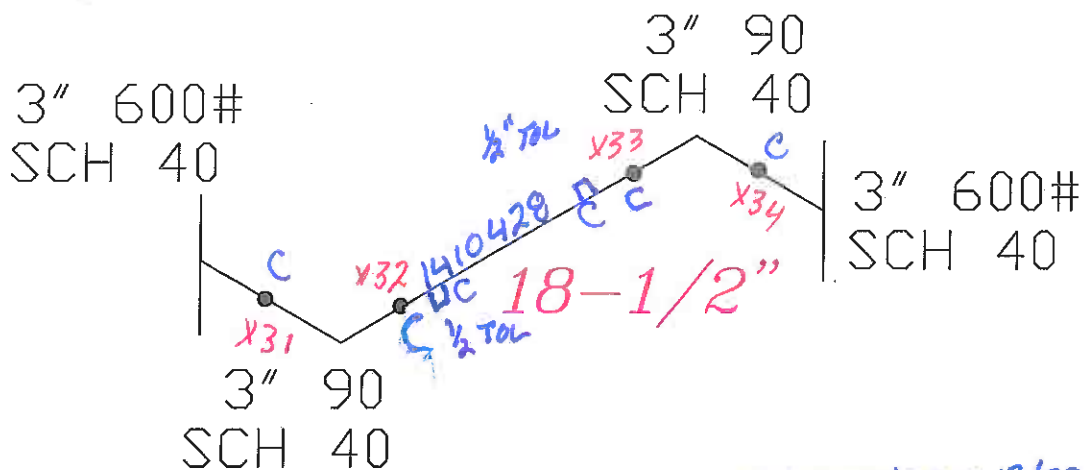


Started Nov 3/14
Finished Nov 24/14

1

SET 2



3" FLANGE'S HT# 13/38937
3" 90'S HT# 13L0938
1/2" TOL'S HT# 59366

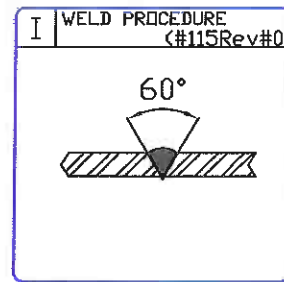
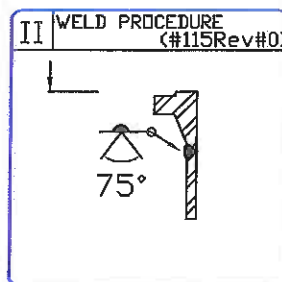
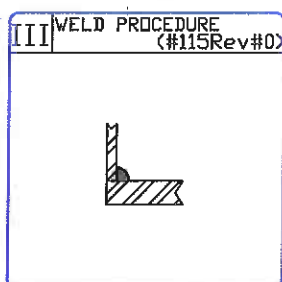
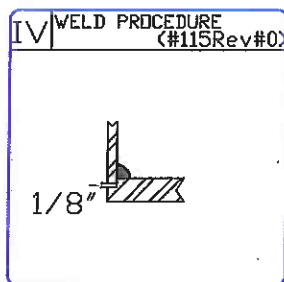
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

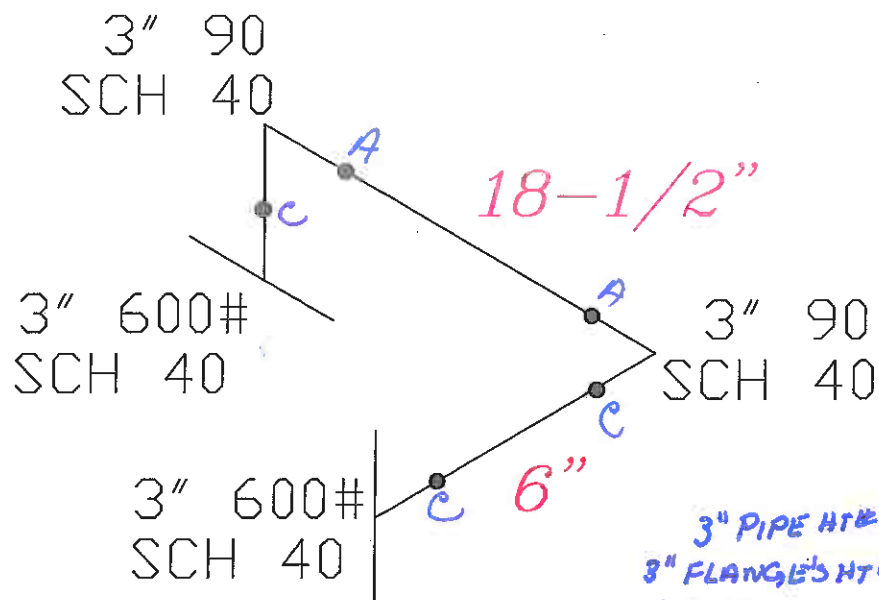
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



2



3" PIPE HT# 1410428
 3" FLANGES HT# 13/38937
 3" 90'S HT# 1360938

RJV GAS FIELD SERVICES

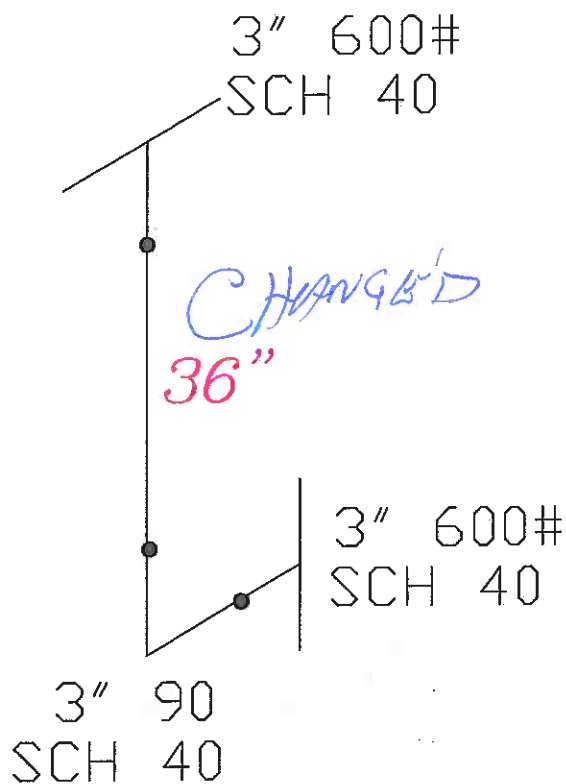
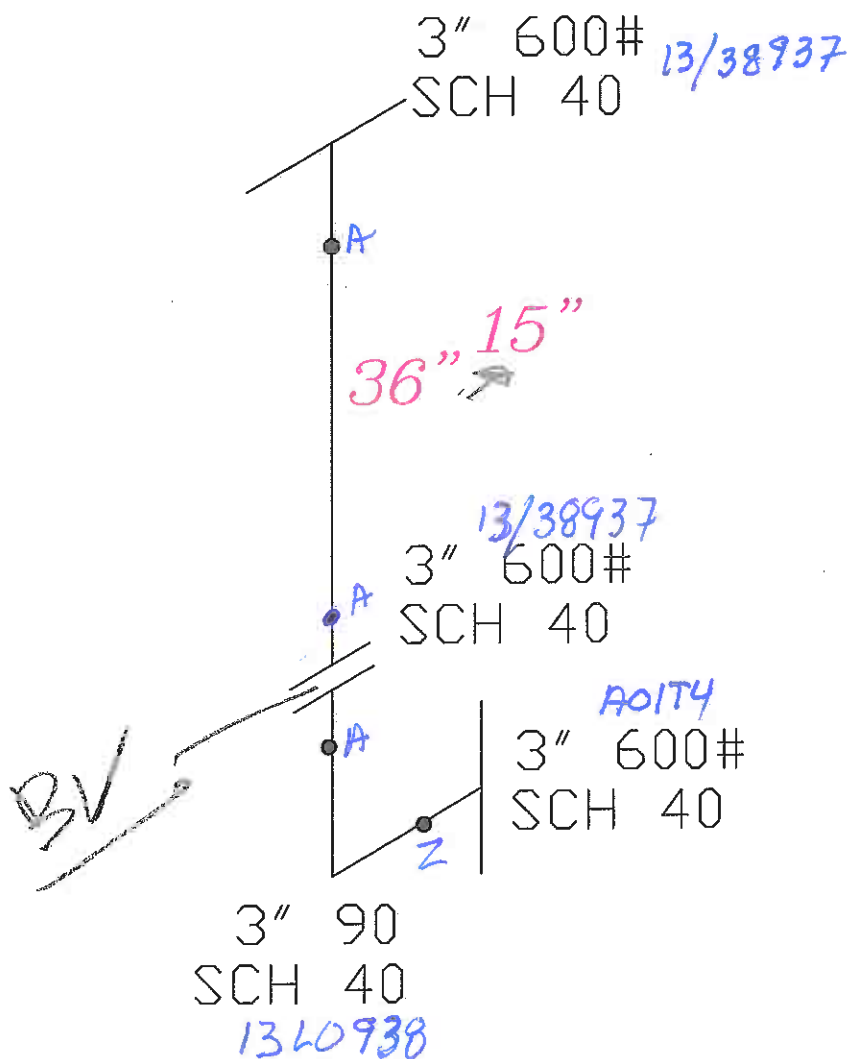
X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0) 1/8"	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0) 75°	I WELD PROCEDURE (#115Rev#0) 60°
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3

13/38937
3" 600#
SCH 40

leave
36"

A0174
3" 600#
SCH 40

3" 90
SCH 40
13L0938

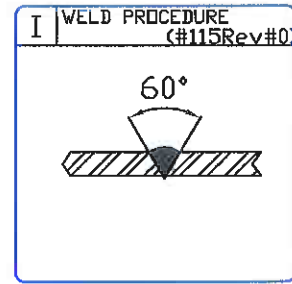
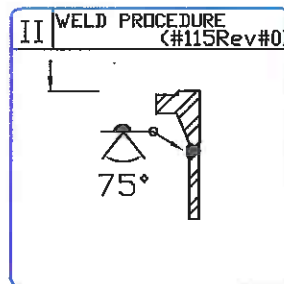
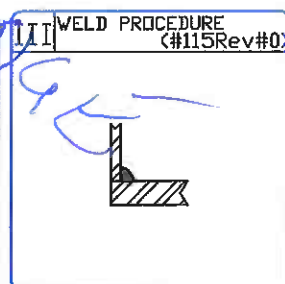
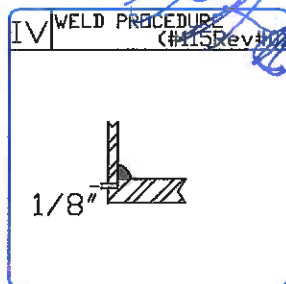
RJV GAS FIELD SERVICES

X-Ray Welds: X# (in red)

WPS: 1312.2 - 115 Rev. 1

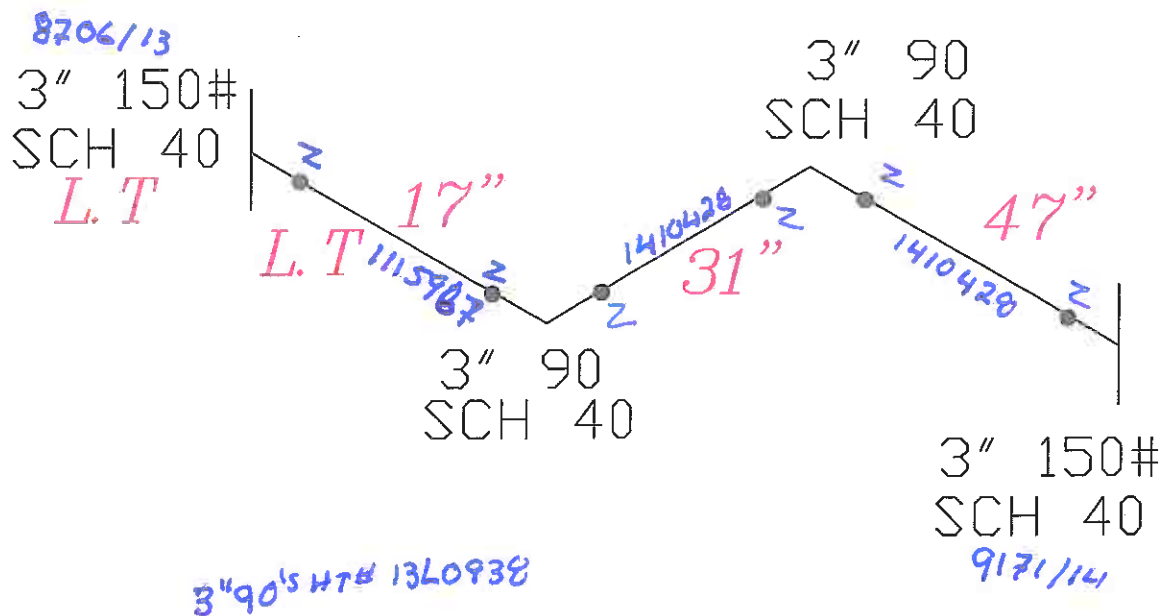
As Per: ASME B31.3

RJV Job #14-5307



6

4



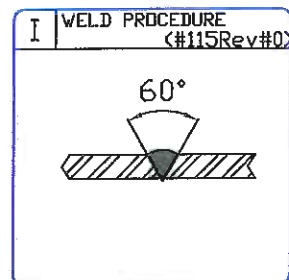
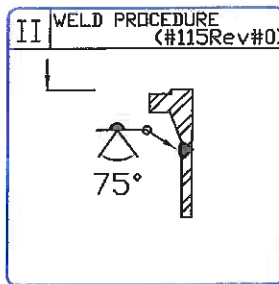
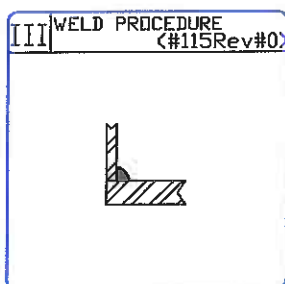
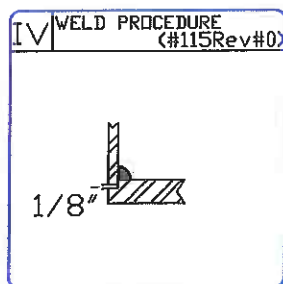
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

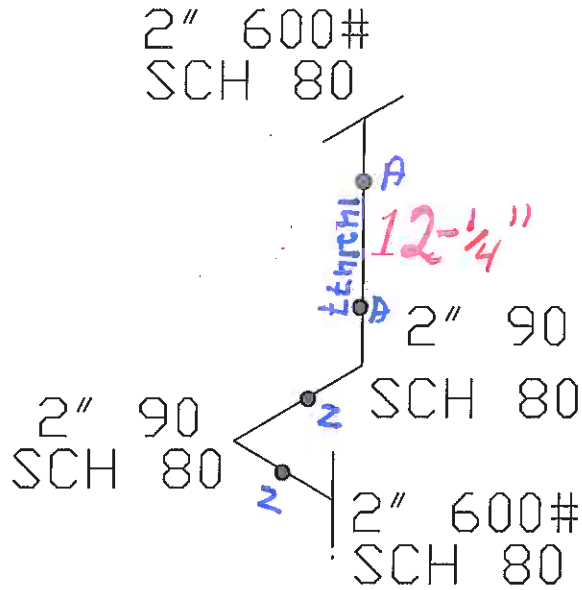
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



5



2" FLANGE'S HT# 13/30261
2" 90'S HT# 14600043

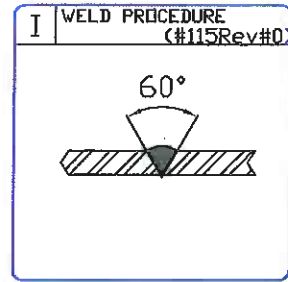
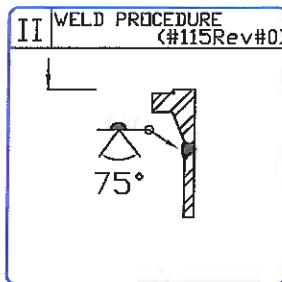
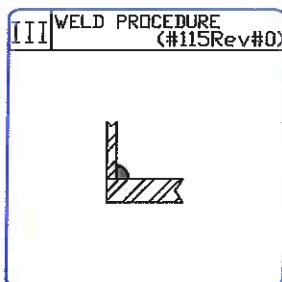
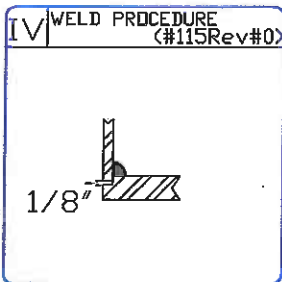
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

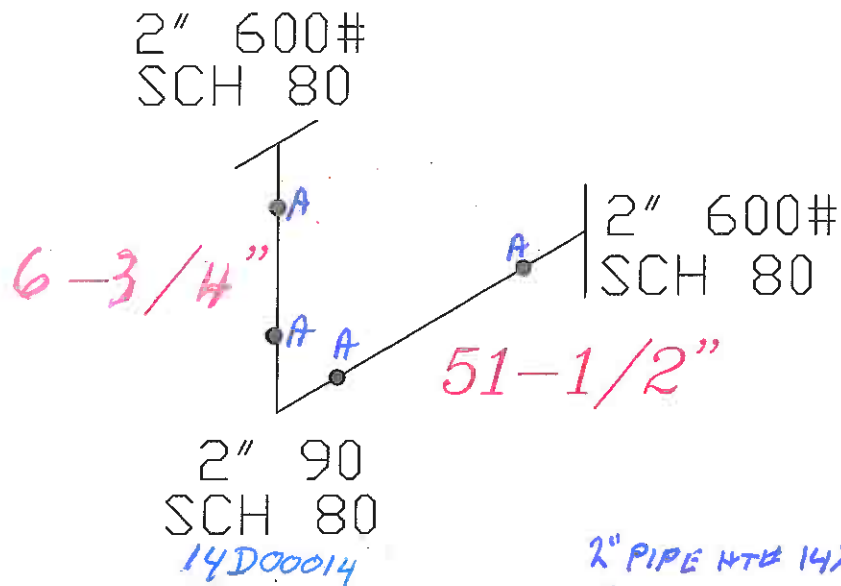
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



6



2" PIPE HT# 1421477
2" FLANGE'S HT# 13/30261

RJV GAS FIELD SERVICES

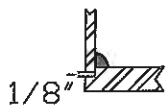
X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

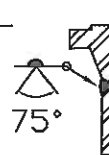
IV WELD PROCEDURE
(#115Rev#0)



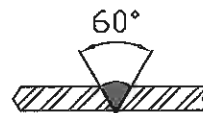
III WELD PROCEDURE
(#115Rev#0)



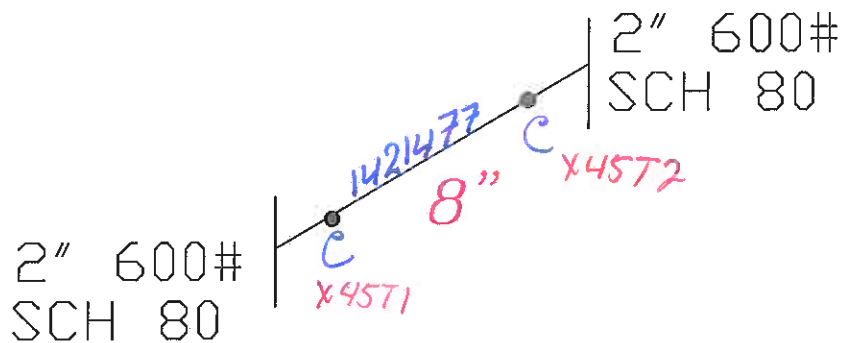
II WELD PROCEDURE
(#115Rev#0)



I WELD PROCEDURE
(#115Rev#0)



7



2" FLANGE'S HT# 13/30261

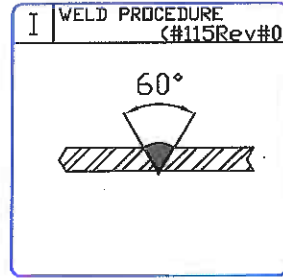
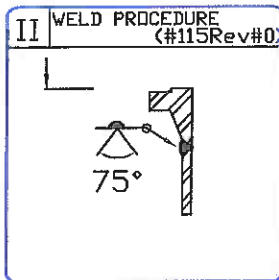
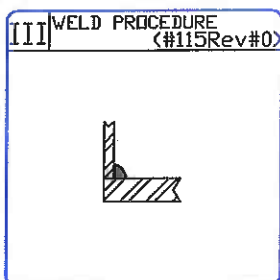
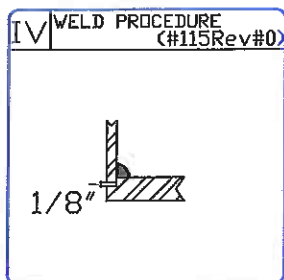
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

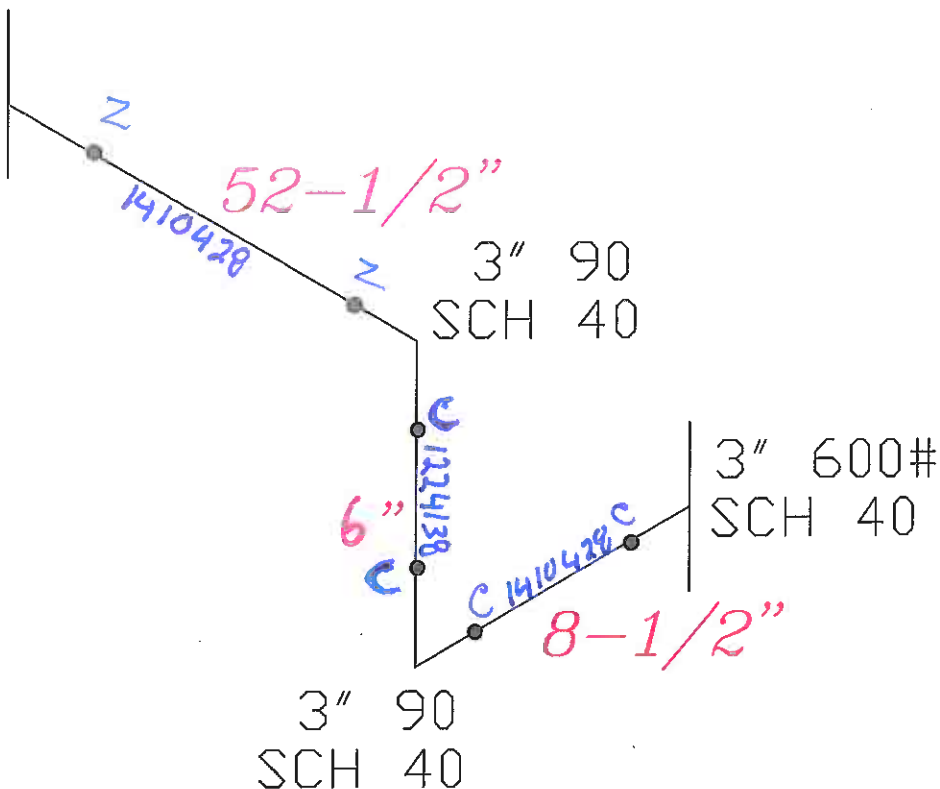
As Per: ASME B31.3

RJV Job #14-5307



8

3" 600#
SCH 40



3" FLANGE 13/38937
3" 90'S 4TH 13L0938

RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

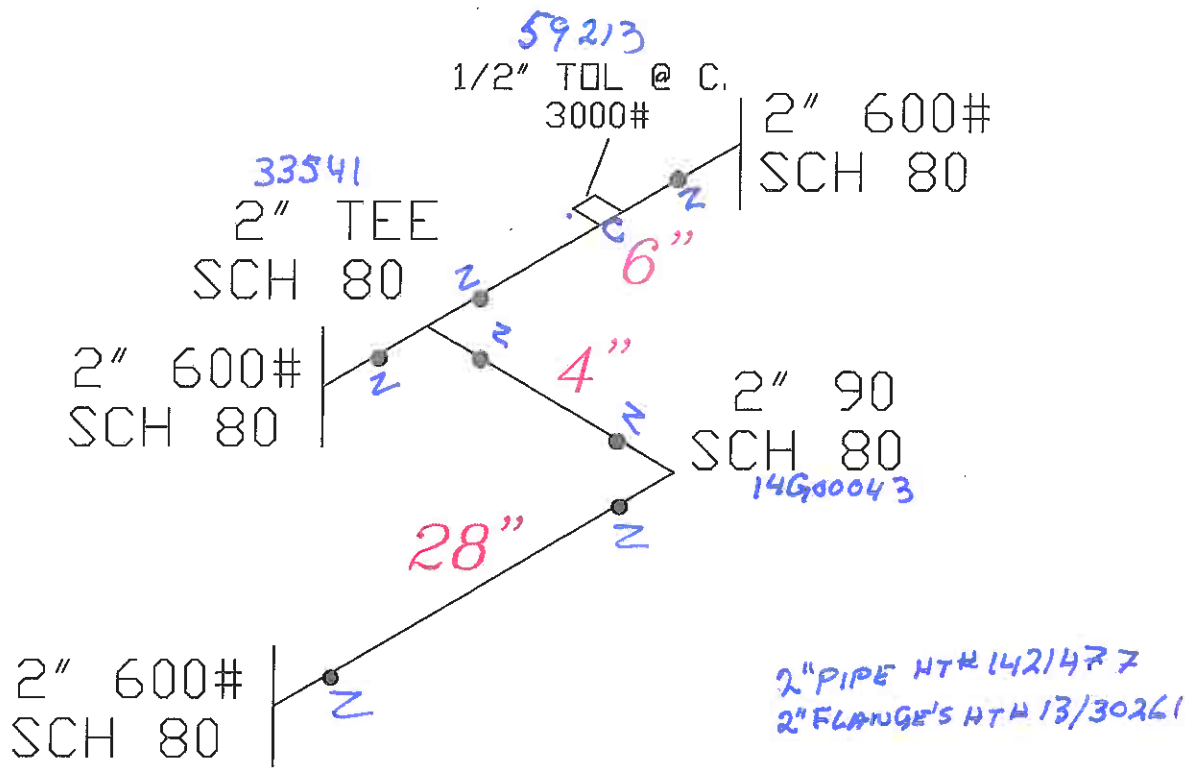
As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)

8

9



RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

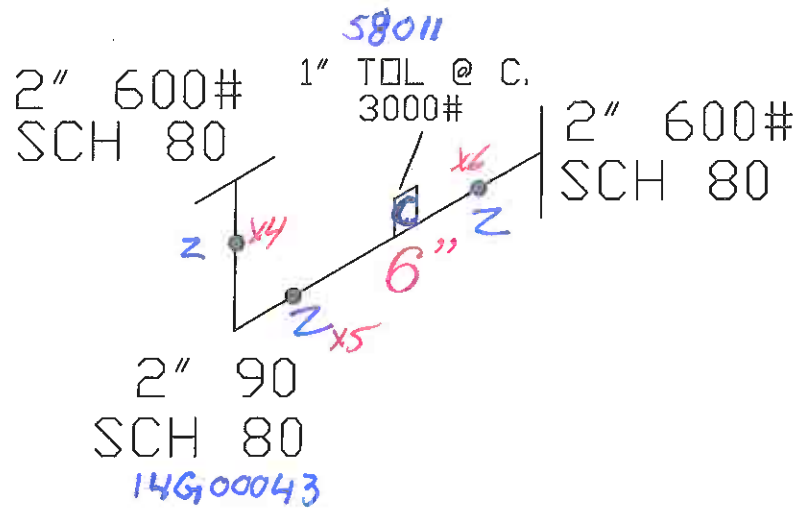
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)

20

10



2" PIPE HT# 1421477
2" FLANGE'S HT# 13/30261

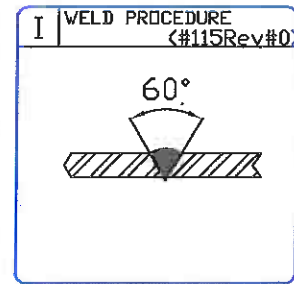
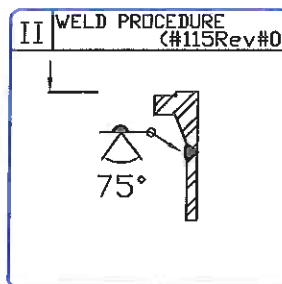
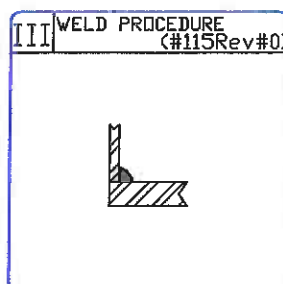
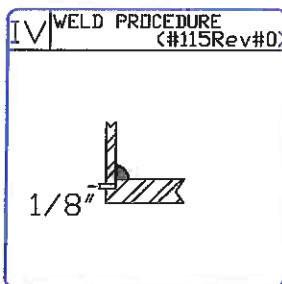
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

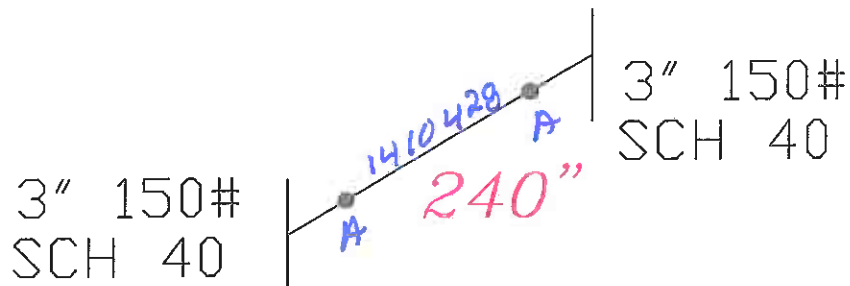
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



11



3" FLANGE'S NT #9171/14

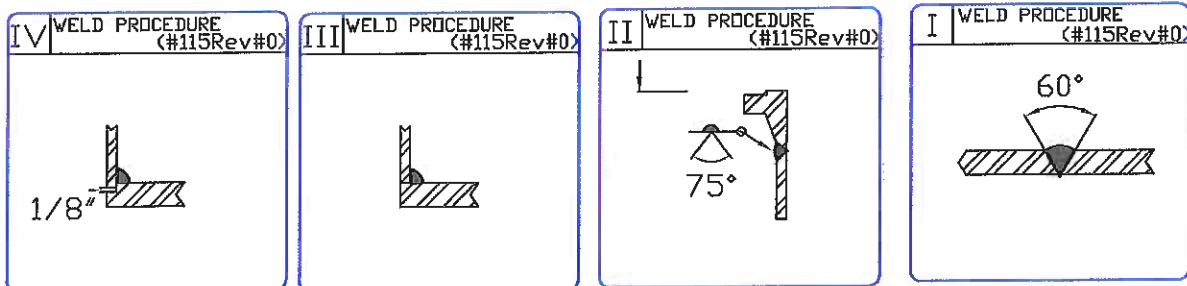
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

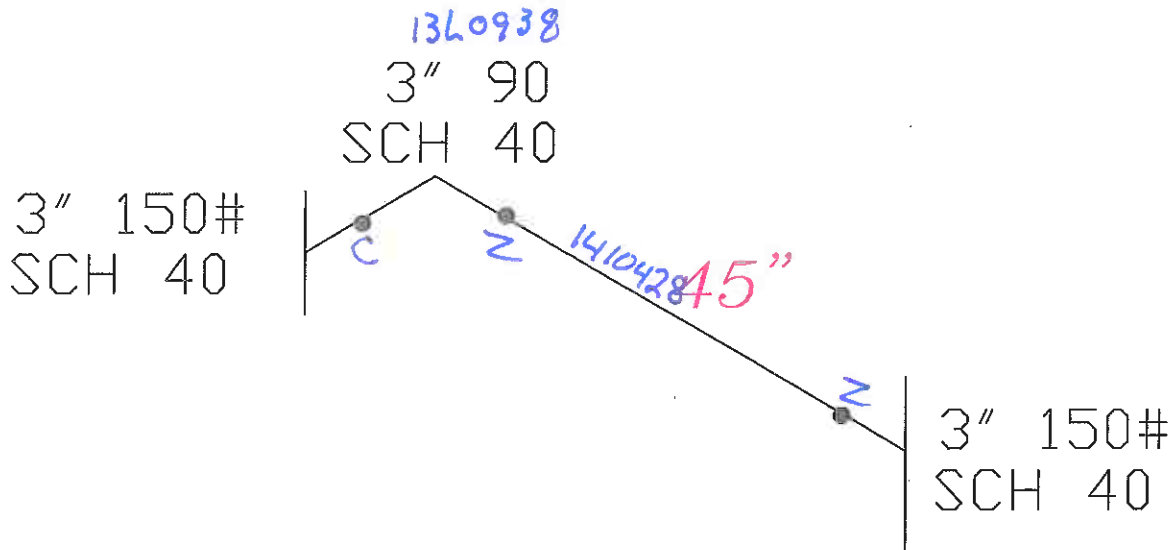
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



12



3" FLANGES HT# 9171/14

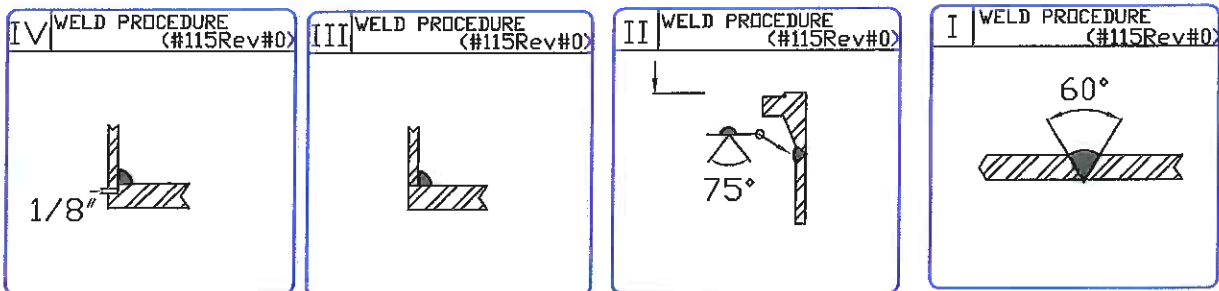
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

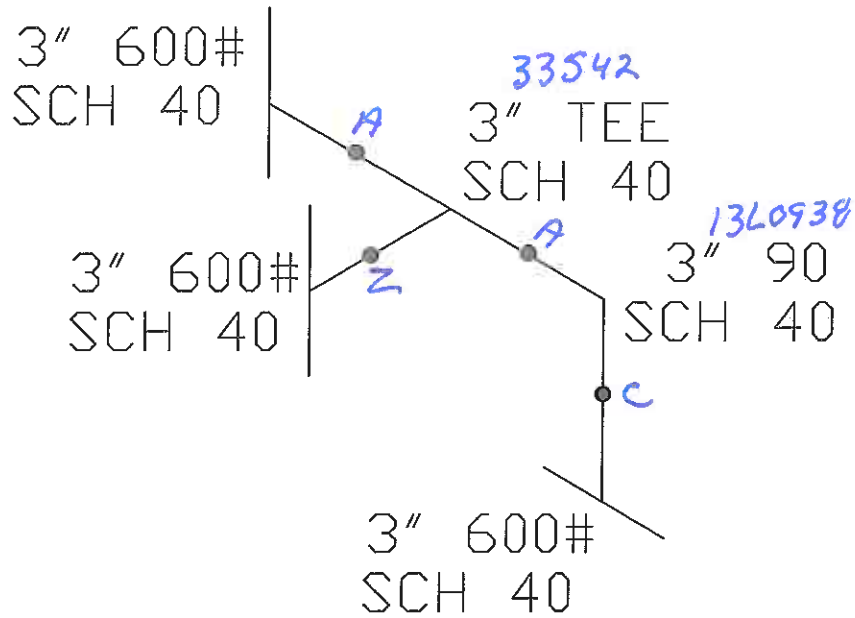
As Per: ASME B31.3

RJV Job #14-5307



12

13



3" FLANGE'S HT# 13/38937

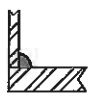
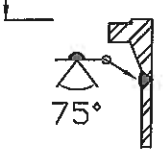
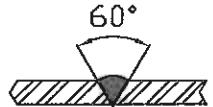
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

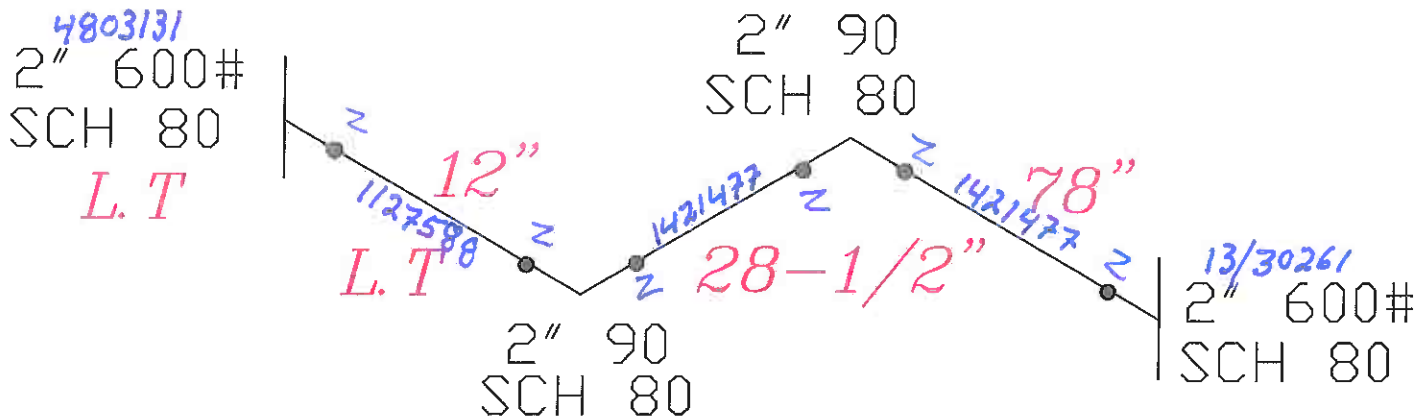
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
							

13

14



2"90'S HT# 14G00043

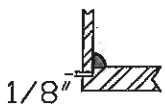
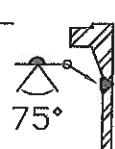
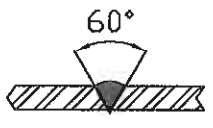
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

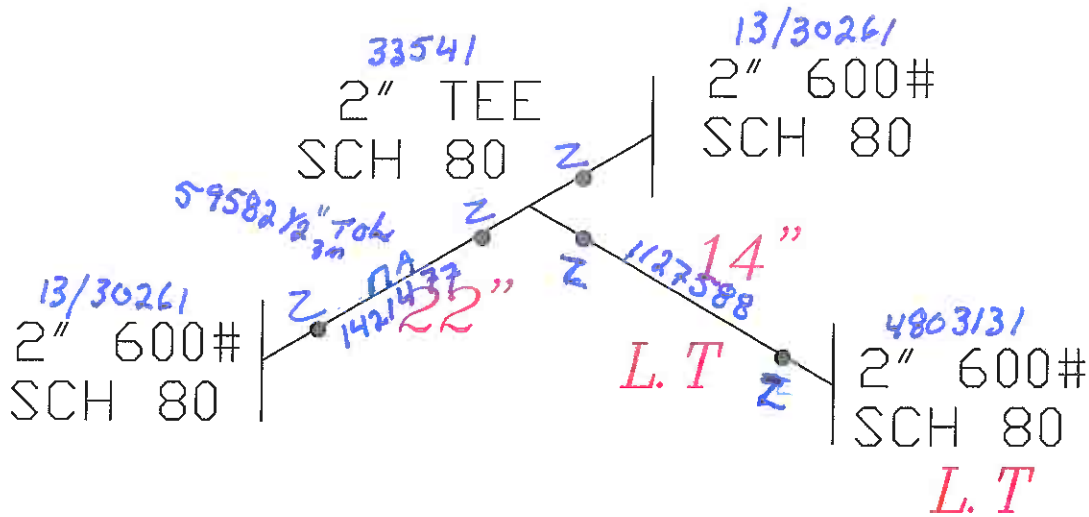
As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)
			

14

15



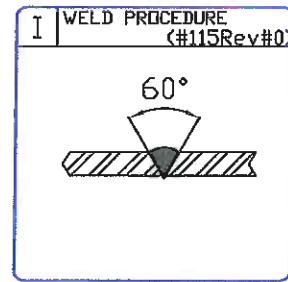
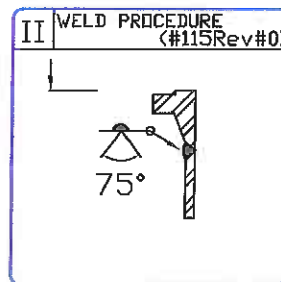
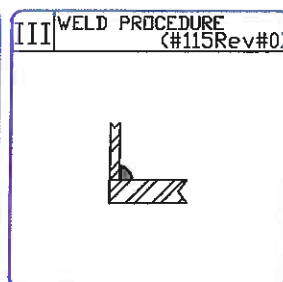
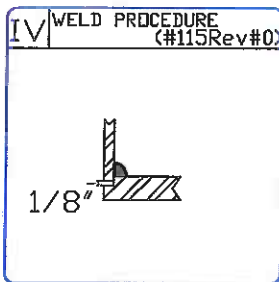
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

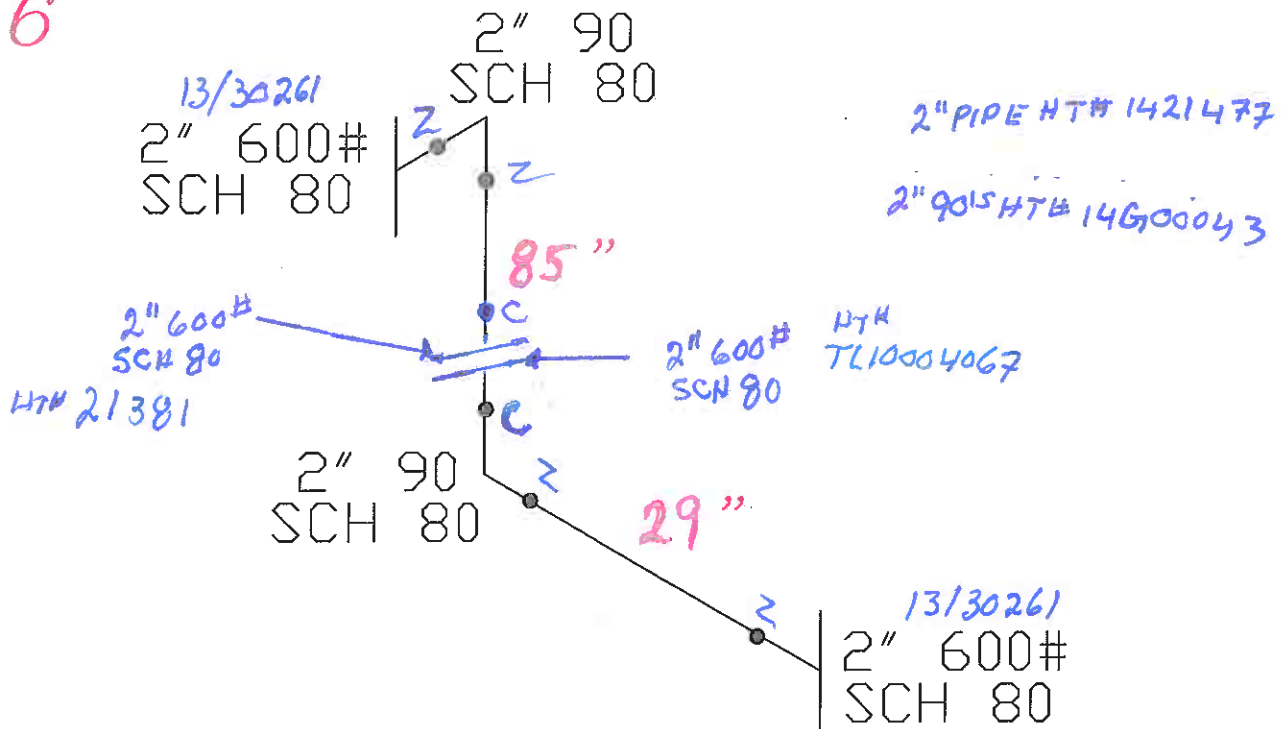
As Per: ASME B31.3

RJV Job #14-5307



15

16



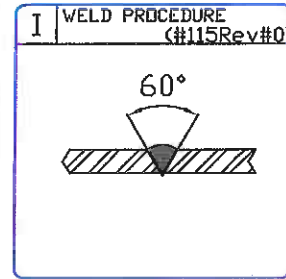
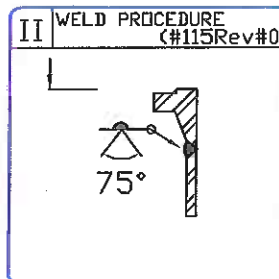
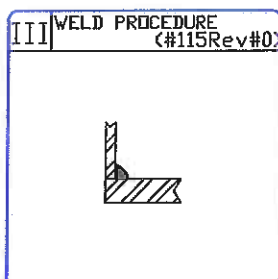
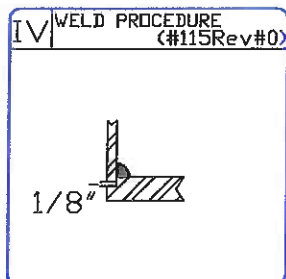
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



16

17

2" 600#
SCH 80

28"

2" 90
SCH 80

2" PIPE HT# 1421477
2" FLANGES HT# 13/30261
2" 90'S HT# 14600043

2" 90
SCH 80

25"

10"

2" 600#
SCH 80

2" 90
SCH 80

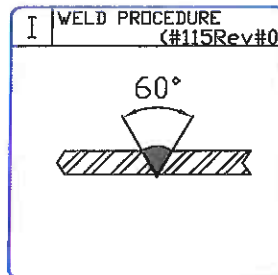
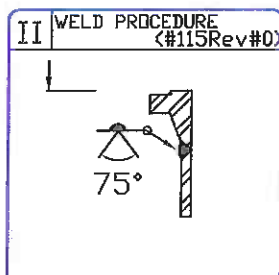
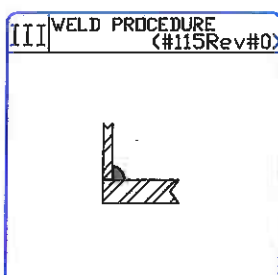
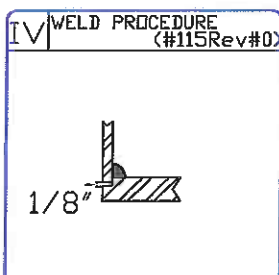
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



17

18

13/38937
3" 600#
SCH 40

13/38937
3" 600#
SCH 40

56"

1410428

pig bars

3" TEE
SCH 40
33542

14"

L.T

4603012
3" 600#
SCH 40
L.T

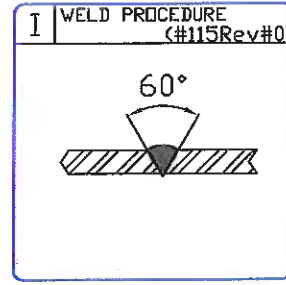
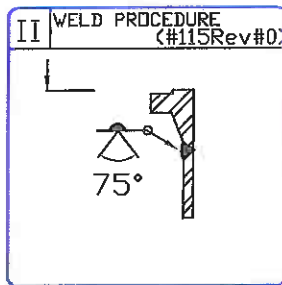
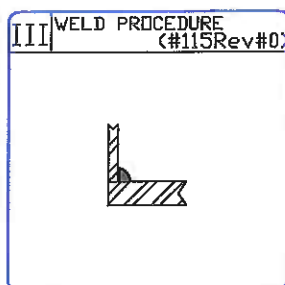
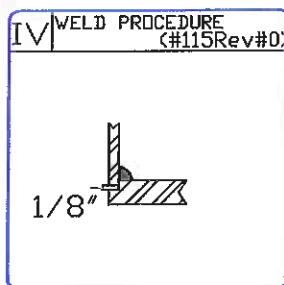
RJV GAS FIELD SERVICES

X-Ray Welds: X# (in red)

WPS: 1312.2 - 115 Rev. 1

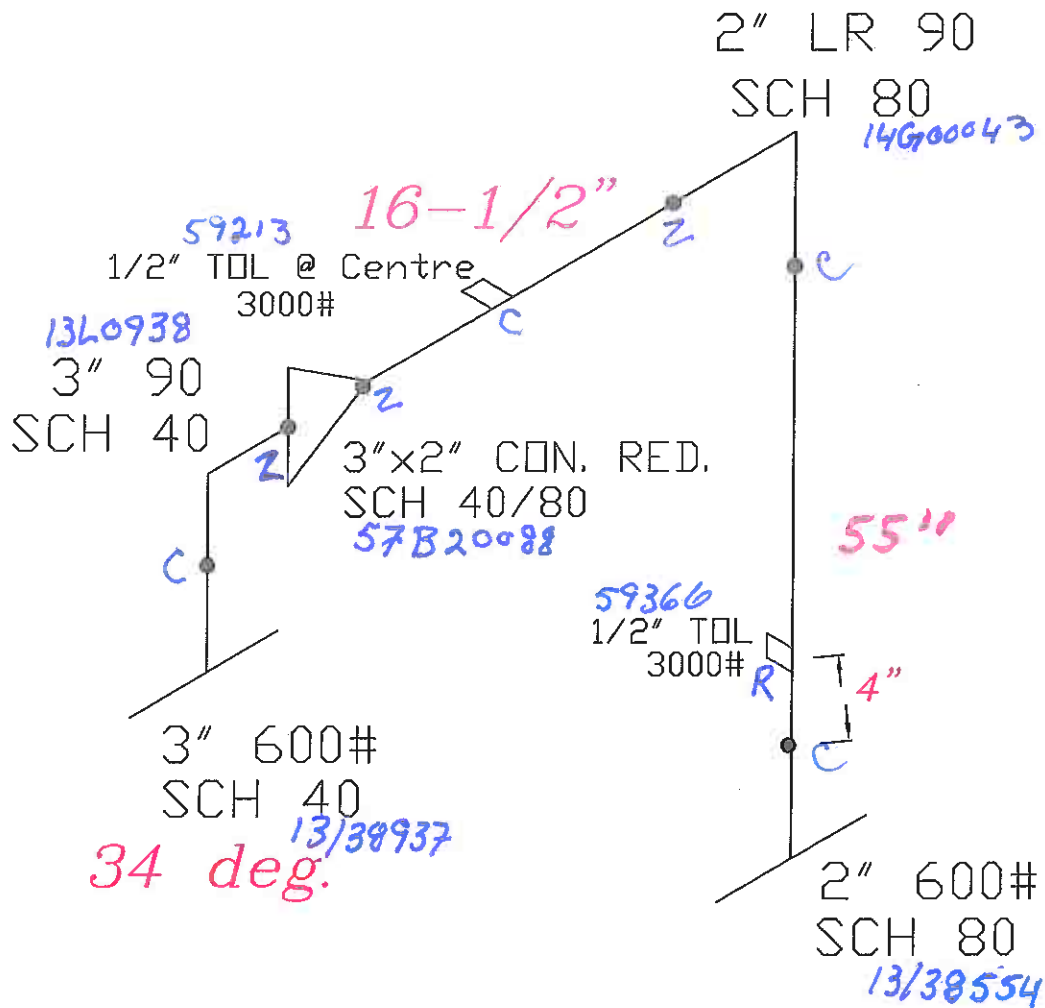
As Per: ASME B31.3

RJV Job #14-5307



18

19



2" PIPE HT# 142/477

RJV GAS FIELD SERVICES

X# (in red)

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
1/8"				75°		60°	

19

3" 45
SCH 40
3" 600#
SCH 40

3" Y-LATRAL
SCH 40

11"

3" Y-LATRAL
SCH 40

3" 45
SCH 40
3" 600#
SCH 40

11"

3" Y-LATRAL
SCH 40

3" 45
SCH 40
3" 600#
SCH 40

11"

3" Y-LATRAL
SCH 40

3" 600#
SCH 40

3" PIPE HTU 1410428
3" Y-TEES HTU 20787
3" 45'S HTU 57E00003
3" FLANGES HTU 13/38937

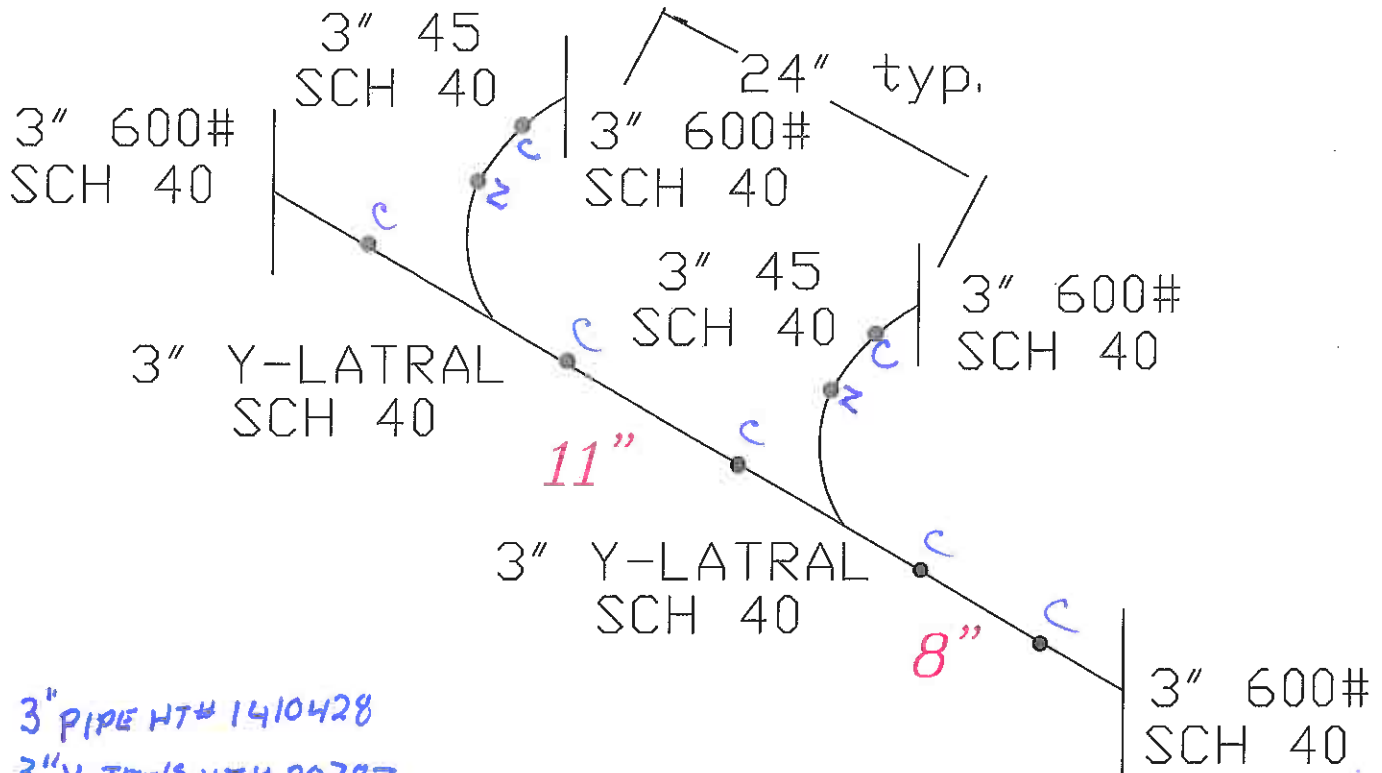
RJV GAS FIELD SERVICES

X# (in red)

WPS: 1312.2 - 115 Rev. 1
As Per: ASME B31.3
RJV Job #14-5307

IV (#115Rev#0)	WELD PROCEDURE	III (#115Rev#0)	WELD PROCEDURE	II (#115Rev#0)	WELD PROCEDURE	I (#115Rev#0)	WELD PROCEDURE
							

21



3" PIPE HT# 1410428
 3" Y-TEES HT# 20787
 3" FLANGES HT# 13/38937
 3" WELDS HT# 5750003

RJV GAS FIELD SERVICES

X# (in red)

WPS: 1312.2 - 115 Rev. 1

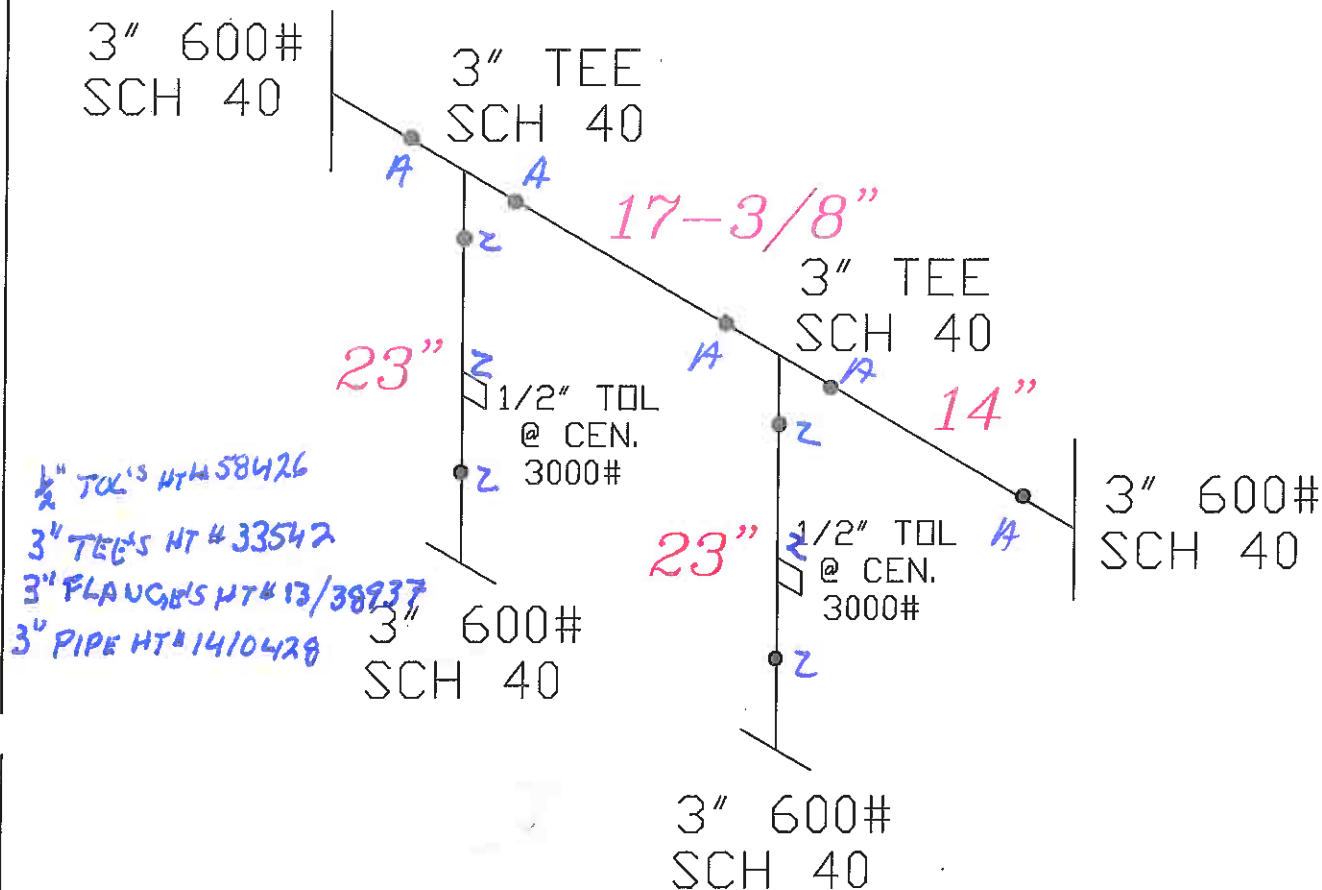
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
	1/8"		75°		60°		

21

22



RJV GAS FIELD SERVICES

X# (in red)

WPS: 1312.2 - 115 Rev. 1

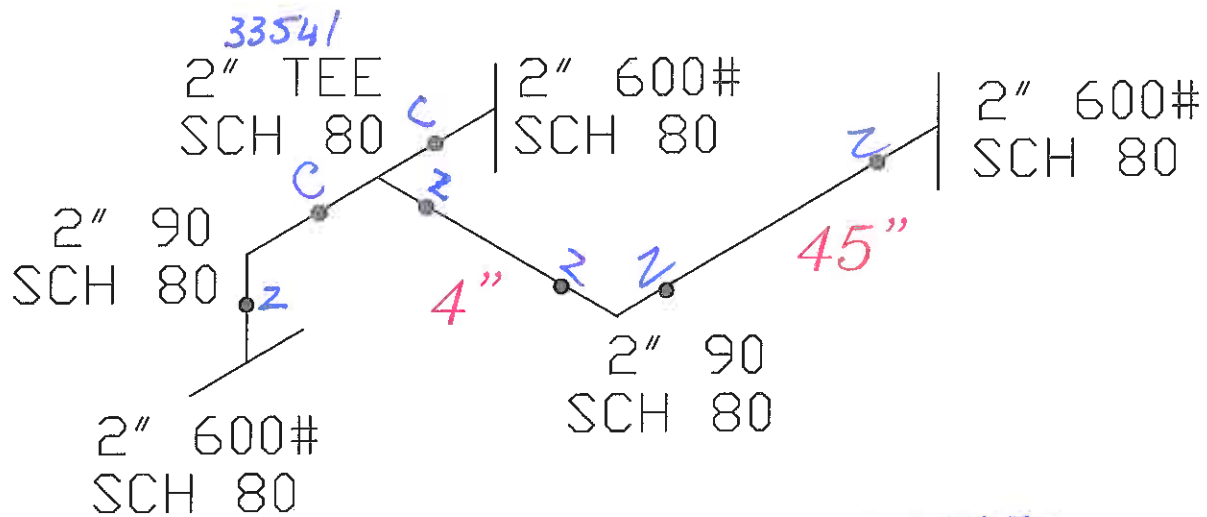
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)

22

23



2" PIPE NTH 1421477
2" FLANGES NTH 13/30261
2" 90'S NTH 14600043

RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
	1/8"		75°		60°		

23

24

3" 45 SCH 40
3" 600# SCH 40
3" 600# SCH 40

3" Y-LATRAL SCH 40

11"

3" 45 SCH 40
3" 600# SCH 40

3" Y-LATRAL SCH 40

1/2" TOL @ C.

3" 45 SCH 40
3" 600# SCH 40

3" Y-LATRAL SCH 40

11"

3" 45 SCH 40
3" 600# SCH 40

3" 600# SCH 40

3" FLANGES HT# 13/38937
3" Y-TIGS HT# 20787
3" 4505 HT# 57806603
3" PIPE HT# 1410428

RJV GAS FIELD SERVICES

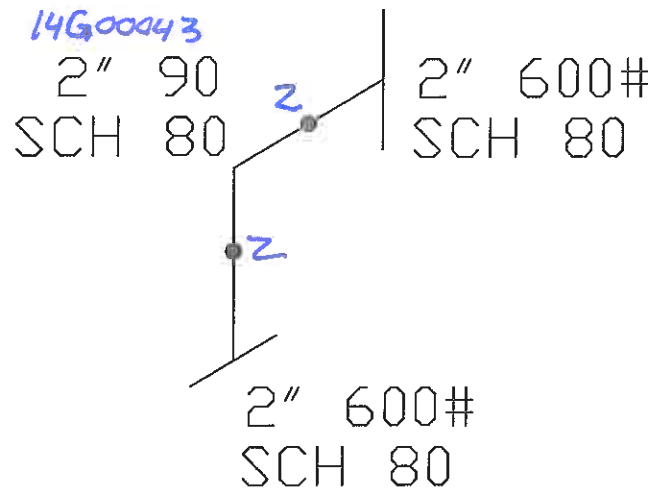
X# (in red)

WPS: 1312.2 - 115 Rev. 1
As Per: ASME B31.3
RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)
			

24

25



2" FLANGE'S HT# 13/30261

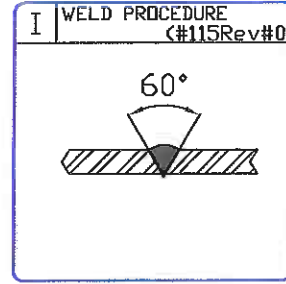
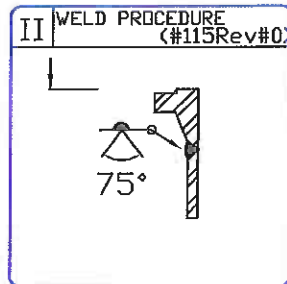
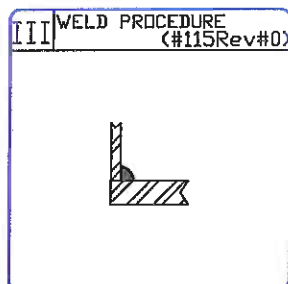
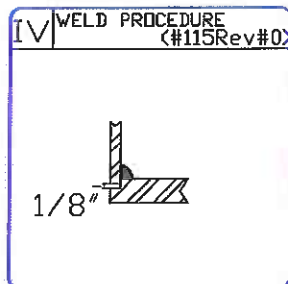
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

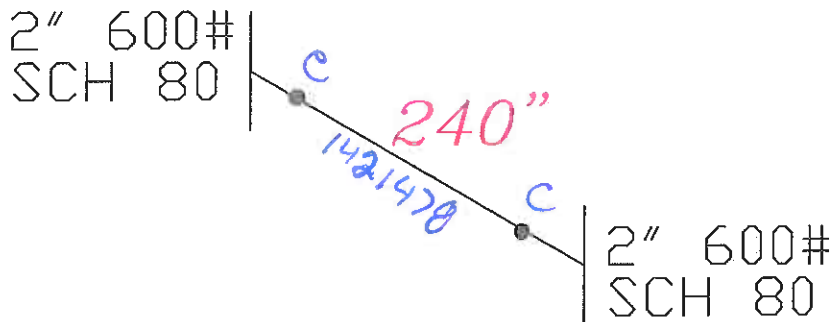
As Per: ASME B31.3

RJV Job #14-5307



25

26



2" FLANGES HT# 13/30261

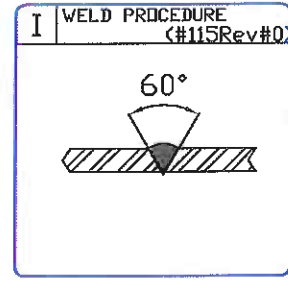
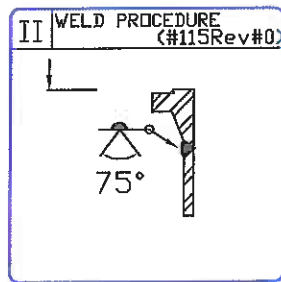
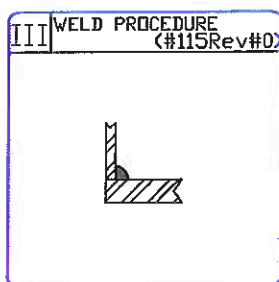
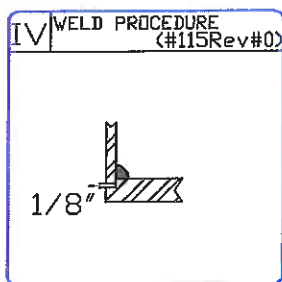
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

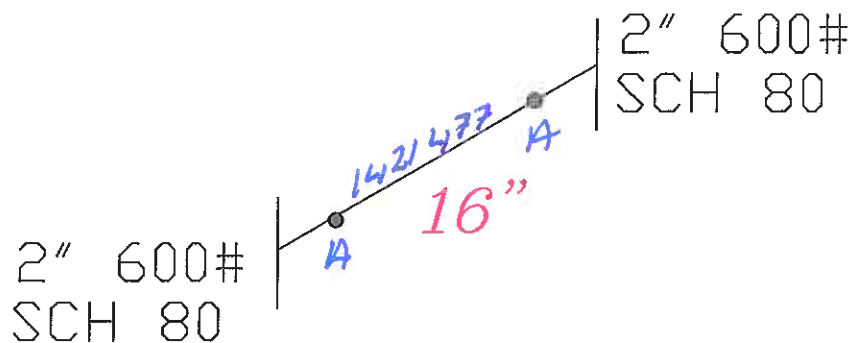
As Per: ASME B31.3

RJV Job #14-5307



Handwritten signature in blue ink.

27



2" FLANGE'S HT # 13/30261

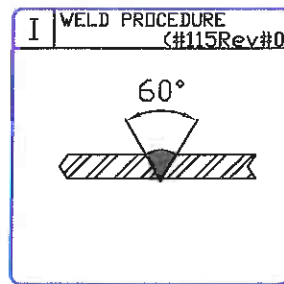
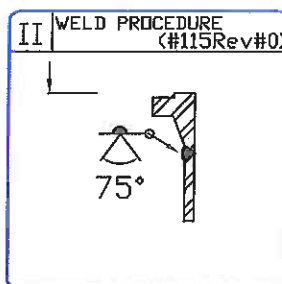
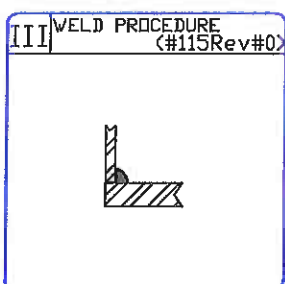
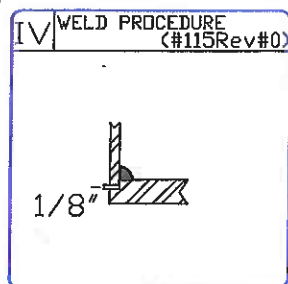
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



27

Hand-drawn schematic diagram of a piping system. The diagram shows a main horizontal line with several vertical branches. Key components and dimensions include:

- Main Line:** 3" 600# SCH 40 pipe.
- Branches:** 3" 600# SCH 40 pipe.
- Connections:** 3" TEE SCH 40.
- Dimensions:** 17'-3/8", 23", 14".
- Valves:** 1/2" TOL @ CEN. 3000#.
- Flanges:** 3" FLANGES.
- Material Specifications:** 3" 600# SCH 40.
- Component Counts:** 3" TEE'S NTH 33542, 3" FLANGES NTH 13/38937.

$X_{\#}$ (in red)

WPS: 1312.2 - 115 Rev. 1

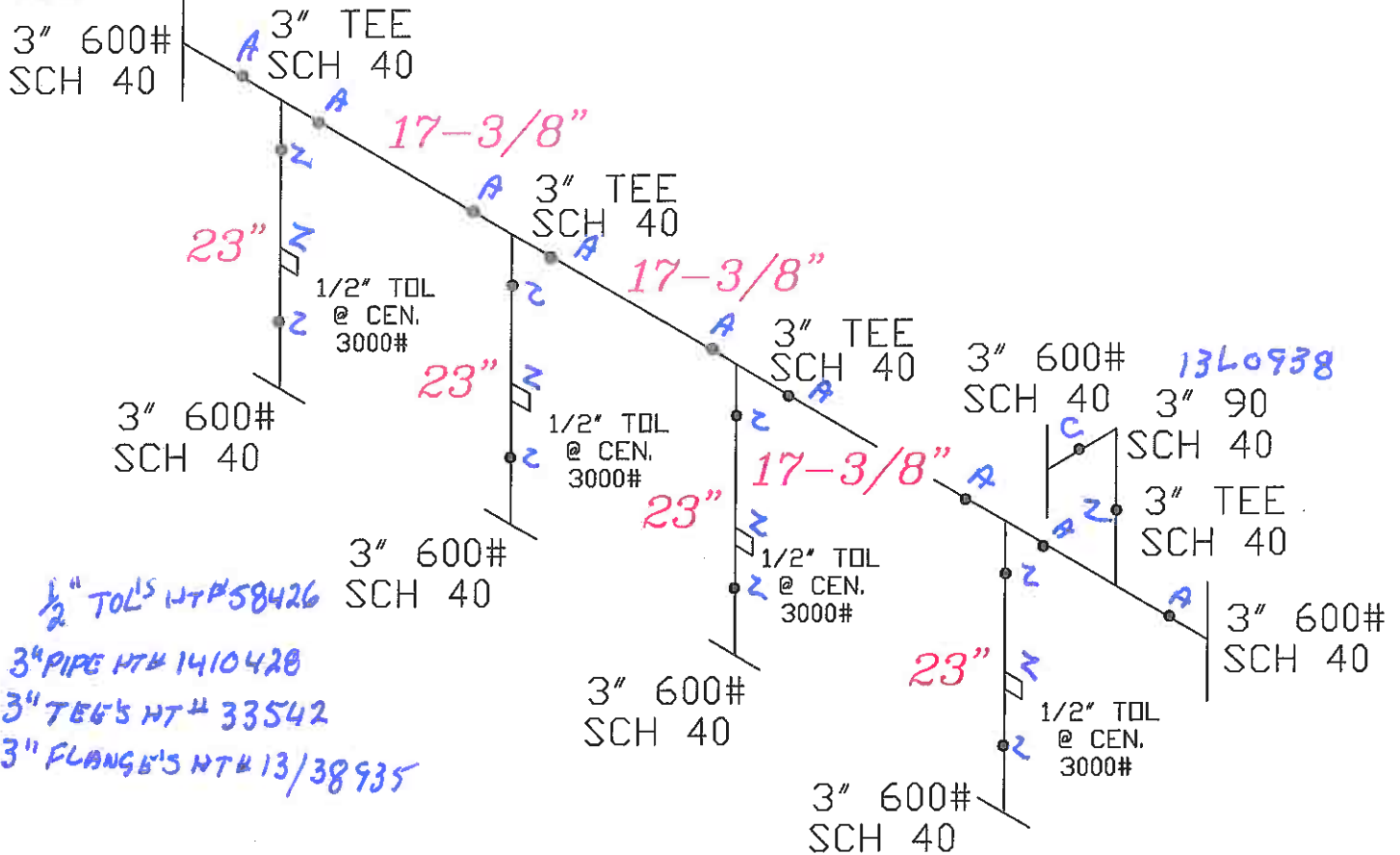
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
1/8"				75°		60°	

20

29



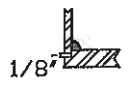
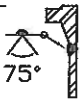
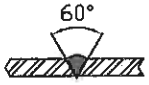
RJV GAS FIELD SERVICES

X# (in red)

WPS: 1312.2 - 115 Rev. 1

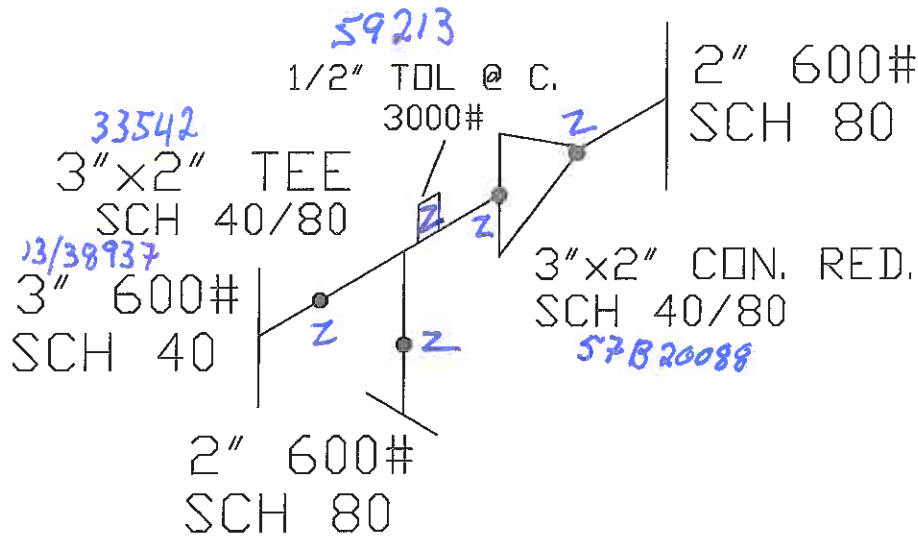
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
							
	1/8"				75°		60°

29

30



2" FLANGES HT# 13/30261

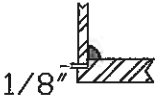
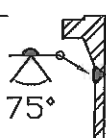
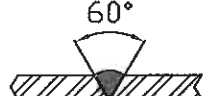
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

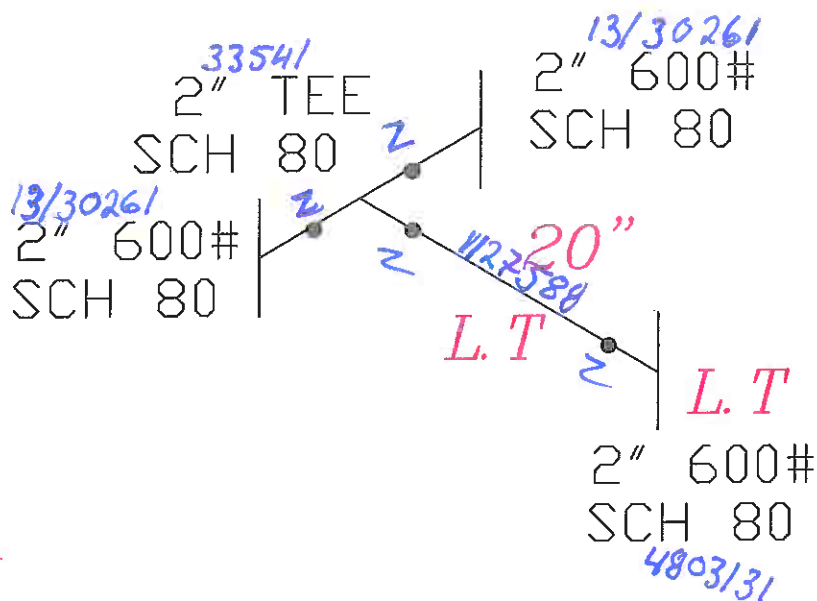
As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)
			

30

31



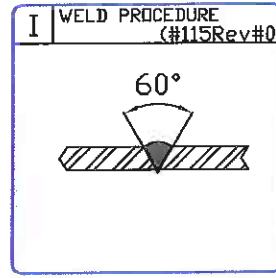
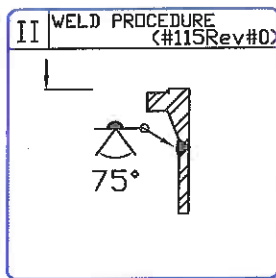
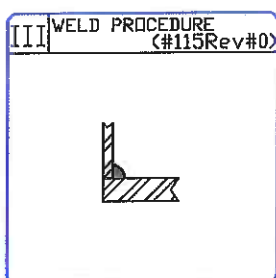
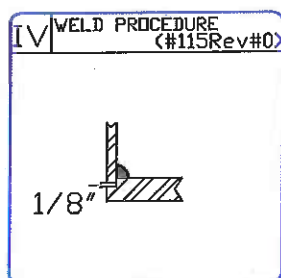
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

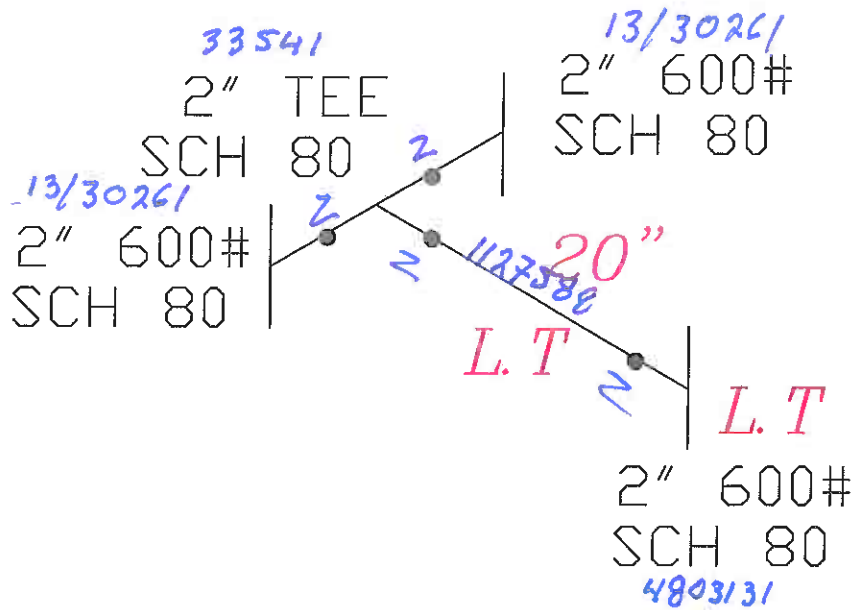
As Per: ASME B31.3

RJV Job #14-5307



31

32



RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

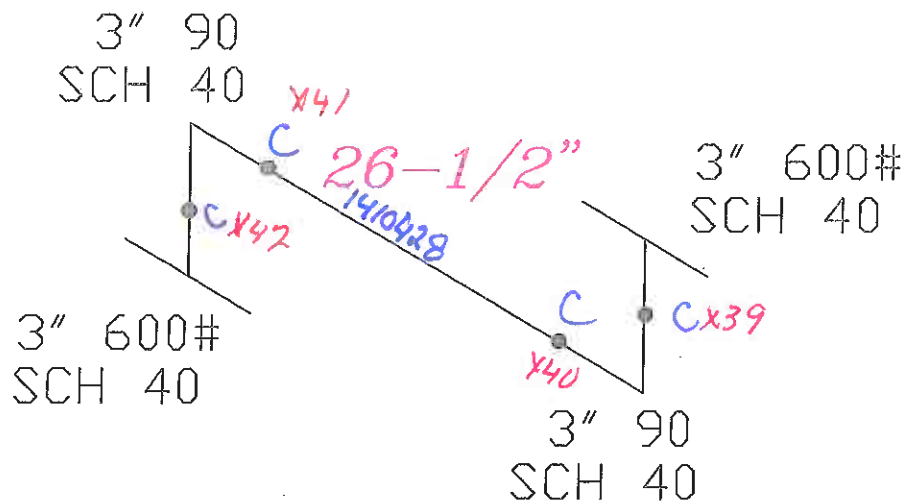
As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)

32

33



3" 90's HT# 13L 0938
 3" FLANGES HT# 13/38937

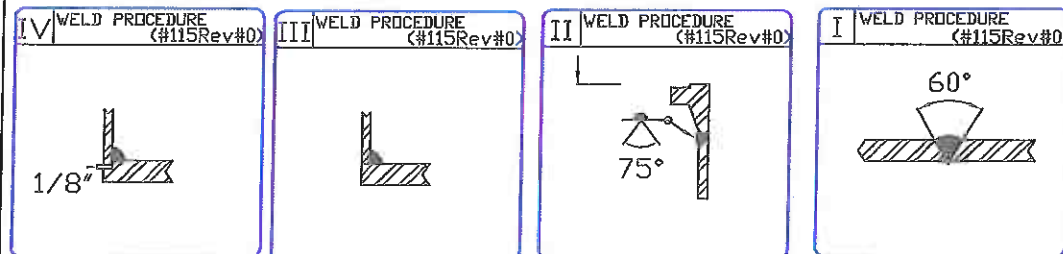
RJV GAS FIELD SERVICES

X-Ray Welds: X# (in red)

WPS: 1312.2 - 115 Rev. 1

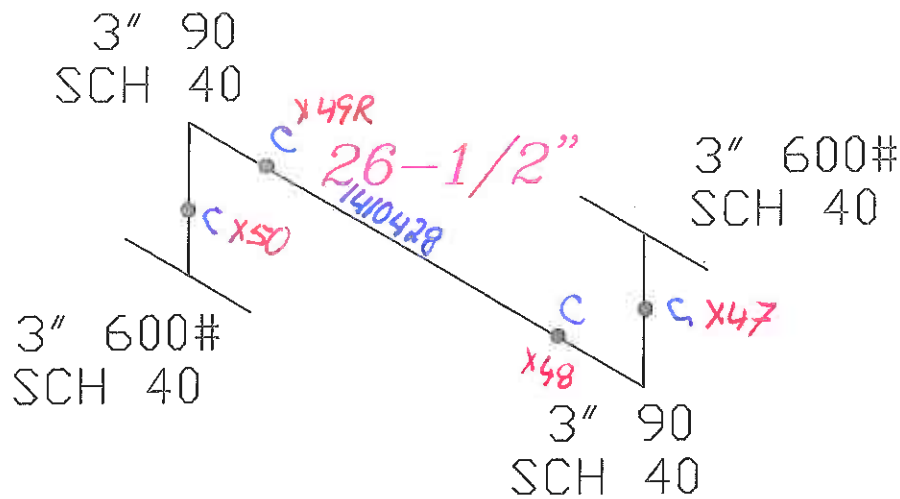
As Per: ASME B31.3

RJV Job #14-5307



Handwritten signature and scribbles at the bottom left of the page.

34



3" 90° HT# 13L0938
3" FLANGE HT# 13/38937

RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

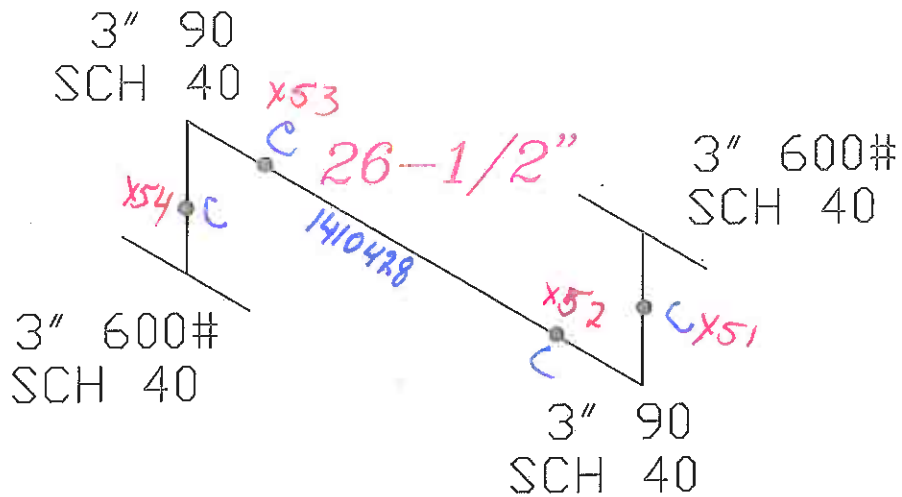
As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)

34

35



3" 90'S HT # 13L0938
3" FLANGE'S HT # 13/38937

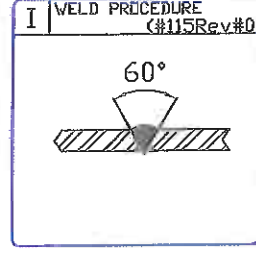
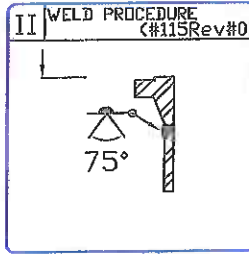
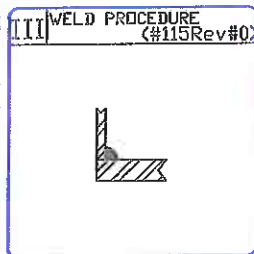
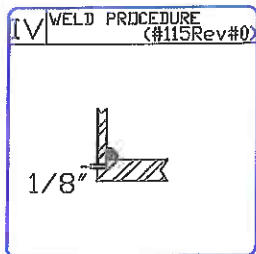
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

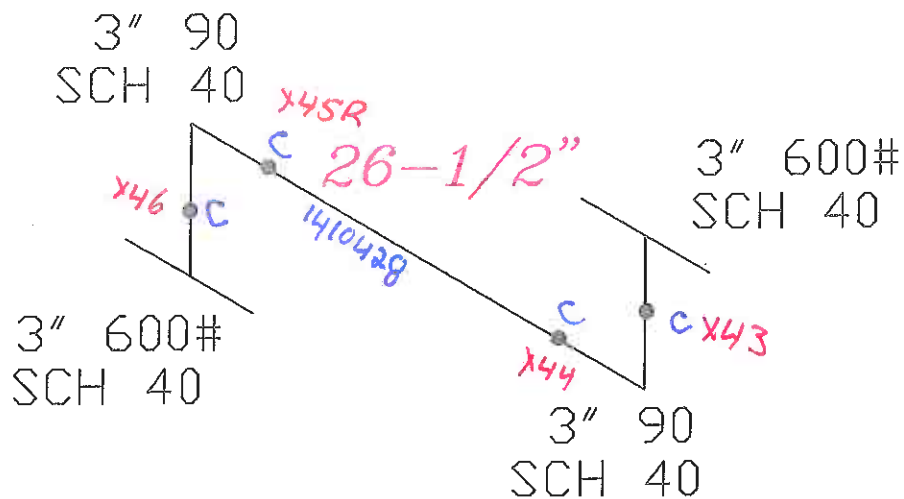
As Per: ASME B31.3

RJV Job #14-5307



35

36



3" 90'S HT# 13L0938
3" FLANGE'S HT# 13/38937

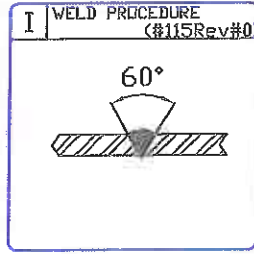
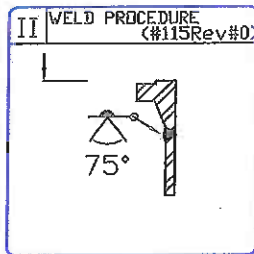
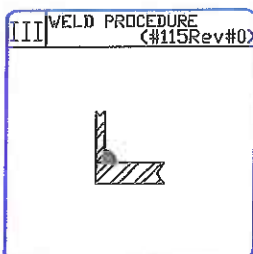
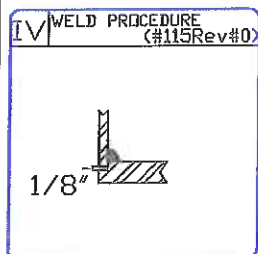
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

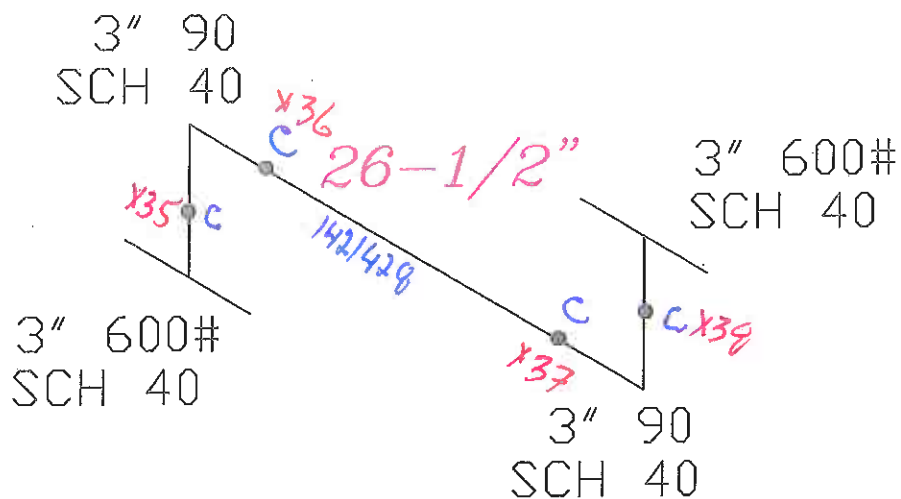
As Per: ASME B31.3

RJV Job #14-5307



36

37



3" 90'S HT# 13LO938
3" FLANGE'S HT# 13/38937

RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

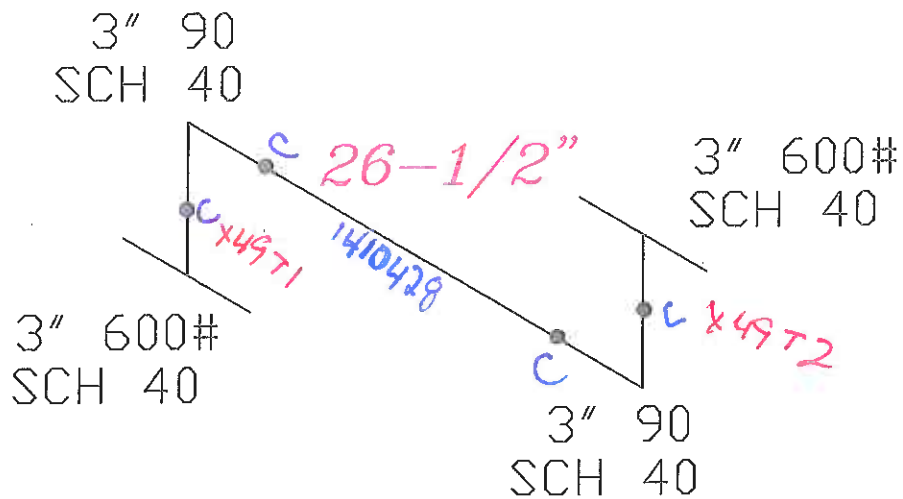
As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)
 1/8"		 75°	 60°

37

38



3" 90'S HT #13L0938
3" FLANGE'S HT #13/38937

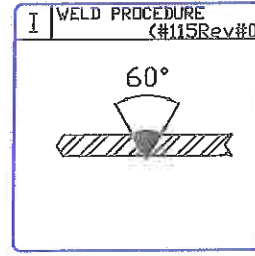
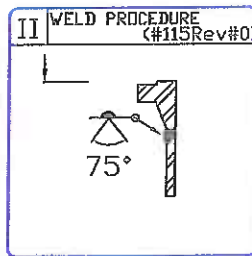
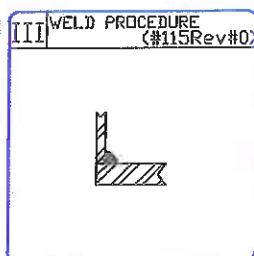
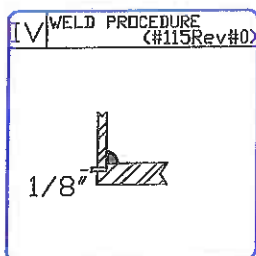
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

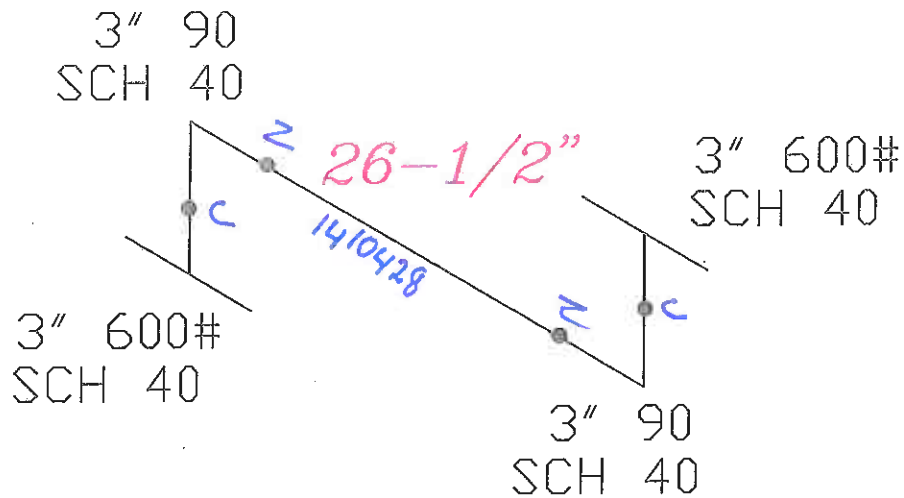
As Per: ASME B31.3

RJV Job #14-5307



W
B

39



3" 90'S HT# 13L0938
3" FLANGE'S HT# 13/38937

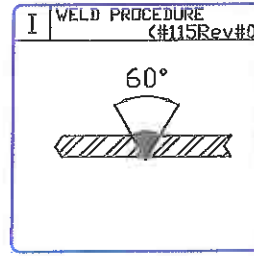
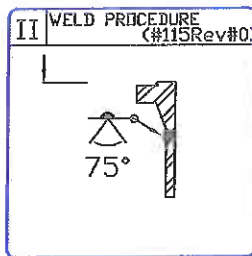
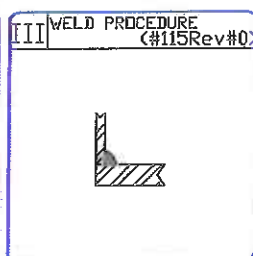
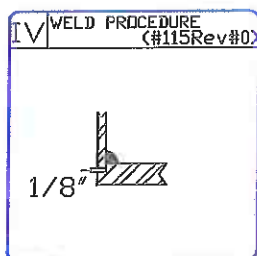
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

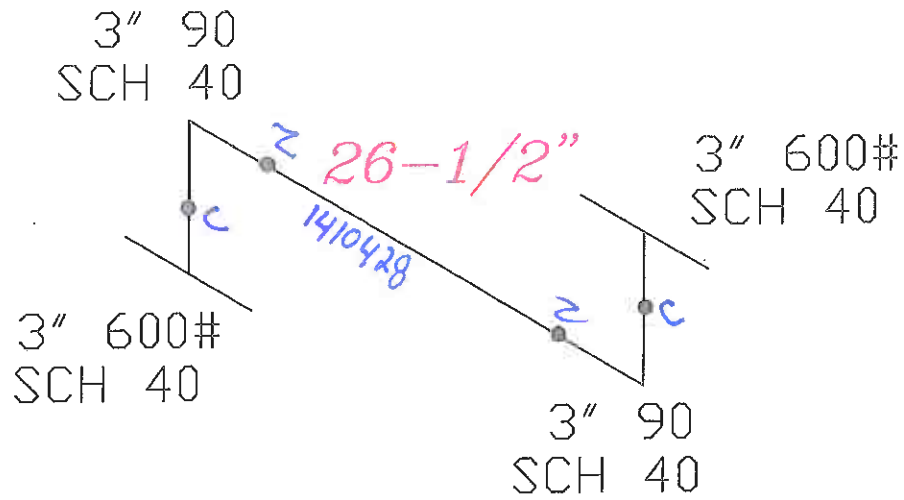
As Per: ASME B31.3

RJV Job #14-5307



39

40



3" 90'S HT#13L0938
3" FLANGE'S HT#13/38937

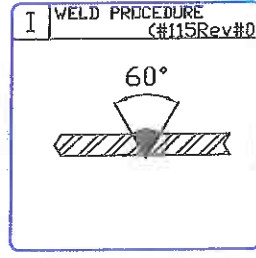
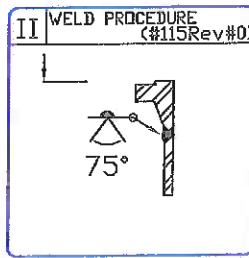
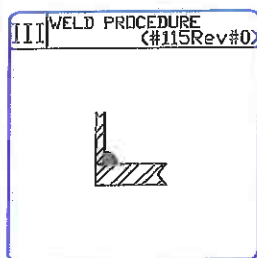
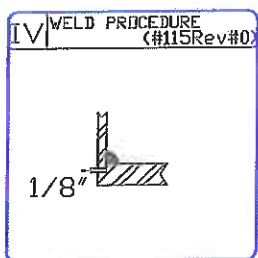
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

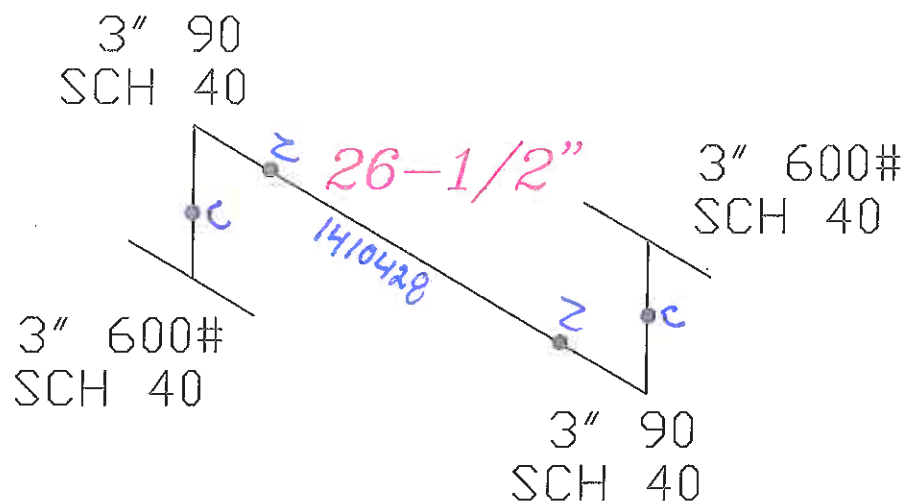
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



OH



3" 90'S 13L0938
3" FLANGE'S 13/38937

RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

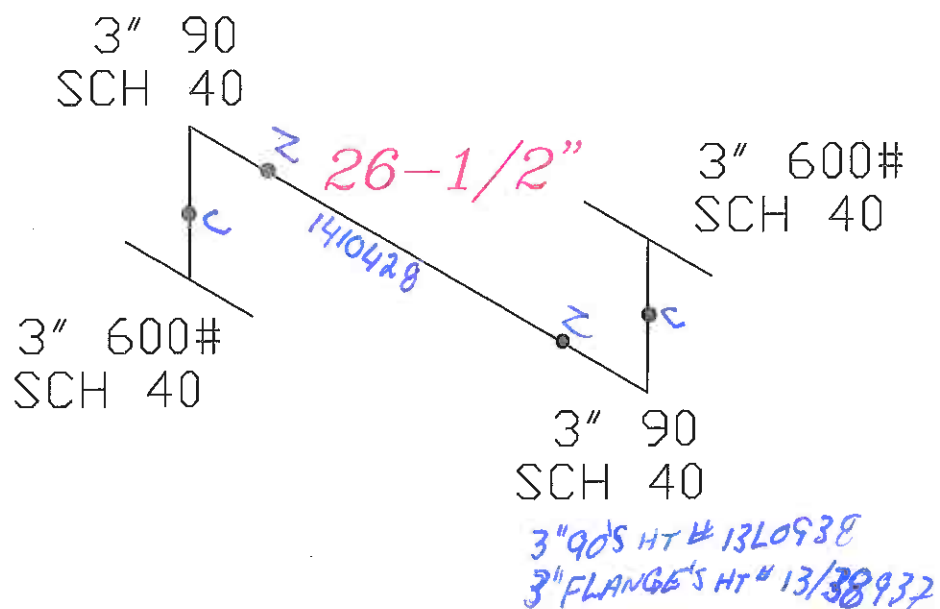
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)

17



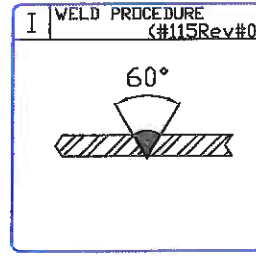
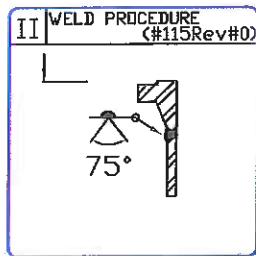
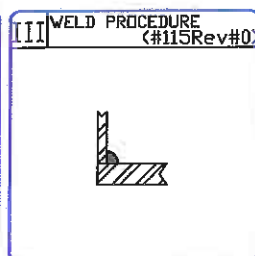
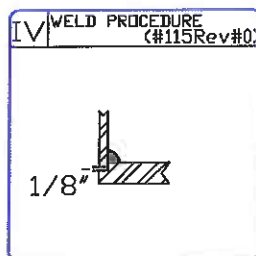
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

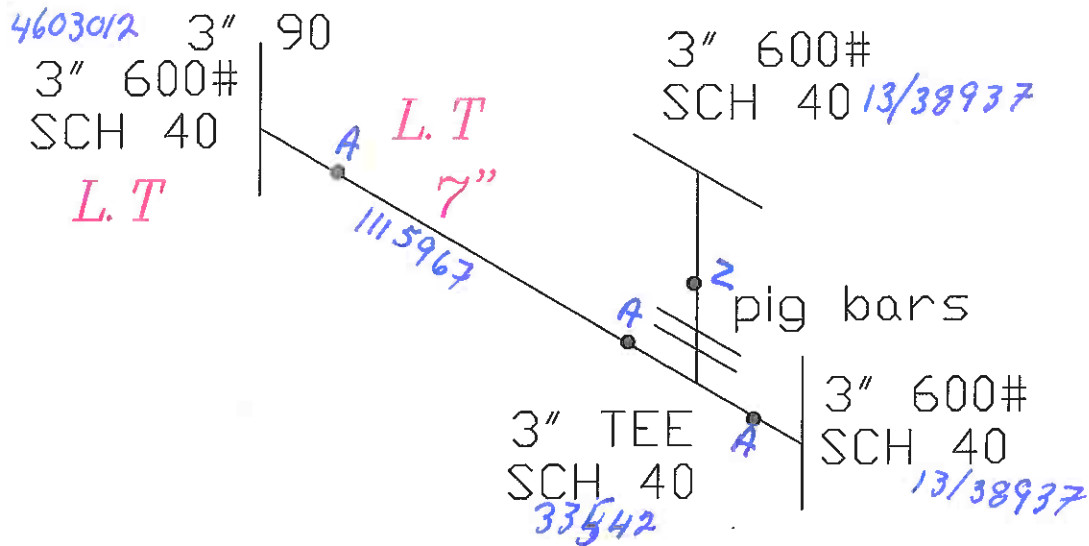
WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



43



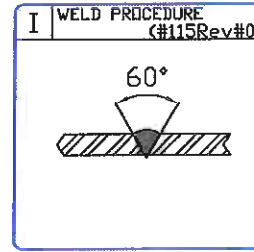
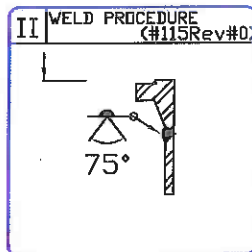
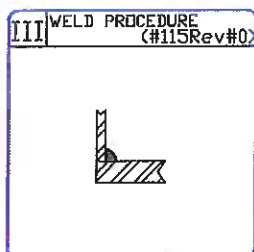
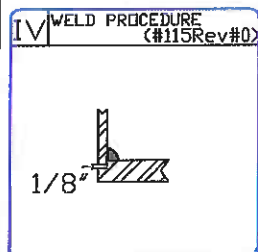
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

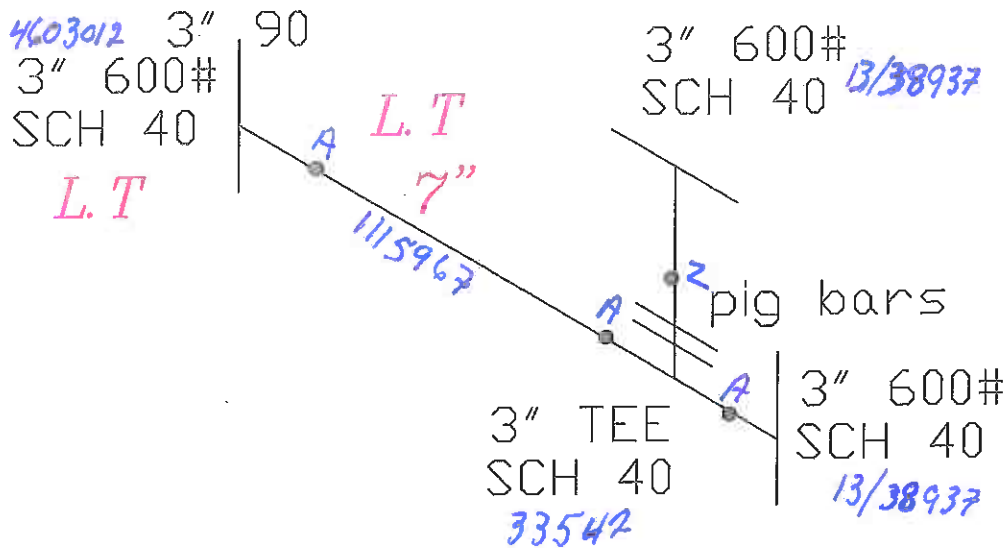
As Per: ASME B31.3

RJV Job #14-5307



43

44.



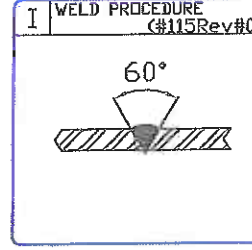
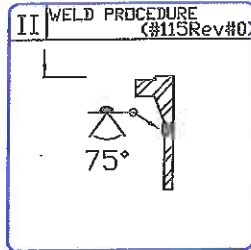
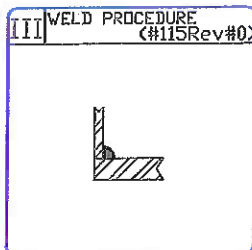
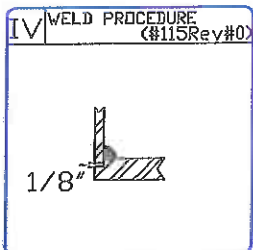
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

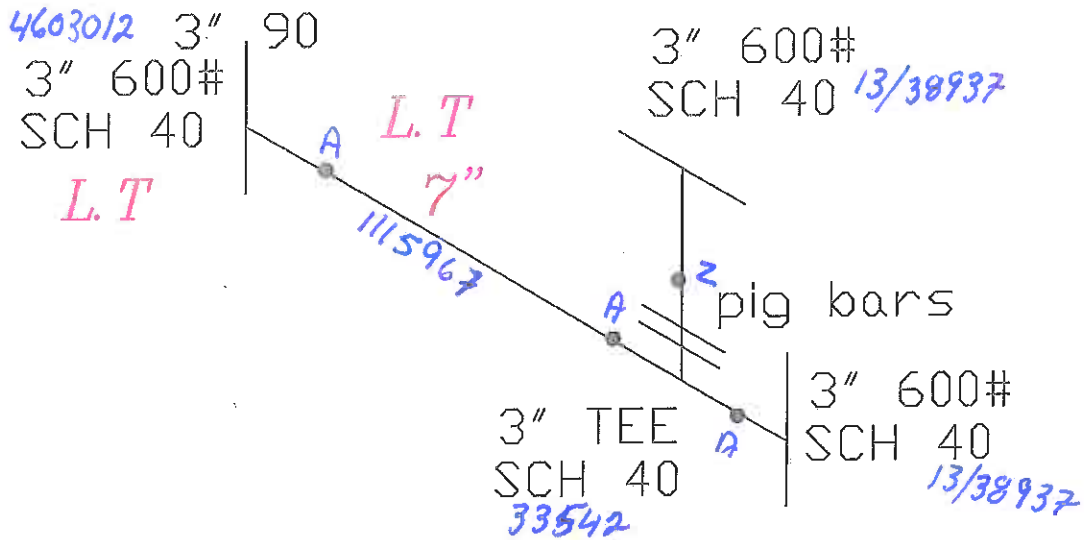
As Per: ASME B31.3

RJV Job #14-5307



44

45



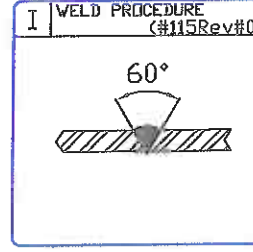
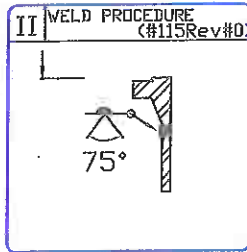
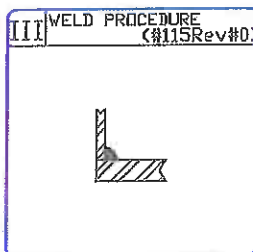
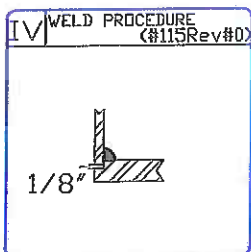
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307



45

46

4603012 3"
3" 600#
SCH 40
L.T

90

L.T
7"

1115967

13/38937
3" 600#
SCH 40

2 pig bars

3" TEE
SCH 40
33542

3" 600#
SCH 40
13/38937

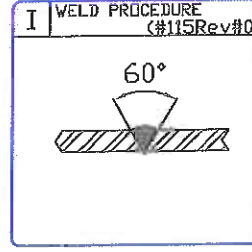
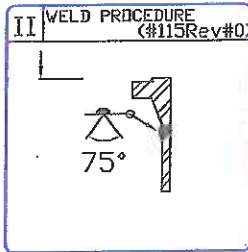
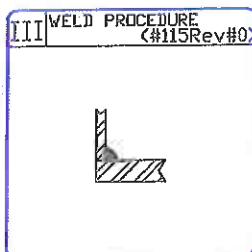
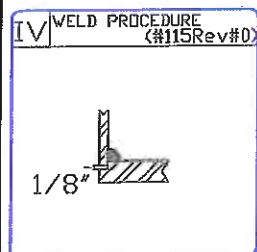
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

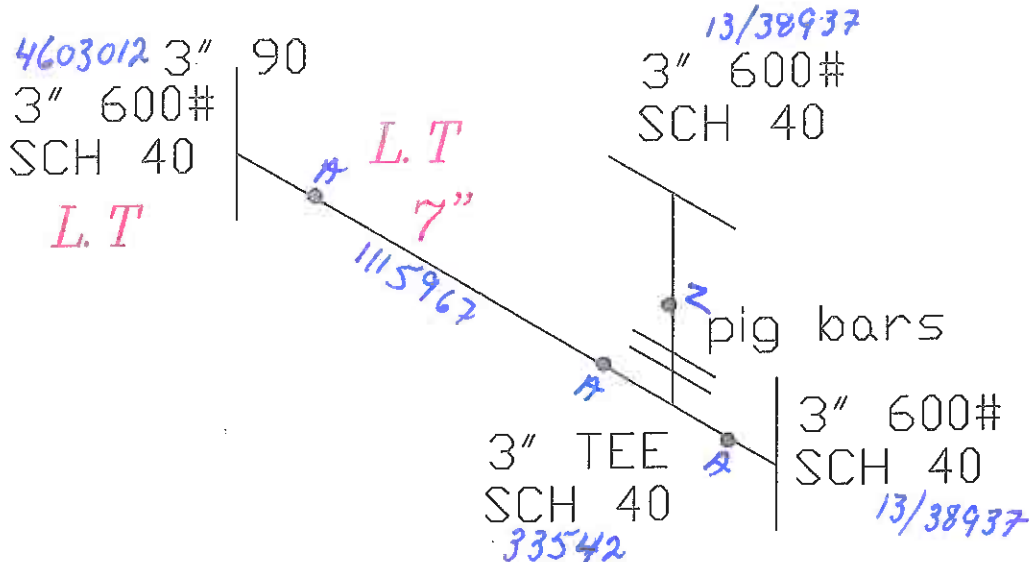
As Per: ASME B31.3

RJV Job #14-5307



46

47



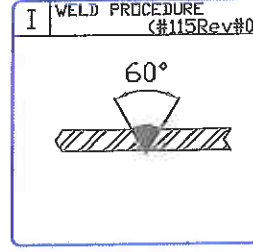
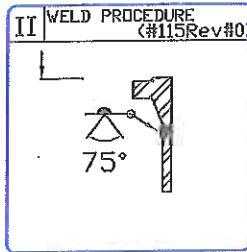
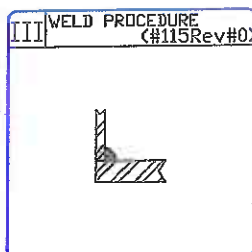
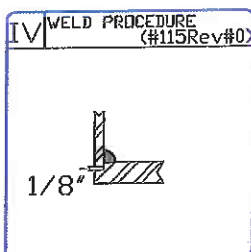
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

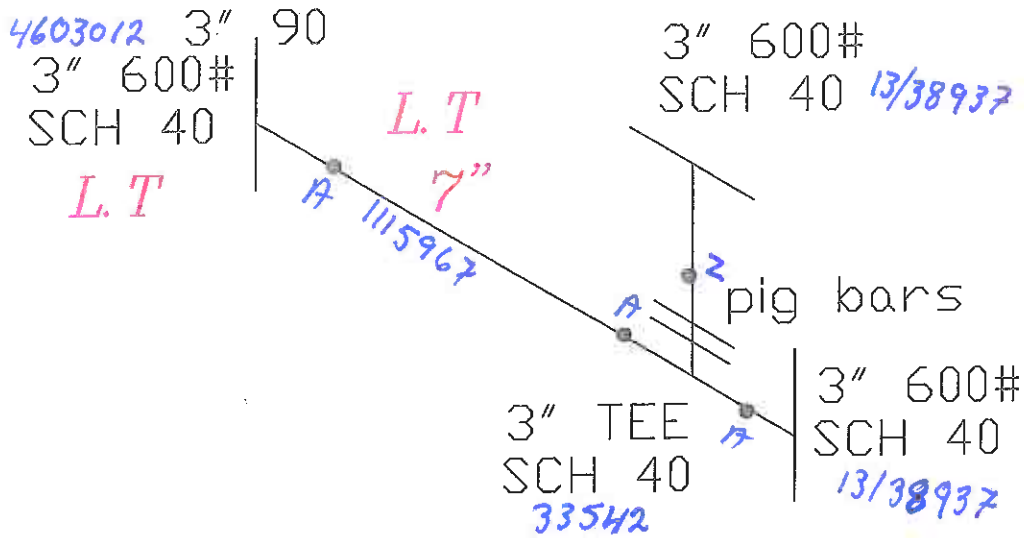
As Per: ASME B31.3

RJV Job #14-5307



47

48



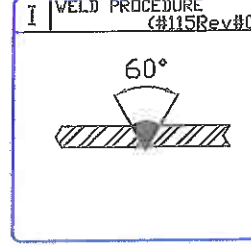
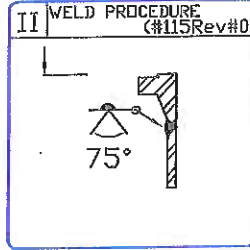
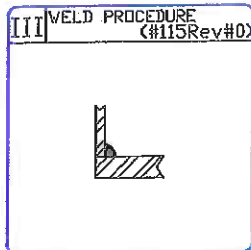
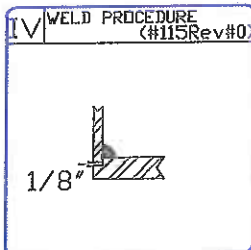
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

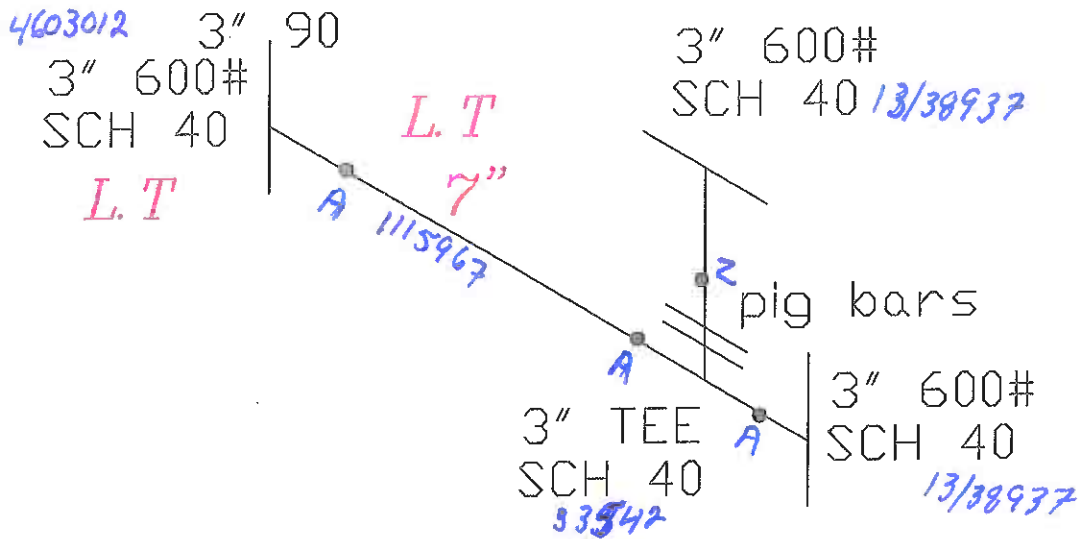
As Per: ASME B31.3

RJV Job #14-5307



48

49



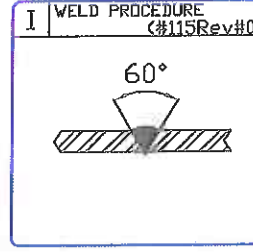
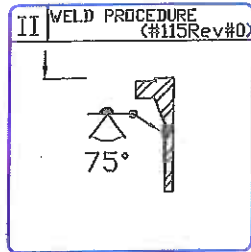
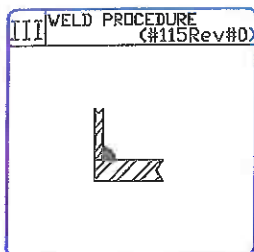
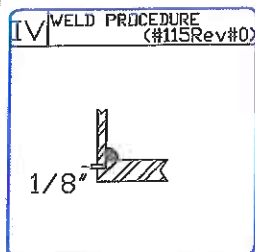
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

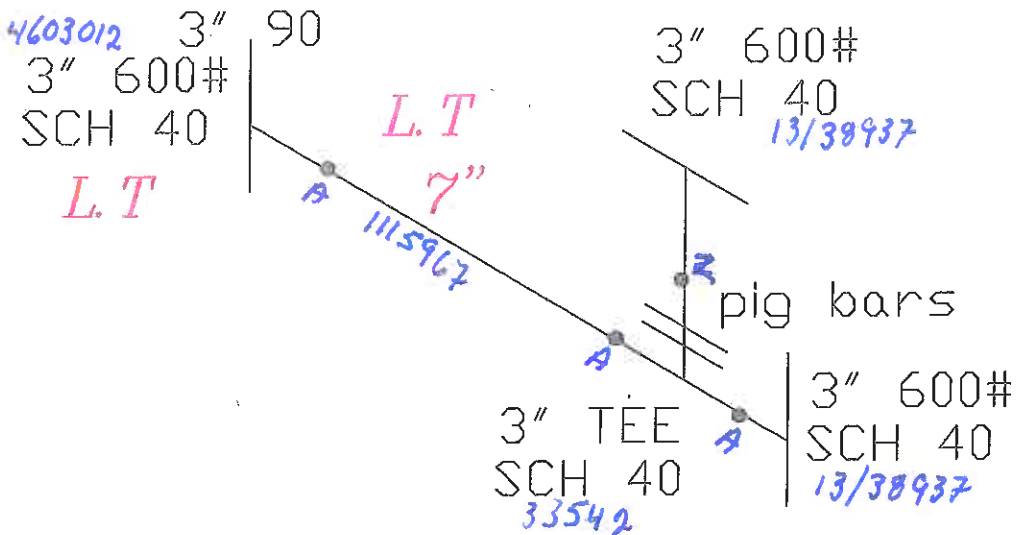
As Per: ASME B31.3

RJV Job #14-5307



49

50



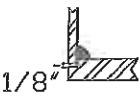
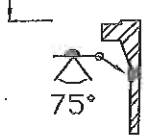
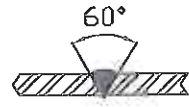
RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

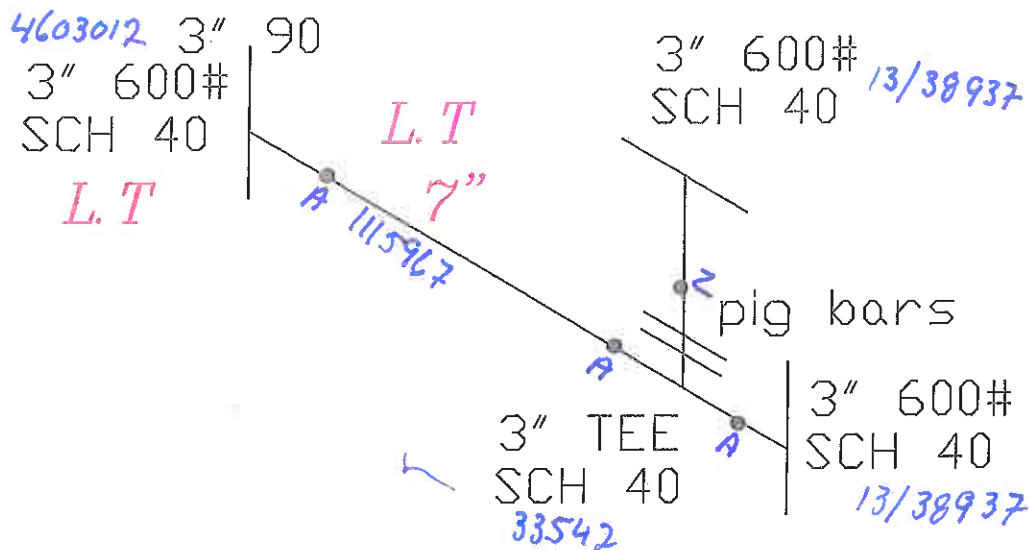
As Per: ASME B31.3

RJV Job #14-5307

IV	WELD PROCEDURE (#115Rev#0)	III	WELD PROCEDURE (#115Rev#0)	II	WELD PROCEDURE (#115Rev#0)	I	WELD PROCEDURE (#115Rev#0)
							

50

51



RJV GAS FIELD SERVICES

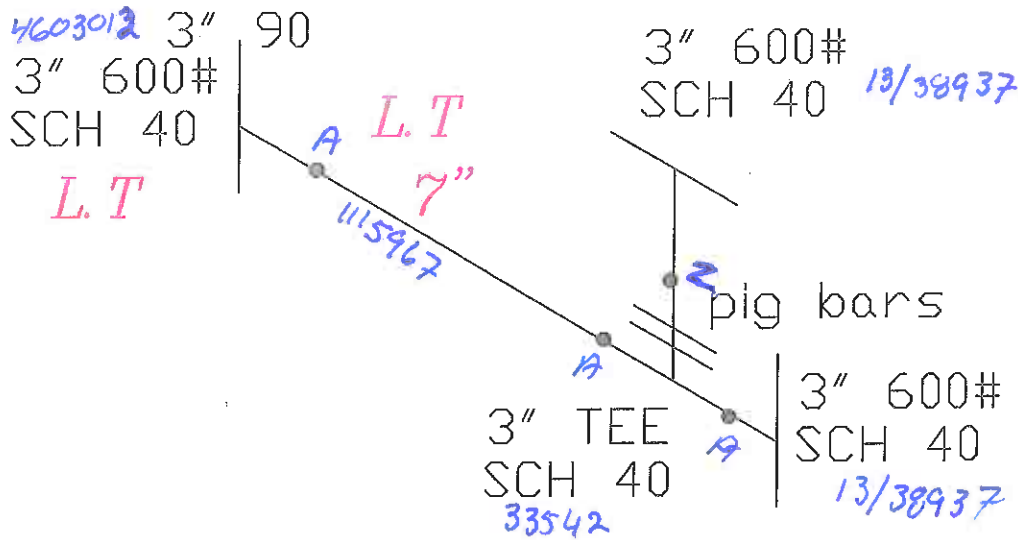
X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)
 1/8"		 75°	 60°



RJV GAS FIELD SERVICES

X-Ray Welds: **X# (in red)**

WPS: 1312.2 - 115 Rev. 1

As Per: ASME B31.3

RJV Job #14-5307

IV WELD PROCEDURE (#115Rev#0)	III WELD PROCEDURE (#115Rev#0)	II WELD PROCEDURE (#115Rev#0)	I WELD PROCEDURE (#115Rev#0)
 1/8"		 75°	 60°