

Equipment #:

Area:

Cost Centre:

66178034

SW-Tangleflats North

28845

 **Husky Energy**

Tank Inspection Report

Approver:

Brian Little

Approver #:

22-0527838

WO#:

25015029

Requisitioned By:

Richard Salez

Location:

112/10-25-51-26-3

PO#

8400664942

Manufacturer:

Universal

Serial #:

022746-6

Tank Type:

Production

Capacity:

1000000

Thickness:

Floor 1/4 Shell 1/4-3/8

Year Built:

2011

External Inspection

T61	Insulation	GOOD	FAIR	POOR
T64	Cladding	GOOD	FAIR	POOR
T32	Base / Landscaping	GOOD	FAIR	POOR
T14	Liner / Containment	GOOD	FAIR	POOR
T8	Ground Cable	YES	NO	
T6	Ladder / Stairway	GOOD	FAIR	POOR
T7	Platform	GOOD	FAIR	POOR
T41	Piping Alignment	GOOD	FAIR	POOR
T15	Shell	GOOD	FAIR	POOR
T44	Envirovault	YES	NO	
T16	Roof	GOOD	FAIR	POOR
T11	Paint	GOOD	FAIR	POOR

- minor cattle ribbles @ vault

* leaning severely on skids

ENTERED
 Sept 6

Internal Inspection

T11	Floor	GOOD	FAIR	POOR
V9	Shell	GOOD	FAIR	POOR
V10	Roof	GOOD	FAIR	POOR
V28	Firetube	GOOD	FAIR	POOR

INTERNAL GOOD BOWED OVALLED
FLANGE LEAKING: YES NO

V8 Nozzles

GOOD FAIR POOR

V7 Welds

GOOD FAIR POOR

BACKWELDING REQ'D: YES NO

V21 Anodes

GOOD FAIR POOR

V27 Coating

GOOD FAIR POOR

TYPE:

N/A

Notes & Summary of Recommendations:

* Tank leaning severely
Replace Base

Inspection

Interval: 5 yr

Entered in RBMI: ☒

Approvals

Inspector

Husky Inspector

Name

Sheldon Trachuk

IRISNDT

Marie Whitman

Signature

Marie Whitman

Date

Aug 13 2013

ENTERED

Marie Whitman

Type of Inspection: <u>UT/VT</u>	Job/P.O.#: <u>wo#5015029</u>	IRISNDT #: <u>170912</u>	Date: <u>26-Aug-13</u>
Test Technique: _____	Client: <u>Husky Operations</u>	_____	
Equipment: _____	Location: <u>112/10-25-51-26w3</u>	_____	
<u>DMS2, Generator, Grinder</u>	Item Inspected: <u>1000BBL tank</u>	_____	
	Code: <u>-API - 650-</u>	_____	

A UT / Visual inspection was carried out on 1 – 1000BBL
Tank @ 112/10-25-51-26w3

Tank#1 sn# 022746-6

For inspection results see page #2 .

Po#~~8400664942~~ wo#5015029
APP: Brian Little 2Z-0527838
REQ: Richard Salzl @ Husky

Unit#: <u>667</u>	Kilometers: <u>40</u>	Consumables: _____	Interpretation by: _____	SNT-TC-1A _____
In: <u>0930</u> Out: <u>1100</u> Hrs: <u>1.5</u>		<u>—MIN—</u>	Sheldon Trachuk _____	C.G.S.B. _____
In: _____ Out: _____ Hrs: _____			(Print) _____	(Level) _____
Personnel: _____			(Signature) _____	C.G.S.B. # <u>11405</u>
Sheldon Trachuk			Client Representative: _____	
Steve Woolfrey			I am in full agreement with report contents _____	
			(Sign) <u>Ray Trachuk</u>	