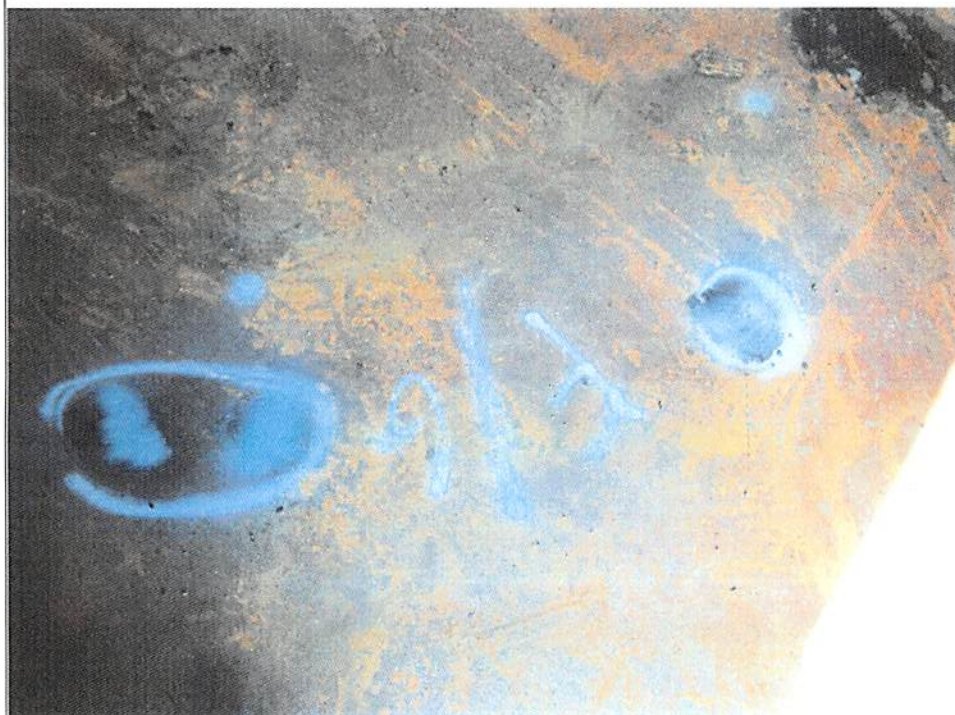


		MAGNETIC PARTICLE INSPECTION REPORT		CA1091-MT-276 Page 1 of 2	
Procedure: 5.0 Rev: 3.0 Technique: MT-2V Code / Standard: API 650 - Sect 8.2.4 Other: N/A		Client: HUSKY OIL OPERATIONS IRISNDT #: LYN1801188 Location: 121/ 14-11-49-27W3M Item Inspected: Tank Upgrades		Date: 05-Aug-18 WO #: 81300938 PO #: 8401273069 Appr# 2Z-0149311	
Surface Condition: Buffed		Material: Carbon Steel		Thickness: > 3/16"	
Magnetizing Equipment: Yoke		Method of Magnetization: AC Continuous		IRISNDT #: 40123	
Verification Date: 05-Aug-18		Verification Weight: ☒ 10 lb. ☐ 40 lb.		Serial #: 49037	
Blacklight: ☐ Y ☒ N/A		IRISNDT #:		Blacklight Meter: IRISNDT #:	
		Verification per ASME V Art 7 T.777.2		Calibration Due Date:	
Whitelight: ☒ Y ☐ N/A		Verification per ASME V Art 7 T.777.1		Lighting Equipment: Yoke Light	
Magnetic Particles:		☐ Dry ☒ Wet		☒ Red ☐ Grey ☒ Black ☐ Fluorescent	
		Batch #: 1539		Mfg: Ardrex	
				Type: 8032	
Background: ☒ Y ☐ N/A		Batch #: 1608		Mfg: Ardrex	
				Type: 8901W	
Inspection Results: Appr: Martin Code				Requisitioner: Dave Miller	
Wet black MPI was carried out on the following Tank Upgrades (internal & external):					
					
Welder ID: Mike					
See attached Photos with Items examined					
Inspection results: Acceptable to Code					
Inspection Limitation(s): N/A					
Unit#: 1039 Kilometers: 0 In: Out: Hrs: Min In: Out: Hrs: Min		Consumables: Min		Interpretation by: Tristan Sommerfeld (Print)  (Sign) _____ Client Representative: (Print) Samantha Voros I am in full agreement with report contents (Sign) 	
Personnel: Tristan Sommerfeld Jordan Ross				SNT-TC-1A: II C.G.S.B.: II (Level) C.G.S.B #: 7829	
5311 - 86 Street NW, Edmonton, Alberta T6E 5T8 Phone (780) 437-4747 Fax (780) 436-4873 Calgary (403) 279-6121 Cold Lake (780) 826-6105 Engineering, Calgary (403) 217-9684 Lloydminster (780) 875-6455 Fort McMurray (780) 743-1536 Engineering, Edmonton (780) 437-2022 Barrhead (780) 674-3018 Red Deer (403) 347-1742 Rope Access Services (780) 437-2022 Nisku (780) 955-7616 www.irisndt.com Offices also located in USA and UK					



Floor lace welds 1 and 2



Floor lace welds 3-8

IRISNDT #: LYN1801188

Date: 05-Aug-18

Client: HUSKY OIL OPERATIONS

Tristan Sommerfeld

(Print)

(Sign)

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