


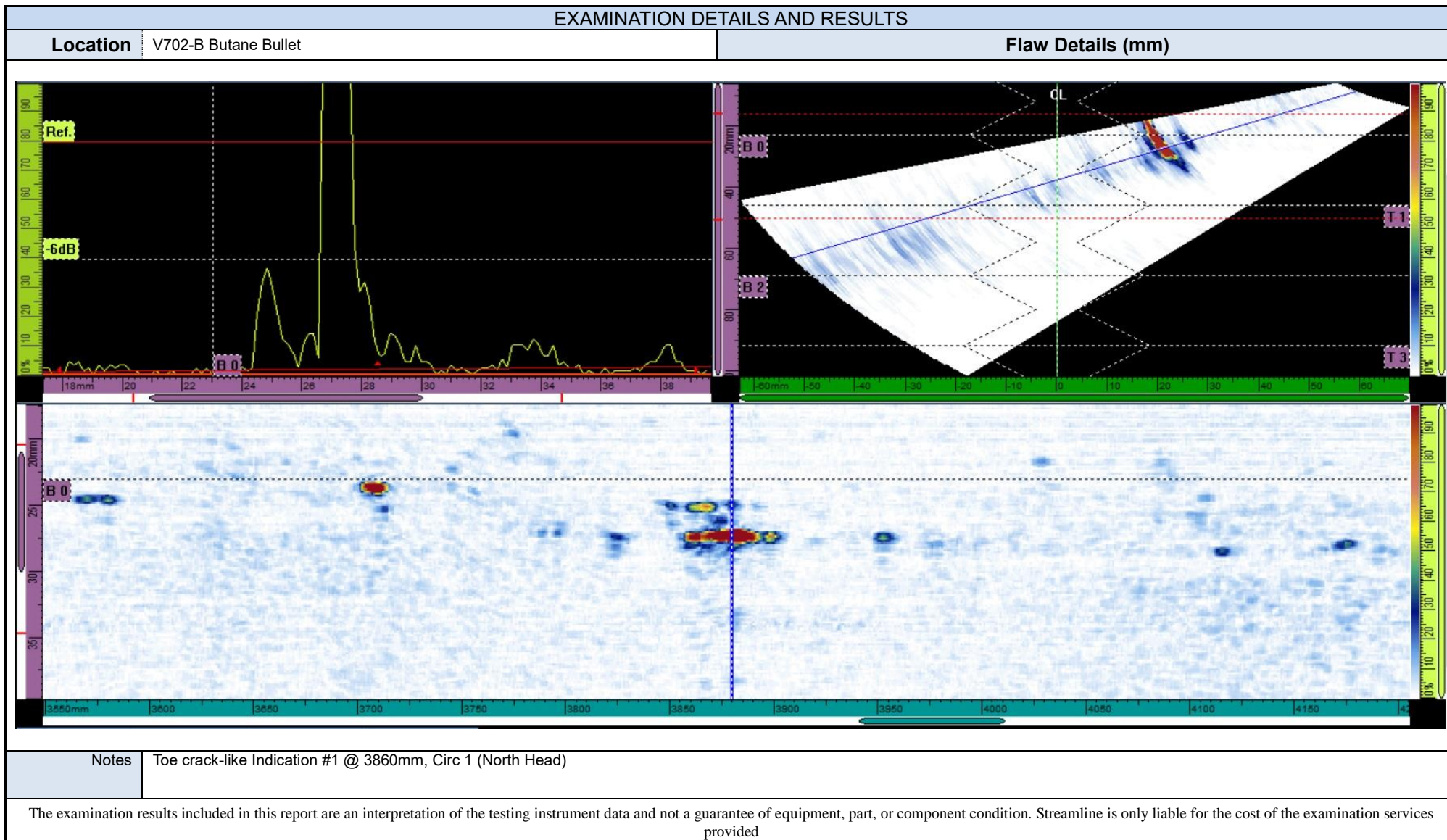
Phased Array Examination Report

PROJECT INFORMATION																					
Customer		Husky Energy																			
Address		Ansell Gas Plant																			
Project		Bullet Weld Inspections																			
Item Description		V702-B Butane Bullet - A0215046																			
Exam Standard		Phased Array / TOFD Inspection						Acceptance Standard				For Information only				Procedure				POLAR-UT-PA02 Rev 0.1	
TESTING EQUIPMENT & PARAMETERS																					
Instrument		Probe and Wedge		Scan 1 Setup	Scan 2 Setup	Scan 3 Setup	Group Settings			Group 1	Group 2	Group 3	Material	Cal. Std	Item Inspected						
Make	Olympus	Probe Make	Olympus	Olympus	Panametrics	Scan			90	270	TOFD	Material:	Carb Steel	Carbon Steel							
Model	MX2	Probe Model	5L64	5L64	C544	Angles			45-72	45-72	70	Velocity:	3240 m/s	3240 m/s							
S/N	Omni2-101033	Probe Frequency	A12-5MHz	A12-5MHz	10MHz	Focal Distance			55	55	2/3T	Diameter:	457mm	3596mm							
Cal. Due Date	May 3, 2020	Cable Type	CoAxial	CoAxial	Microdot	Beam Resolution			1.0	1.0	-	SCH/Nom. Thick:	SCH 160	45.2mm							
Module Model	PA32/128	Probe S/N	K1665	K1690	827266	Reference dB			15.0	15.0	14.0	Temperature (°C):	+20	+20							
Module S/N	Omni-600504	Wedge Material	Rexolite	Rexolite	Rexolite	Transfer dB			-	-	-	Surface Condition:	Clean	Painted							
Cal. Due Date	May 3, 2020	Wedge Model	SA12N55S	SA12N55S	ST1-70L	Scanning dB			+6.0	+6.0	-	Couplant:	Water	Water							
Software Version	MXU 4.4R4	Wedge Diameter	Flat	Flat	Flat	Encoder			Calibration (steps/mm)			13.78	Scan Res.	1.0	Speed (mm/s):	42.0					
EXAMINATION DETAILS AND RESULTS																					
Location		V702-B Butane Bullet								Flaw Details (mm)											
Weld ID	Welder ID	C/L Offset (mm)	Weld Width (mm)	Scan Start	Scan Direction	Scan 1 Location	Scan 1 Thickness	Scan 2 Thickness	Circ Start (mm)	Axial Position (mm)	OD Depth (mm)	Height (mm)	Length (mm)	% Amp	a/t	Type (Surface or Sub)	Accept or Reject	Comments			
CS-1 (North Head)	N/A	40	85	TDC	CW	90	23.0	25.0	3860	+22	25.0	2.1	42	125	-	Surface	REJ	Toe Crack (Head)			
CS-1 (North Head)	N/A	40	85	TDC	CW	90	23.0	25.0	5473	+19	25.0	7.1	38	125	-	Surface	REJ	Toe Crack (Head)			
CS-1 (North Head)	N/A	40	85	TDC	CW	90	23.0	25.0	6981	+22	25.0	4.8	42	125	-	Surface	REJ	Toe Crack (Head)			
CS-1 (North Head)	N/A	40	85	TDC	CW	90	23.0	25.0	8069	+17	25.0	4.8	33	90	-	Surface	REJ	Toe Crack (Head)			
CS-2	N/A	40	60	TDC	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded			
CS-3	N/A	40	60	TDC	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded			
CS-4	N/A	40	60	TDC	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded			
CS-5 (South Head)	N/A	40	75	TDC	CW	90	25.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded			
Notes	TDC= top dead center. LS=long seam. ISI= In Service Indications. Circ scans clock wise facing North. Consistency and quality of data acquisition limited due to surface condition. Long seams @ approximately 10 & 2 o'clock. Non-encoded manual PAUT performed at all "T" intersections and all nozzles without repads. Manufacture defects were noted but not recorded as part of this report																				
Examiner	Douglas Walker				Signature: 				Certification Type, Level and Reg. No.:				CGSB UT II #15277 PCN PAUT/TOFD # 317625				Greg Guenette				
Peer Review					Signature:				Certification Type, Level and Reg. No.:				Date:								
The examination results included in this report are an interpretation of the testing instrument data and not a guarantee of equipment, part, or component condition. Streamline is only liable for the cost of the examination services provided																					

EXAMINATION DETAILS AND RESULTS																			
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Weld ID	Welder ID	C/L Offset (mm)	Weid Width (mm)	Scan Start	Scan Direction	Scan 1 Location	Scan 1 Thickness	Scan 2 Thickness	Circ Start (mm)	Axial Position (mm)	OD Depth (mm)	Height (mm)	Length (mm)	% Amp	a/t	Type (Surface or Sub)	Accept or Reject	Comments	
LS C2-C1	N/A	40	45	CS2	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded	
LS C2-C3	N/A	40	45	CS2	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded	
LS C4-C3	N/A	40	45	CS4	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded	
LS C4-C5	N/A	40	45	CS4	CW	90	23.0	23.0	0	-	-	-	-	-	-	-	ACC	No ISI recorded	
Notes	<div>Encoded data:</div> <div><div>CS-1, 0-5700mm, 6100-11400mm</div><div>LS C2-C1, 50-3000mm</div></div> <div><div>CS-2, 0-11400mm</div><div>LS C2-C3, 50-3000mm</div></div> <div><div>CS-3, 0-11400mm</div><div>LS C4-C3, 50-3000mm</div></div> <div><div>CS-4, 0-5575, 6200-11400mm</div><div>LS C4-C5, 50-3000mm</div></div> <div><div>CS-5, 0-8300, 9300-11400mm</div></div>																		
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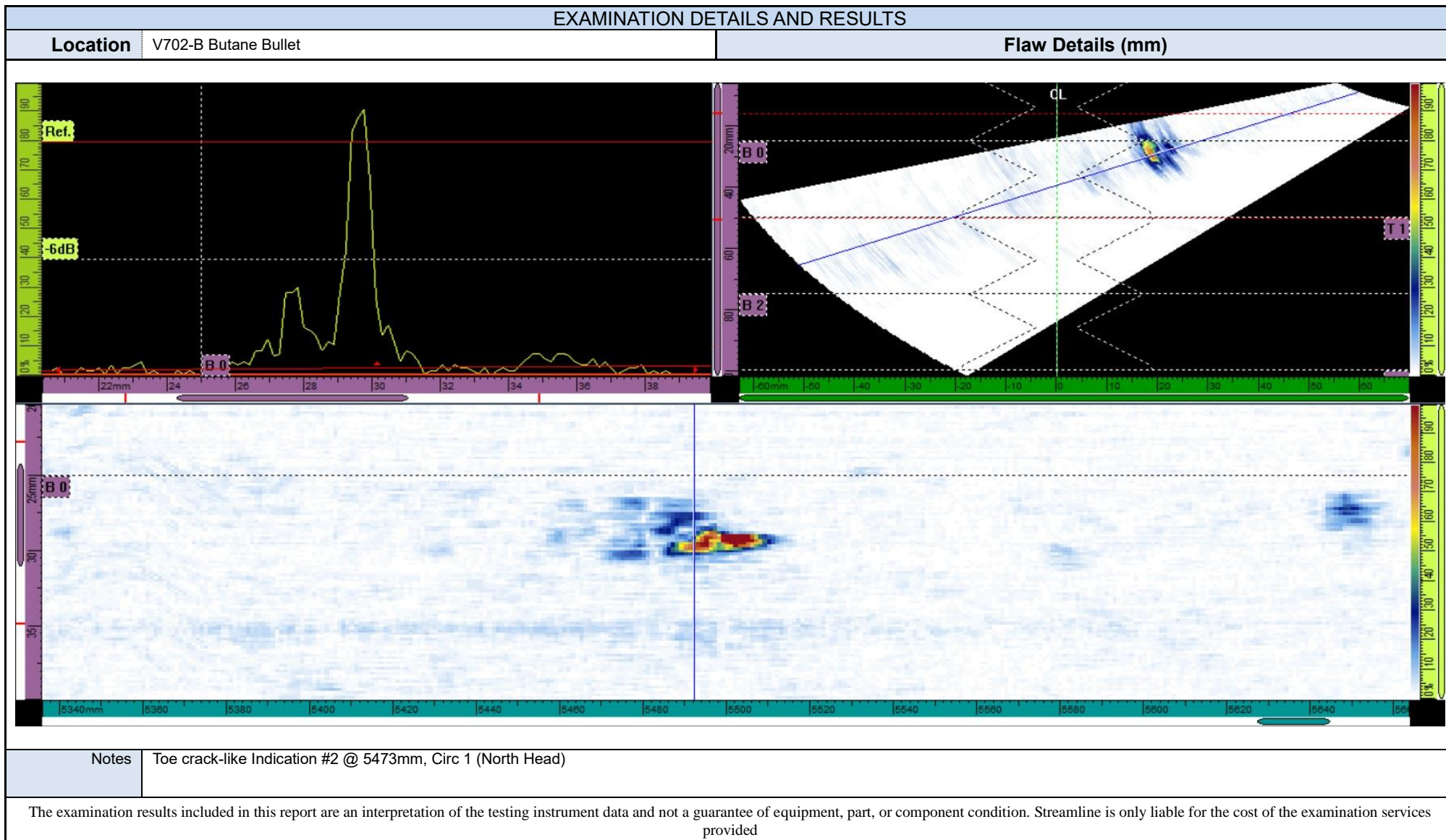
Phased Array Examination Report

EXAMINATION DETAILS AND RESULTS



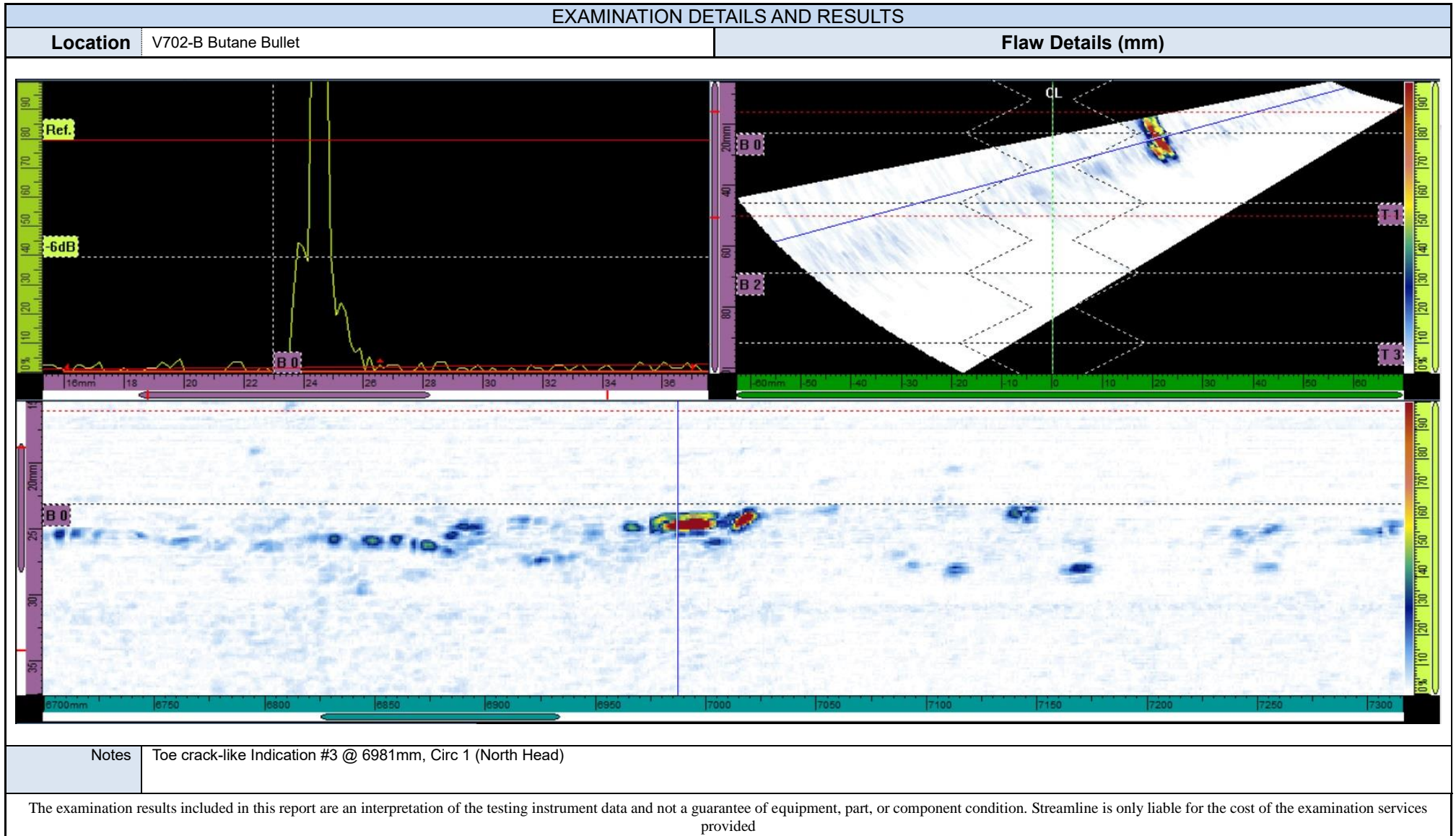
Phased Array Examination Report

EXAMINATION DETAILS AND RESULTS

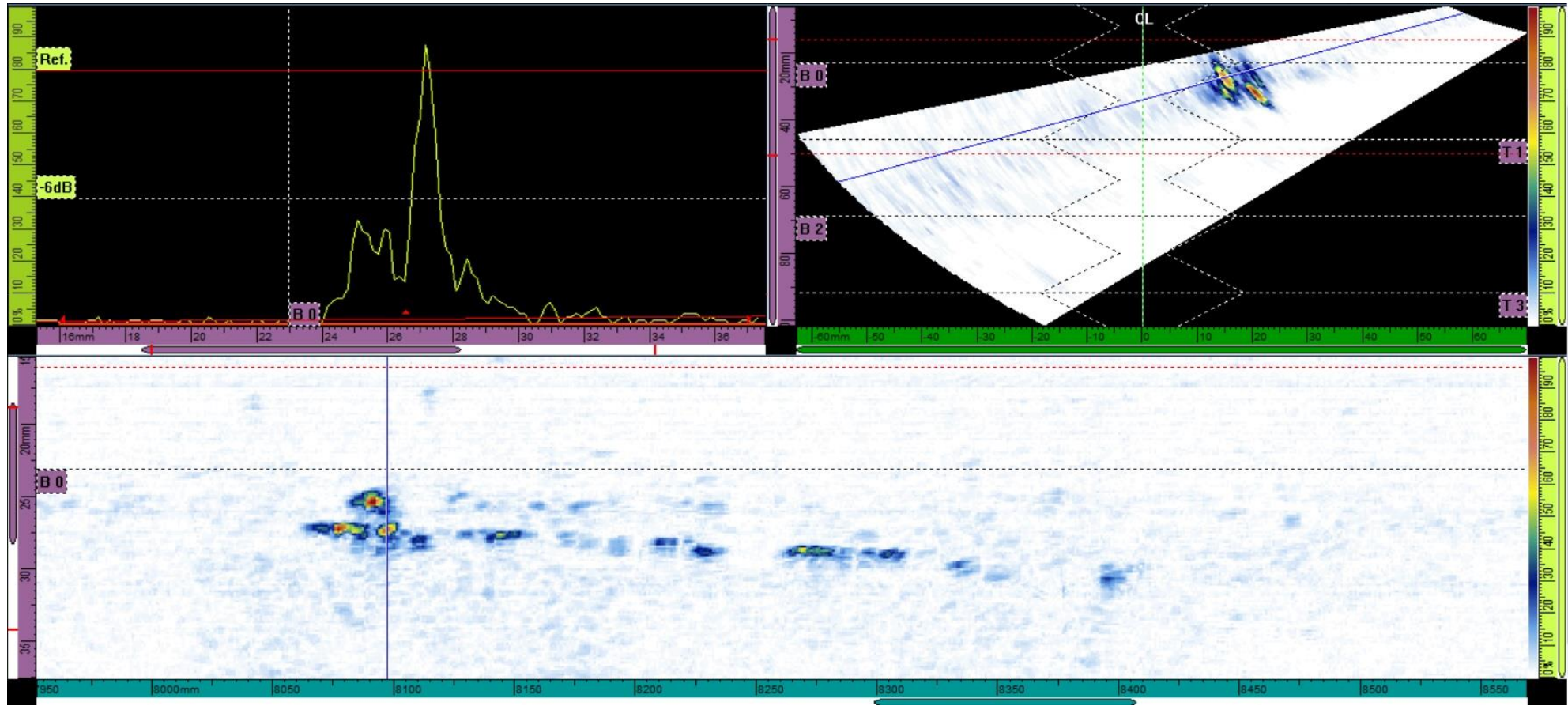


Phased Array Examination Report

EXAMINATION DETAILS AND RESULTS



Phased Array Examination Report

EXAMINATION DETAILS AND RESULTS	
Location	Flaw Details (mm)
V702-B Butane Bullet	
	
Notes	Toe crack-like Indication #4 @ 8069mm, Circ 1 (North Head)
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