u>PRD # 14</u>
Setting:	kPa: <u>862</u>	CRN #:	<u>01832.52</u>	Stamp:	<u>UV</u>
Capacity:	USGM:	SCFM:	<u>253</u>	PPHS:	
Safety Valve Serviced:	Yes: ☐	No:	☒	New:	☒
Last Service Date:				Date:	<u>1993/08</u>
Vessel Has Manway:	Yes: ☐	No:	☐	Inspection Port:	
Welders Qualified:	Yes: ☐	No:	☐	Unknown:	
Names Of Welders:					
WPS #:		Registration #:			

2.0 REMARKS:

BUILT BY: RJV GASFIELD SERVICES (1993.08) / CIRRO, ALL 3.17mm
SIZE: 219 X 760 mm / SHELL THK. 8.1 mm - MAT. SA-106-B / HEAD THK. (T=7.16mm X B=19.08mm
HEAD MAT. (TOP SA-234-WPB X BOTTOM SA-516-70)
UT readings indicate no material loss in the areas scanned.
ALL pipe material was identified with the correct colour code, all
welds were stamped with welder's ID (T, A, J)

Nonconformance Reports Issued:	Yes: ☒	No:	☒	Reference #:	
New Material Identified:	Yes: ☒	No:	☐	N/A:	
Shell Condition:	Good: ☒	Fair:	☐	Poor:	
Pressure Test:		kPa on shell		Failure:	
Hold Time Under Pressure:		minutes	Pass:		Fail:

3.0 RECOMMENDATIONS:

The engineering department should do
a follow-up on whether or not the safety relief valve is
registered with a CRN no. in the province of intended use.

4.0 STATUS

Suitable for further service:	Yes: ☒	No:	☐
Repairs required:	Yes: ☐	No:	☐
Repairs completed:	Yes: ☒	No:	☐
Attached Reports:	Yes: ☒	No:	☐

Inspected by:

QCR

Chief Inspector

Distribution:

Reading File

G. Nelson
B. Simon





