

PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 07-27-051-19W5M Date: JULY 14, 2014 SAP Equipment ID: 66004972

| | 5D: 07-27-051-19V | | | | ULY 14, | | | quipment it | | | |
|----------------------|------------------------|-----------------------|----------|---------------|------------|--|---------|-------------|----------|---------------------|-------------------|
| Diant | Annall Car I | Non-t | | | SIAII | C DATA | | Count : | | | |
| Plant | Ansell Gas F | riant | Op Un | | 100= 0 | | | Syste | | | |
| Prov. Insp. # | A0157920 | | CRN | | 1007.2 | | | | Tag # | | |
| Equipment D | • | Propan | e B Bull | let | | | | Serial | | 1668-2 | 201B |
| Manufacturer | | | | | | | | | el Class | 5 | |
| Internal Acce | ss: yes | Descrip | otion: N | lanway | /, side s | | | Year | Built | 1984 | |
| MAWP 280 | 0 | PSI | @ 154 °F | | | | | MDM | MDMT °F | | |
| CODE: U | | | RT: 2 | 2 | | | | PWH | Γ: | | |
| Diameter | Le | ngth (| s/s) in | | С | AL | mm / ir | 1 | | Horiz | ontal |
| Shell Mat | 'I SA-516-70 | | Thickr | ness | | 1.220 | in | Corr A | llowan | ce 0.06 | 3 in |
| Head Mat | 'I SA-516-70 | | Thickr | ness | | 1.375 | in | Corr A | llowan | ce 0.06 | 3 in |
| Nozzle Mat | .1 | | Thickr | ness | | | in | Corr A | llowan | ce | mm |
| Internal Coat | ina: YES NO | ļ | Interna | al Clad | : YE | <u>S </u> | Ю | Capa | citv | | m3 |
| Manway : | yes | | | tion P | | | | Sadd | | | |
| Nozzle Rating | | o ANSI | Painte | | yes | | | Insula | _ | no | |
| | " | 7 101 | | | CESS D | | | oaic | | 110 | |
| Product Desc | ription Prop | ane | | | | | Swee | et | | | |
| Operating Pro | | | PS | SI . | | Operati | ng Tem | perature | 18 | | °C |
| | | | | | | TIC DAT | | | | | |
| | Location | S | et | Сар | acity | Manufa | cturer | Model / | Туре | Servi | ce Date / |
| Serial No. | | Pressure | | | _bs/Hr / | | | | | | npany |
| C25277-A10 | top shell | 280psi | | 7245 | | | | 26JA11 | -120 | 09/11. V PSV-700 | |
| | | | | SOUTH | PSV D | | | | | <u> </u> | |
| DDD Inter | Type (Th | read/Fl | ange) | | 200 | ANSI | ≺ating | | O" | Size (i | n) |
| PRD Inlet PRD Outlet | Flanged | | | | 300 150 | | | | 2" 3" | | |
| PND Outlet | Flanged | | NO | RTH P | | TIC DAT | Δ | | 3 | | |
| | Location | S | et | | acity | Manufa | | Model / | Type | Servi | ce Date / |
| | | | | الم | , | | | | . , р с | | |
| Serial No. | | Pres | sure | SCFM/L GPM | _bs/Hr / | | | | | Cor | mpany |
| 17018A | Top shell | 250psi | | 97249 | scfm | Fisher Combo | loo – | H501-28 | 50 | Installed | • |
| | | | | | | Manifo | | | | service t | missing. |
| | | | | | | Fisher | | | | PSV-700 | |
| | | | | | | Safety | J | | | | |
| | | | | | | release |) | | | | |
| | | | | 1007 | / DOL / E | valves | | <u> </u> | | | |
| | Type (Th | road/EI | | VORIH | I PSV D | ANSI I | Dating | | | Size (i | in) |
| PRD Inlet | Flanged | ıı c au/Fl | ange) | | | HIGHA | vacing | | ∆" flar | | n) nanifold, 4 |
| . ILD IIIICE | i idiigod | | | | | | | | | ut of mani | |
| | | | | | | | | | | ging down | |
| PRD Outlet | Threaded | | | | | | | | | stacks | |
| | | | | DE Equ | | records | | | | | |
| Procedure# | Description | Manuf | acturer | | Model | # | | Serial# | | Du | e Date |
| | | | | | | | | | | | |



PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 07-27-051-19W5M Date: JULY 14, 2014 SAP Equipment ID: 66004972

INSPECTION SUMMARY

A visual external inspection was conducted on vessel while in operation. Dataplate appears secure, too high to access. Dataplate worn, only stamped info legible. Vessel high off ground. Vessel and piping are in good condition, piping well supported. Vessel paint in good condition with some minor areas of deterioration of outer paint layer, and one small location to bare steel, no corrosion. Vessel saddle seal welded, bolted securely to support structure. Ground cable securely attached directly to saddle support. 2 PSVs. South is a single unit, vertical stack has a weather cap and a hole drilled at bottom of 90 for drainage. North is a 1 into 4 manifold, with all 4 stacks having a weather cap. South PSV has up to date service. Service tag missing on north PSV manifold, but can see where one was attached, likely last serviced 09/11. South PSV set at MAWP, North PSV manifold set below MAWP, both vent to atmosphere. PSV inlet isolation valves are carsealed open. UT inspection performed 2014 by Streamline Inspection.

| 2014 by Streamline Ins | spection. | | | | | |
|---|---|--|-------------------------------------|---------------------|--------------|-------------------|
| Vessel was found to be | e in good condition a | nd fit for continued service. | | | | |
| | | RECOMMEN | IDATIONS | | | |
| Review UT survey rest Check PSV records to | | 003A last service date. | | | | |
| | I | NONCONFORMANCES / INS | SPECTION DEF | ICIENCIES | | |
| No deficiencies noted | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | INSPECTION | PLANNING | 11 0 14 | | |
| Inspection Strategy | | Availability | | Inspection Inter | | |
| Inspection Date | July 14, 2014 | Date of Last Inspect | | Date of Next Ins | spect | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | REPORT CER | | | | |
| The signatures below the specified equipment | v certify that inspec ent is considered fi | tions/tests have been complete t for service until the date of ne | ed in accordance ext inspection. | with the identified | d inspection | strategy and that |
| Inspected by | | Ed Tymensen | _ 5 | | _ Date | July 14, 2014 |
| Company | | Streamline Inspection | PESL# | 000711 | _ API# | 27479 |
| Reviewed and Appro | ved by | | <u> </u> | | _ Date | |
| | | | PESL # | | _ API# | |
| Criticality Assessmen | nt Rerun | | Inspection P | lanning Rerun | | |
| Assessed Next Inspe | ction Date | | | | | |
| • | | | | | | |



PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 07-27-051-19W5M Date: JULY 14, 2014 SAP Equipment ID: 66004972

DETAILED INSPECTION VISUAL EXTERNAL

| ID | Description | Condition | Location | NCR | Comments |
|-----|---------------------------------------|-----------|----------------------------|-------|--|
| | • | | | 11011 | |
| V1 | General Other (Please Explain) | Good | | | Overall |
| V2 | General Corrosion | n/a | | | No corrosion noted |
| V3 | General Leaks | n/a | | | No leaks noted |
| V4 | Vibration | n/a | | | Olas Hamas Cara |
| V5 | Dissimilar Flange Rating | Good | 1 - 1-1 1 | | Similar ratings |
| V6 | Ladder/Stairway | Good | Ladder, platform | | Secure, safety chain across platform opening present |
| V7 | Heads | Good | | | No corrosion or damage |
| V8 | Guy Wires | n/a | | | |
| V9 | Electrical Ground | Good | Attached to Saddle support | | Present and secure |
| V10 | Painted Inactive Corrosion | n/a | | | |
| V11 | Coating/Painting | Good | Vessel shell | | Some minor outer layer paint deterioration, one location to bare steal, no corrosion |
| V12 | Expansion Joint or Bellows | n/a | | | |
| V13 | Gauge/Site Glass | Good | Psi, level, temp | | Gauges clear and legible |
| V14 | Shell | Good | | | No corrosion or damage |
| V15 | Jacket | n/a | | | |
| V21 | Support Other (Please explain) | Good | Piping | | Well supported |
| V22 | Foundation | Good | | | Bolted to steel structure / steel piles |
| V23 | Anchor Bolts | Good | | | Appear secure, limited visual |
| V24 | Saddle/Skirt | Good | Saddle | | bolted to I beam, saddle seal welded |
| V25 | Davit | n/a | | | |
| V26 | Fireproofing | Fair | Steel piles / supports | | Some fireproofing damage at base of supports directly above ground |
| V31 | Connections Other (Please explain) | Good | | | All connections appear secure |
| V32 | Small Branches | Good | Tubing | | No leaks or kinks |
| V33 | Nozzles | Good | | | No damage or corrosion |
| V34 | Manways | Good | | | Davit single nut only |
| V35 | Reinforcing Pads | Good | | | Weepholes present, free of debris, no evidence of leaks |
| V36 | Inadequate Thread Engagement | Good | | | Adequate |
| V37 | Bolting | Good | | | All bolting tight and secure, no corrosion of threads |
| V38 | Flanges | Good | | | No leaks or corrosion |
| V39 | Leak Clamps | n/a | | | |
| V41 | Insulation Other (Please explain) | n/a | | | |
| V42 | Damage | n/a | | | |
| V43 | Penetrations | n/a | | | |
| V44 | Insulation Jacket | n/a | | | |
| V45 | Banding | n/a | | | |
| V46 | Seals/Joints | n/a | | | |
| V51 | Relief Devices Other (Please explain) | Good | Top shell | | South PSV service up to date, set at MAWP. Service tag missing on north manifold |
| V52 | Corrosion | n/a | | | None noted |
| V53 | Leaks | n/a | | | None noted |
| V54 | Restricted Inlet/Outlet | n/a | | | |
| V55 | Manual Operation Lever | Good | PSV inlet isolation valves | | Isolation valves carsealed open |



PRESSURE VESSEL & COLUMN INSPECTION REPORT

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DETAILED INSPECTION VISUAL INTERNAL

| ID | Description | Condition | Location | NCR | Comments |
|-----|----------------------------------|-----------|----------|-----|----------|
| V1 | General Other (Please Explain) | n/a | | | |
| V2 | Corrosion (depth, length, width) | n/a | | | |
| V3 | Erosion | n/a | | | |
| V4 | Distortion | n/a | | | |
| V5 | Blisters | n/a | | | |
| V6 | Deposits | n/a | | | |
| V7 | Heads | n/a | | | |
| V8 | Welds | n/a | | | |
| V9 | Nozzles | n/a | | | |
| V10 | Shell | n/a | | | |
| V11 | Gasket Surfaces | n/a | | | |
| V21 | Internals Other (Please explain) | n/a | | | |
| V22 | Demister | n/a | | | |
| V23 | Baffle/Wier | n/a | | | |
| V24 | Sparger | n/a | | | |
| V25 | Thermowells | n/a | | | |
| V26 | Metallic Linings | n/a | | | |
| V27 | Nonmetallic Linings | n/a | | | |
| V28 | Trays | n/a | | | |
| V29 | Tray Rings | n/a | | | |
| V30 | Other Welded Attachments | n/a | | | |

DETAILED INSPECTION OTHER TECHNIQUES

| ID | Location | Observation/Measurement | Acceptance Criteria | NCR | Comments |
|----|----------|-------------------------|---------------------|-----|----------|
| 1 | | | | | |
| 2 | | | | | |
| 3 | | | | | |
| 4 | | | | | |
| 5 | | | | | |
| 6 | | | | | |
| 7 | | | | | |
| 8 | | | | | |
| 9 | | | | | |
| 10 | | | | | |

DETAILED INSPECTION UT THICKNESS

| CML | Nom. | Current | Short Term | Long Term | Remaining | Comments | | | | | | |
|-----|------|---------|------------|-----------|-----------|----------|--|--|--|--|--|--|
| | Thi | Dooding | | | | | | | | | | |
| | Thk | Reading | Corr Rate | Corr Rate | Life | | | | | | | |
| | | | | | | | | | | | | |
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PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 07-27-051-19W5M Date: JULY 14, 2014 SAP Equipment ID: 66004972

PHOTOS





LSD sign







Dataplate

Vessel overview







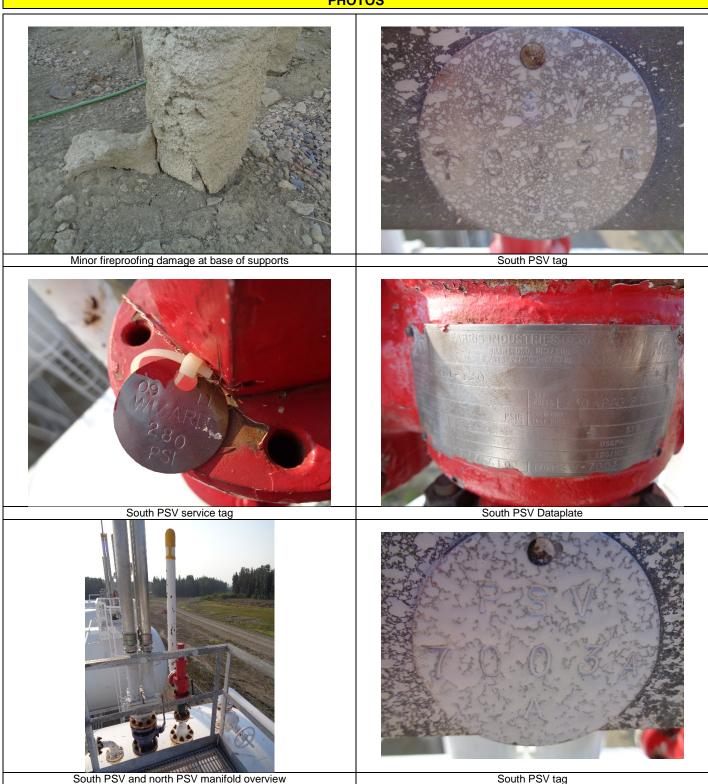
Shell paint deterioration to bare steel



PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 07-27-051-19W5M Date: JULY 14, 2014 SAP Equipment ID: 66004972

PHOTOS





PRESSURE VESSEL & COLUMN INSPECTION REPORT

LSD: 07-27-051-19W5M Date: JULY 14, 2014 SAP Equipment ID: 66004972

PHOTOS



North PSV manifold Dataplate



North PSV manifold "installed on" tag



North PSV manifold individual PSV data



North PSV manifold individual PSV data

Husky Energy

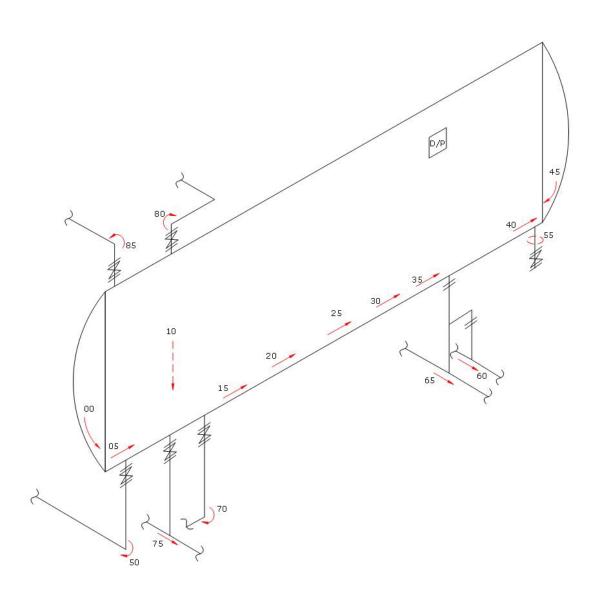
| Location Name: | ANSELL GAS PLANT | LSD: | 07-27-051-19W5 |
|-------------------------------|------------------|---------------------|----------------|
| A#: | A0157920 | Equipment/Tag No. | V-701B |
| Equipment Description: | PROPANE B | Serial Number: | 1668-201B |
| | | CRN: (or other ID#) | F-1007.2 |
| MAWP: | 280 PSI | Design Temp: | 154°F |
| Shell Material: | SA 516 70 | Head Material: | SA 516 70 |
| Shell Thickness: | 1.250" | Head Thickness: | 1.196" |
| Corrosion Allowance: | 0.063" | Date Built: | 1984 |
| Size: | 144" | Manufacturer: | N/A |

Notes:





Husky Energy





Husky Energy







144"

Spec: ASME VIII Div.1

Avg

Comments:

31.700

OD:

Ultrasonic Corrosion Survey

Survey Name: Husky Energy Date: Jul 14, 2014

Inspector: C. Graham

Remaining Life:

Retirement Date:

| | | | | | | | | | inspector. C. Granam |
|--------|-----------------|-------------|----------|--------|--------|----------------|-----------|-----------|----------------------|
| LSD: | 07-27-051-19W5 | Area: | Ansell | | | Location: | Gas Plant | | |
| A #: | A0157920 | Tag Number: | V-701B | | | Vessel Name: | Propane B | | |
| CRN: | F-1007.2 | Year Built: | 1984 | | | Serial Number: | 1668-201 | 3 | |
| | | Vessel CA: | 1.6002 | mm | | Manufacturer: | | | |
| | | Shell MAWP: | 280psi | MAWTF: | 154°F | Tube MAWP: | | MAWTF: | |
| TML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 00 | Head | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Ellipsoidal | Min | 36.090 | | 28.778 | 1.600 | 30.378 | | |
| OD: | 144" | Avg | 36.730 | | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | | Retirement Date: |
| ΓML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 05 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.520 | | 30.150 | 1.600 | 31.750 | | |
| OD: | 144" | Avg | 31.600 | | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | | Retirement Date: |
| ΓML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 10 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.470 | | 30.150 | 1.600 | 31.750 | | |
| DD: | 144" | Avg | 31.550 | | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 15 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.520 | | 30.150 | 1.600 | 31.750 | | |
| | | | | | | | | | |



Shape: Cylindrical

OD:

144"

Spec: ASME VIII Div.1

Ultrasonic Corrosion Survey

Survey Name: Husky Energy Date: Jul 14, 2014

31.750

1.600

Inspector: C. Graham

Remaining Life:

Retirement Date:

| LSD: | 07-27-051-19W5 | Area: | Ansell | | | Location: | Gas Plant | | |
|--------|-----------------|-------------|----------|--------|--------|----------------|-----------|-----------|------------------|
| A #: | A0157920 | Tag Number: | V-701B | | | Vessel Name: | Propane B | | |
| CRN: | F-1007.2 | Year Built: | 1984 | | | Serial Number: | 1668-201 | 3 | |
| | | Vessel CA: | 1.6002 | mm | | Manufacturer: | | | |
| | | Shell MAWP: | 280psi | MAWTF: | 154°F | Tube MAWP: | | MAWTF: | |
| TML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 20 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.700 | | 30.150 | 1.600 | 31.750 | | |
| OD: | 144" | Avg | 31.800 | | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 25 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.550 | | 30.150 | 1.600 | 31.750 | | |
| OD: | 144" | Avg | 31.800 | | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 30 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.600 | | 30.150 | 1.600 | 31.750 | | |
| OD: | 144" | Avg | 31.700 | | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | | Material: | SA-516-70 |
| 35 | Shell | | 2014 | | Flag | CA | Nominal | T Min | Corr. Rate |

30.150

31.520

31.620

Min

Avg

Comments:



Spec: ASME VIII Div.1

Comments:

Ultrasonic Corrosion Survey

Survey Name: Husky Energy Date: Jul 14, 2014

Inspector: C. Graham

Retirement Date:

| LSD: | 07-27-051-19W5 | Area: | Ansell | Location: | Gas Plant |
|------|----------------|-------------|--------|-----------------------|-----------|
| A #: | A0157920 | Tag Number: | V-701B | Vessel Name: | Propane B |
| CRN: | F-1007.2 | Year Built: | 1984 | Serial Number: | 1668-201B |
| | | 14 | 1 6003 | 5.0 | |

Vessel CA: 1.6002 mm Manufacturer:

Shell MAWP: 280psi MAWTF: 154°F Tube MAWP: MAWTF:

| TML De | escription | | Baseline | | | | Material: | SA-516-70 |
|--------|-----------------|-----------|----------|--------|-------|---------|-----------|------------------|
| 40 | Shell | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Cylindrical | Min | 31.720 | 30.150 | 1.600 | 31.750 | | |
| OD: | 144" | Avg | 31.900 | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | SA-516-70 |
| 45 | Head | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Ellipsoidal | Min | 36.700 | 28.778 | 1.600 | 30.378 | | |
| OD: | 144" | Avg | 38.050 | | | | | Remaining Life: |
| Spec: | ASME VIII Div.1 | Comments: | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
| 50 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | 90° Elbow | Min | 5.790 | 4.801 | 0.686 | 5.486 | | |
| OD: | 3.5" | Avg | 5.920 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments: | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
| 55 | Nozzle | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | 360° Circ | Min | 8.970 | 7.623 | 1.089 | 8.712 | | |
| OD: | 2.375" | Avg | 9.580 | | | | | Remaining Life: |
| | | - | | | | | | - |



Ultrasonic Corrosion Survey

Survey Name: Husky Energy Date: Jul 14, 2014

Inspector: C. Graham

| LSD: | 07-27-051-19W5 | Area: | Ansell | Location: | Gas Plant |
|------|----------------|-------------|--------|---------------------|-----------|
| A #: | A0157920 | Tag Number: | V-701B | Vessel Name: | Propane B |
| CRN: | F-1007.2 | Year Built: | 1984 | Serial Number: | 1668-201B |

Vessel CA: 1.6002 mm **Manufacturer:**

Shell MAWP: 280psi MAWTF: 154°F Tube MAWP: MAWTF:

| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
|--------|-------------------|-----------|----------|-------|-------|---------|-----------|------------------|
| 60 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Tee | Min | 8.080 | 4.801 | 0.686 | 5.486 | | |
| OD: | 3.5" | Avg | 8.640 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments: | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
| 65 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Tee | Min | 11.130 | 7.156 | 1.022 | 8.179 | | |
| OD: | 8.625" | Avg | 11.860 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments: | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
| 70 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | 90° Elbow | Min | 3.610 | 3.423 | 0.489 | 3.912 | | |
| OD: | 2.375" | Avg | 3.910 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments: | | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
| 75 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | Tee | Min | 7.340 | 3.423 | 0.489 | 3.912 | | |
| OD: | 2.375" | Avg | 7.900 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments: | | | | | | Retirement Date: |



Ultrasonic Corrosion Survey

Survey Name: Husky Energy Date: Jul 14, 2014

Inspector: C. Graham

Gas Plant LSD: 07-27-051-19W5 Area: Ansell Location: A0157920 Tag Number: V-701B Propane B A #: **Vessel Name:** F-1007.2 Year Built: Serial Number: 1668-201B CRN: 1984

Vessel CA: 1.6002 mm **Manufacturer:**

Shell MAWP: 280psi MAWTF: 154°F Tube MAWP: MAWTF:

| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
|--------|------------|----------|----------|-------|-------|---------|-----------|-------------------------|
| 80 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | 90° Elbow | Min | 5.740 | 4.801 | 0.686 | 5.486 | | |
| OD: | 3.5" | Avg | 5.870 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments | : | | | | | Retirement Date: |
| TML De | escription | | Baseline | | | | Material: | A-234-WPB |
| 85 | Piping | | 2014 | Flag | CA | Nominal | T Min | Corr. Rate |
| Shape: | 90° Elbow | Min | 5.790 | 4.845 | 0.692 | 5.537 | | |
| OD: | 2.375" | Avg | 6.020 | | | | | Remaining Life: |
| Spec: | ASME B31.3 | Comments | • | | | | | Retirement Date: |

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| CERTIFICATE OF SI | 10F COMPLIANCE |
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We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 18,180 expires Jan.6. 19.86

Date New 13 1987 Co. name Vada Ind. Steel-Flo Div. Signed (Representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by Vada Ind. Steel-Flo Div.

at 100 Stockton Avenue Okotoks Alta

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of and employed by General Safety Services, Boilers Branch

have inspected the component described in this Manufacturer's Data Report on November 13, 19, 27, and state that, to the best of my knowledge and belief, the Manufacturer has construged this pressure vessel in accordance with ASME Code, Section VIII, Division 1, By signing this certificate neither the Inspector nor his employer makes any platranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with shape from the connected with shape from the

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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FORM U-2 MANUFACTURERS PARTIAL DATA HEPORT

(A) 157920

A part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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