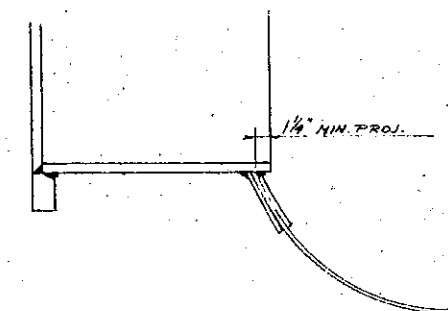
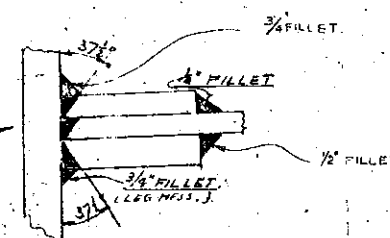




NOTE: ALL GUSSETS 1/2" PLATE/WELD WITH 3/8" FILLET
INSTALL GUSSETS BETWEEN TWO BOLT HOLES
FOR FIRE-TUBE-FRAME SEE LB-3537

SECTION B-B



HEAD: 5" MIN THICKNESS 2:1 S.E. ASIS-20
FIRE TUBE: 6" MIN THICK, A. 225 C
LOWEST SECTION: 23° 0'
TEMPERATURE: 300° F IN COY LINER IN BOTTOM LEG
C.A. = 1/6"

SECTION C-C

[illegible]

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DRAWN	EX
DATE	29.3.68
SCALE	1/2" = 1'
CH'KD.	

FIRE TUBE FRONT FOR 10'0" 9/8
45'0" - 75" WP. HOR. VFH TREATED

APPRO. <i>12/1/77</i>	CUSTOMER <i>IMPERIAL OIL</i>	INVOICE ORDER <i>20N-A377</i>
NATIONAL TANK LIMITED		CALGARY, ALBERTA

SEPIA OF LA-3534

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