

	ULTRASONIC INSPECTION REPORT	CA1213-UT1-300 Page 1 of 4
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Procedure: 4.2 Technique: 0 Deg. Contact Code/Standard: Customer Information Other:	Rev: 4.0 Client: HUSKY OIL OPERATIONS LIMITED IRISNDT #: LYN2000616 Location: 14-18-050-06W4 Vermilion Battery Item Inspected: North water Tank	Date: 2020-Jul-03 WO #: 81489000 PO #: 8401456515 APPR# 2Z-10001573
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Material Type: Carbon Steel	Surface Condition: Other	Heat Treatment: Not Applicable
Equipment: DMSGO+	S/N #: GOPLS18080030	Model: DMSGO+ Asset #: 30199 Calibration Due Date: 2020-Nov-11

Calibration Block: Step & L block Asset #: 33723 Sweep range Cal: N/a Asset #: Cable & Type: Coaxial / Lemo – Microdot (L-MD) Length: 4' Scanning Surface: <input checked="" type="checkbox"/> OD <input type="checkbox"/> ID <input type="checkbox"/> Other	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td rowspan="3" style="width:20%;">Probe(s):</td> <td style="width:10%;">S/N</td> <td style="width:15%;">SCA1696</td> <td style="width:15%;"></td> <td style="width:15%;"></td> <td style="width:15%;"></td> </tr> <tr> <td>Angle</td> <td>0</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Frequency (MHz)</td> <td>7.5</td> <td></td> <td></td> <td></td> </tr> <tr> <td colspan="2">Crystal Size</td> <td>0.375</td> <td></td> <td></td> <td></td> </tr> </table>	Probe(s):	S/N	SCA1696				Angle	0				Frequency (MHz)	7.5				Crystal Size		0.375			
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Crystal Size		0.375																					

Dis. AMPL. Calibration: Not Applicable	Couplant: Sono 600 Batch #:
Transfer Loss Calibration: <input type="checkbox"/> Direct Comparison <input type="checkbox"/> N/A <input type="checkbox"/> Other TL: db	

Reference Flaw Size: Backwall	Primary Reference Level: 100%	Reference Gain: 60 db
<input type="checkbox"/> Lamination <input type="checkbox"/> Shear Wave <input type="checkbox"/> Volumetric <input checked="" type="checkbox"/> Thickness		Scan Methods: <input checked="" type="checkbox"/> Contact <input type="checkbox"/> Other

Surface Temp (C°): > 5°C / 41°F & < 60°C / 140°F

A UT thickness survey was carried out as requested on The North Water Tank EQ# 62037429 as per the ITP. The CML's followed the provided CML drawing locations. 3"X10" Areas were marked out on the bottom course and scanned with the minimum value recorded.

Serial #: 02-03-19-11697




Results:

CML	Description	Value	Nominal
5	Tank Shell 1st Course	6.12	6.35 mm
10	Tank Shell 1st Course	6.12	6.35 mm
15	Tank Shell 1st Course	6.14	6.35 mm
20	Tank Shell 1st Course	6.12	6.35 mm
25	Tank Shell 1st Course	6.10	6.35 mm
30	Tank Shell 1st Course	6.09	6.35 mm
35	Tank Shell 1st Course	6.02	6.35 mm
40	Tank Shell 1st Course	6.15	6.35 mm
45	Tank Shell 1st Course	6.21	6.35 mm

Requested By: Winson Avara / Terry Neufeld

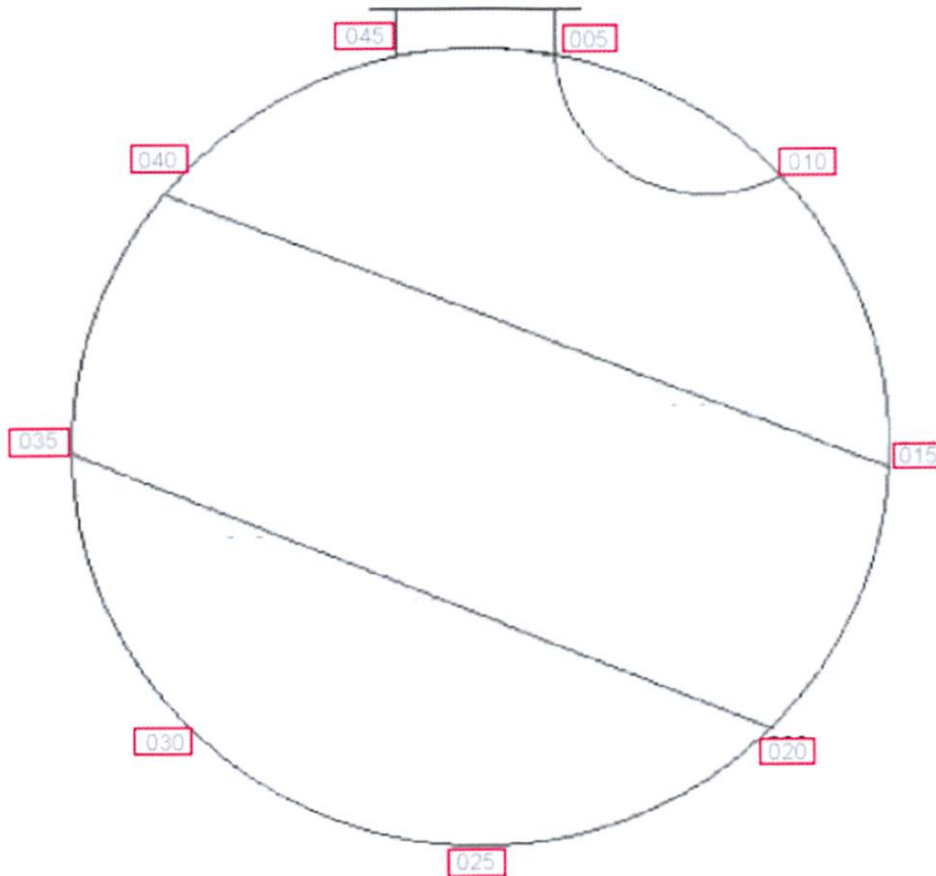
Approver: Scott Leonard

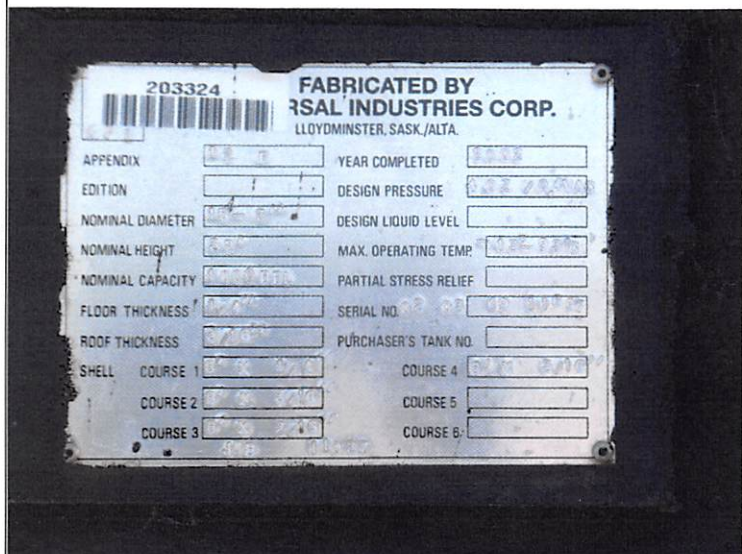
Inspection Limitation(s): N/A

Unit#: 1194 Kilometers: _____ In: _____ Out: _____ Hrs: _____ In: _____ Out: _____ Hrs: _____ Personnel: Logan Skinner Brayden McGinnis	Consumables: Min _____	Interpretation by: <table style="width:100%;"> <tr> <td style="width:60%;">Logan Skinner</td> <td style="width:40%;">SNT-TC-1A: 1</td> </tr> <tr> <td>(Print) </td> <td>C.G.S.B.: 2</td> </tr> <tr> <td>(Sign)</td> <td>(Level)</td> </tr> <tr> <td></td> <td>C.G.S.B #: 17159</td> </tr> </table> Client Representative: _____ (Print) I am in full agreement with report contents (Sign)	Logan Skinner	SNT-TC-1A: 1	(Print) 	C.G.S.B.: 2	(Sign)	(Level)		C.G.S.B #: 17159
Logan Skinner	SNT-TC-1A: 1									
(Print) 	C.G.S.B.: 2									
(Sign)	(Level)									
	C.G.S.B #: 17159									

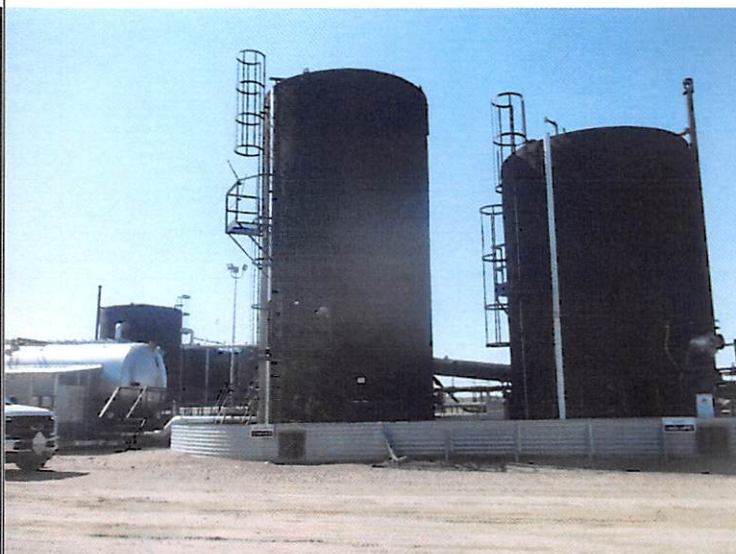
5311 - 86 Street NW, Edmonton, Alberta T6E 5T8 Phone (780) 437-4747 Fax (780) 436-4873 Calgary (403) 279-6121 Lloydminster (780) 875-6455 Barrhead (780) 674-3018 Nisku (780) 955-7616	Cold Lake (780) 826-6105 Fort McMurray (780) 743-1536 Red Deer (403) 347-1742 www.irisndt.com	Engineering, Calgary (403) 217-9684 Engineering, Edmonton (780) 437-2022 Rope Access Services (780) 437-2022 Offices also located in USA and UK
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LOCATION Vermilion 14-18 Battery DATE _____ MFG _____ UIL _____
 YEAR 2002 S/N 02-03-19-11697 CAP 1000 BBL AFE/CC _____
 FLOOR THK. 1/4" SHELL THK. 1/4" 316" ROOF THK. 3/16"
 SAP # 620374329





Nameplate



Tank Overview



CML locations



CML locations

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Date: 2020-Jul-03

Client: HUSKY OIL OPERATIONS LIMITED

Logan Skinner

(Print)

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