

Ins Rpt Rec'd

62062157

IRISNDT**MAGNETIC PARTICLE
INSPECTION REPORT****CA0132-MT-688**

Page 1 of 1

Procedure: 5.0 Rev1

Technique: MT-2V

Code: API 650 - Sect 8.2.4

Other:

Client: Husky Operations

IRISNDT #: LYD1601324

Location: 121/8-33-48-27w3

Item Inspected: Tank items as listed

Date: 03-Oct-16

WO #: 8113034

PO #: 8401084588

Surface Condition: Painted ☐ Sandblasted ☐ Machined ☐ As Cast ☐ As Forged ☐ Weldment ☒ Other ☐

Material: P-1

Thickness: Various

Heat Treatment: As welded

Magnetizing Equipment: Yoke ☒ Coil ☐ Permanent ☐ IRISNDT #: 40040 Mfg: Contour Calibration Date: 03-Oct-16Method of Magnetization: AC ☒ DC ☐ Continuous ☒Blacklight: Y ☐ N/A ☒ IRISNDT #: Verification per ASME V Art 7 T.777.2

Blacklight Meter: IRISNDT #: Calibration Date: - -

Whitelight: Y ☒ N/A ☐ Verification per ASME V Art 7 T.777.1

Lighting Equipment: Yoke Light (10W)

Magnetic Particles: Dry ☐ Wet ☒ Red ☐ Grey ☐ Black ☒ Fluorescent ☐
Batch #: 1397-64 Mfg: Magnaflux Type: 7CBackground: ☒ Batch #: 1425 Mfg: Ardrex Type: 8901W

A magnetic particle inspection was carried out on the following items on
1000BBL tank @ 121/8-33-48-27w3

Tank sn# 05-05-24-13885

Welder: TF

1 - 3" SCADA Nozzle/Re-Pad fillet weld (in&out)

RESULTS: All items inspected ACCEPTABLE TO CODE.

APP: Clark Dyck 2Z-2019716

REQ: Gary Hirtle @ L&L Oilfield

Inspection Limitation(s):Unit#: 734 Kilometers: _____
In: 1300 Out: 1500 Hrs: 2.0
In: _____ Out: _____ Hrs: _____Personnel:
Sheldon Trachuk
Jason AylwardConsumables:
---MIN---

Interpretation by:

Sheldon Trachuk SNT-TC-1A: 2
(Print)C.G.S.B.: 2
(Level)

C.G.S.B. #: 11405

(Signature)

Client Representative:
(Print)I am in full
agreement with
report contents

(Sign)

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