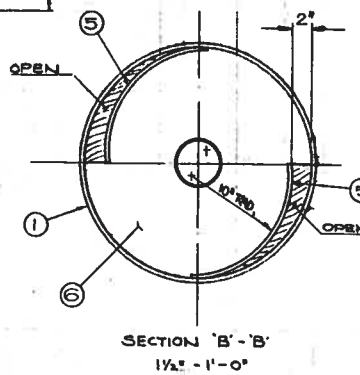




GENERAL SPECIFICATIONS:

Material Steel-ASTM A-308-B Thickness - .018"
Hardness-ASTM A-269-C Tensile strength - 257,000 Psi
Finish As-Finished
Plating Passivated-ASTM A-269-C B Grade
Bushing-1/4"x1/4" M16 x 1.5 pitch ANS B104 nuts
Gaskets

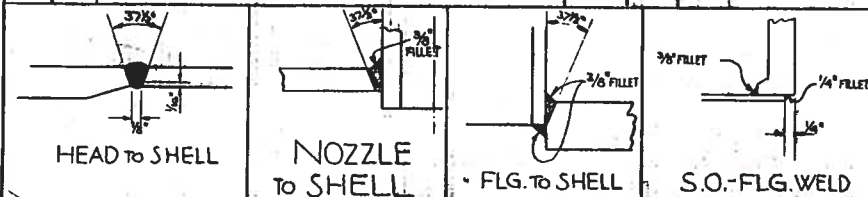
Test Data
Ductility min. 75% at 200° F limited by DESIGN
Pneumatic test method 125 psi

Exam Data
X-Ray SFDPT
Non-Destructive 100%
Leakage Joint efficiency 100%
Corrosion allowance 1/16"
All flange bolt holes to be drilled true center thru
All openings to be checked before shipping
All reference points to be clearly labeled

F U

Used to be used instead in direct accordance with
the 1985 edition of the ASME Code for Unfired
Pressure Vessels and is to be stamped

B-6F H

[illegible]