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[illegible]

GENERAL NOTES

1. TANK DESIGNED IN BATTLEFORD, SK
2. THESE DRAWINGS HAVE BEEN REVIEWED FOR COMPLIANCE WITH GOOD INDUSTRY PRACTICES REFERENCING API-12F (MODIFIED) AND THE APPLICABLE CONTRACT. PROCESS CONSIDERATIONS REMAIN THE RESPONSIBILITY OF THE USER OR THE USER'S DESIGNATED AGENT.
3. LADDERS, SAFETY CAGES, & PLATFORM ARE INACCORDANCE WITH SASK. OH&S SPECIFICATIONS.

DESIGN NOTES

1. THIS TANK HAS NOT BEEN DESIGNED FOR SIMULTANEOUS INTERNAL DESIGN PRESSURE AND WIND OVERTURNING.
2. THIS TANK MEETS THE NORMAL VENTING REQUIREMENTS OF API-2000 AS IT PERTAINS TO a) LIQUID MOVEMENT IN AND OUT OF TANK WHEN EQUIPPED WITH THE VENTS SPECIFIED ON THE GENERAL ARRANGEMENT DRAWING, BASED ON THE FOLLOWING PRODUCT PUMPING RATES: INFLOW: 786 BBL/HR [3000 m³/DAY]
OUTFLOW: 10.5 BBL/HR [40 m³/DAY]
3. LIFTING AND TAILING LUGS ARE FOR LIFTING EMPTY TANKS ONLY.

MATERIAL NOTES

1. MTR'S ARE REQUIRED FOR MAIN STEEL, PIPE, & FLANGES (EXCLUDING FABRICATED FLANGES).

FABRICATION NOTES

1. ALL SHELL NOZZLES TO STRADDLE VERTICAL CENTERLINES.
2. ALL ROOF NOZZLES TO STRADDLE TANK RADIAL CENTERLINES UNLESS OTHERWISE SHOWN ON GENERAL ARRANGEMENT.

Q.A. NOTES

1. FABRICATION TOLERANCES AS PER API-12F.
2. TANK SHELL TO FLOOR JOINT SHALL RECEIVE LIQUID PENTRATE EXAM (LPI) ON INTERNAL FILLET WELD.
3. TANK SHELL TO FLOOR JOINT SHALL RECEIVE WET VISIBLE MAGNETIC PARTICLE EXAM (MPI) ON EXTERNAL FILLET WELD.
4. PRECEDING TEMPORARY ATTACHMENTS BEING GROUND OFF, ALL GROUND AREAS WILL RECEIVE MPI TO ENSURE AREA FREE OF DEFECTS.

INSPECTION NOTES

1. INSPECTOR: N/A
2. COMPANY: N/A
3. PHONE: BUS. N/A
CELL: N/A
4. EMAIL: N/A
5. INSPECTION DETAILS: N/A

SHIPPING NOTES

1. OPEN CONNECTIONS SHALL BE BLANKED WITH TEMPORARY SHIPPING COVERS.

SHT. NO.	DESCRIPTION	REV. NO.	REVISION DATE	CONSTRUCTION RELEASE DATE
1	TANK DATA	1	09/23/08	08/15/08
2	GENERAL ARRANGEMENT	1	08/20/08	08/15/08
3	MISC. NOZZLE/CPLG. DETAILS	0	—	08/15/08
4	LI DETAILS	0	—	08/15/08
50	S, R, & B DETAILS	0	—	08/15/08

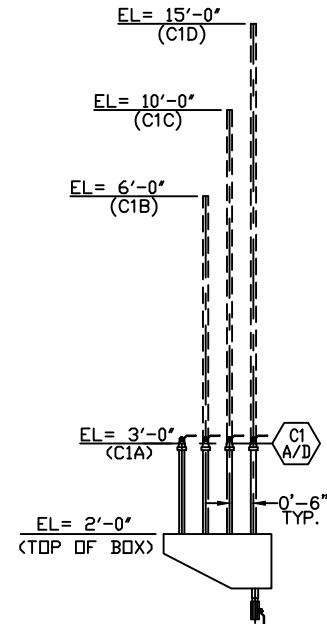
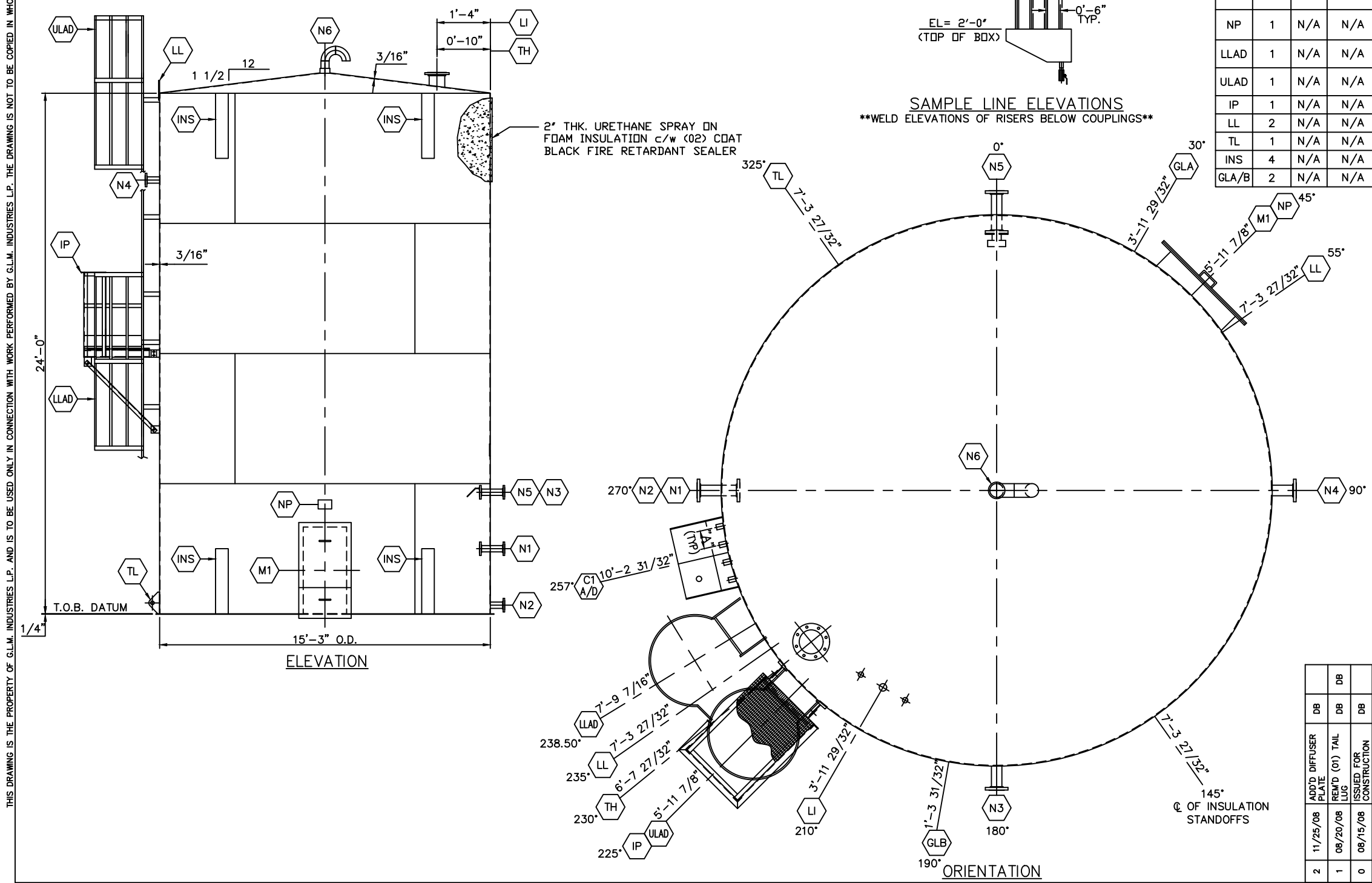
G.L.M. INDUSTRIES L.P.			
API	12F	ED.	11 APP. ☐ MODIFIED ☒
SERIAL No.	*		YEAR 2008
OWNER TAG NO.			
NISKU, AB.	☐	CAMROSE, AB.	☐
BATTLEFORD, SASK.	☐	GRANDE PRAIRIE, AB.	☐
NOM DIA	15.25 FT	SHELL THK	3/16 IN.
NOM HT	24.0 FT	SHELL MATL	A-36 OR EQ.
NOM CAP	750 BBL	BTM THK	1/4 IN.
DES. P.	8.0 oz.	BTM TYPE	FLAT
DES. S.G.	1.0	ROOF THK	3/16 IN.
D.M.T.	11° F	P.W.H.T	NO
D.L.L.	24.0 FT	SERVICE	STORAGE TANK

NAMEPLATE STAMPING DETAIL
(STAMPING TO BE 1/4" MIN.)

* (SERIAL No.)	* (SERIAL No.)	* (SERIAL No.)	* (SERIAL No.)
08-291-1	08-291-11	08-291-21	08-291-31
08-291-2	08-291-12	08-291-22	08-291-32
08-291-3	08-291-13	08-291-23	08-291-33
08-291-4	08-291-14	08-291-24	08-291-34
08-291-5	08-291-15	08-291-25	08-291-35
08-291-6	08-291-16	08-291-26	08-291-36
08-291-7	08-291-17	08-291-27	08-291-37
08-291-8	08-291-18	08-291-28	08-291-38
08-291-9	08-291-19	08-291-29	08-291-39
08-291-10	08-291-20	08-291-30	08-291-40

DB	DB	BY	G.L.M. INDUSTRIES L.P. NISKU, AB CALGARY, AB BATTLEFORD, SK CAMROSE, AB GRANDE PRAIRIE, AB		
REV'D NUMBER OF TANKS	ISSUED FOR CONSTRUCTION	REVISION	DRAWN BY D. DELAINEY & DATE: AUG. 01, 2008		CHECKED BY D.B. & DATE: AUG 15/08
			TOLERANCES: API-12F (MODIFIED)		APPROVED FOR CONSTRUCTION BY D.B. & DATE: AUG 15/08
09/23/08	08/15/08	DATE	GLM GOOD INDUSTRY PRACTICES		DESCRIPTION: TANK DATA HUSKY ENERGY 15'-3" O.D. x 24'-0" HIGH 750 BBL STORAGE TANK
			SCALE: N.T.S.		
			JOB CLASSIFICATION # 20		
1	0	NO.	PURCHASE ORDER # 4600005797		DRAWING NUMBER: 08-291-1/40-1
					REV. 1

BOTTOM/ROOF BUTT WELD	SHELL CIRC. OR VERT. SEAM WELD	SHELL TO FLOOR WELD	ROOF TO SHELL WELD	SLIP-ON FLG. TO NECK WELD
C.S. WPS# 1-1-002A, 2-1-129A	C.S. WPS# 1-1-002A, 2-1-129A	C.S. WPS# 1-1-002A, 2-1-129A	C.S. WPS# 1-1-049A	C.S. WPS# 1-1-002A, 2-1-129A
ROOF NOZZLE/COUPLING WELD	SHELL NOZZLE/COUPLING WELD	MISC. STRUCTURAL WELD	PLATE FLG TO NECK WELD	WELD NECK FLG. TO PIPE/PIPE TO PIPE WELD
C.S. WPS# 1-1-073A	C.S. WPS# 1-1-073A	C.S. WPS# 1-1-047	C.S. WPS# 1-1-002A	C.S. WPS# 32-1-068A

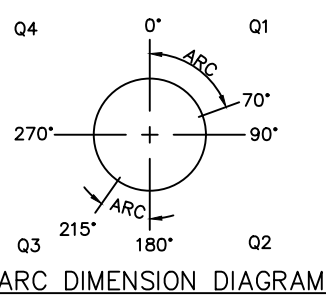


SAMPLE LINE ELEVATIONS
WELD ELEVATIONS OF RISERS BELOW COUPLINGS

NOZZLE SCHEDULE									
MK#	QTY.	SIZE	CLASS	TYPE	O.S.P.	I.S.P.	SERVICE/DESCRIPTION	ELEVATION (SEE NOZZLE LOCATION NOTE 1)	ASSY
N1	1	3"	150	RFSO	0'-8"	0'-6"	INLET c/w INT. BREAK FLANGE	3'-0"	3-B
N2	1	3"	150	RFSO	0'-8"	1/4"	DRAIN	0'-4 3/4"	3-A
N3	1	3"	150	RFSO	0'-8"	1/4"	OIL OUT	6'-0"	3-A
N4	1	3"	150	RFSO	0'-8"	1/4"	OVERFLOW	20'-0"	3-A
N5	1	3"	150	RFSO	0'-8"	0'-6"	SPARE c/w INT. BREAK FLANGE & DIFFUSER PLATE @ 45 DEGREES	6'-0"	3-B
N6	1	4"	3000	HNPT	FULL	FLUSH	REM. GOOSENECK ROOF VENT c/w BIRDSCREEN	ROOF	3-C
C1 A/D	4	1"	3000	FNPT	FULL	1/4"	SAMPLE LINE CONNECTIONS c/w 1" CARBON STEEL BALL VALVES & GLM STD 2' WD. SAMPLE BOX ASSY	3'-0"	3-E
TH	1	8"	150	RFSO	0'-8"	1/4"	FUTURE THIEF HATCH CONNECTION	ROOF	3-D
LI	1	1 1/2"	3000	FNPT	FULL	1/4"	HAWKEYE SPARROW HAWK LEVEL GAUGE c/w PVC FLOAT & HAWKEYE GAUGE BOARD IN CUBIC METERS	ROOF	4-A
M1	1	2'x4'	1/4"WL	FAB'D	STD	1/4"	GLM. STD SHELL ACCESS MANWAY c/w (02) PC. COVER (2x4SMW-1-1111)	2'-0" (FLUSH)	2x4MW
NP	1	N/A	N/A	N/A	N/A	N/A	CUSTOM STAINLESS STEEL NAMEPLATE c/w BRACKET	5'-0"	NP-B
LLAD	1	N/A	N/A	N/A	N/A	N/A	GLM STD LOWER LADDER c/w SAFETY CAGE	STD	CLAD-1 CLAD-2
ULAD	1	N/A	N/A	N/A	N/A	N/A	GLM STD UPPER LADDER c/w SAFETY CAGE	13'-0"	CLAD-1 CLAD-2
IP	1	N/A	N/A	N/A	N/A	N/A	3' x 2' INTERMEDIATE PLATFORM	12'-0" (T.O.G.)	LSIPLT
LL	2	N/A	N/A	N/A	N/A	N/A	GLM. STD LIFTING LUGS (25KLL-1)	STD	LLUG
TL	1	N/A	N/A	N/A	N/A	N/A	GLM. STD TAILING LUG (40KTL-1)	STD	TLUG
INS	4	N/A	N/A	N/A	N/A	N/A	GLM. STD INSULATION STAND-OFFS	STD	STANDOFF
GLA/B	2	N/A	N/A	N/A	N/A	N/A	GLM. STD GROUNDING LUG	1'-0" (TOP)	GLUG

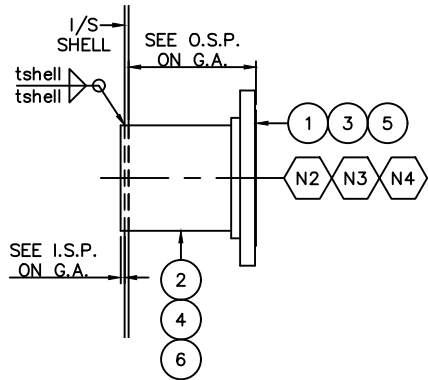
SMALL DIM'S TABLE	
TAG	DIMENSION
A	0'-6"

- NOZZLE LOCATION NOTES:**
- ELEVATIONS ARE GIVEN REFERENCING DATUM AS SHOWN IN ELEVATION.
 - ALL ARC LENGTHS ARE MEASURED CLOCKWISE REFERENCING NEAREST MAJOR CENTERLINE ON THE OUTSIDE OF BOTTOM SHELL COURSE.
OUTSIDE DIAMETER = 15'-3"
CIRCUMFERENCE = 47'-10 29/32"
90° ARC LENGTH = 11'-11 23/32"
 - T.O.B. = TOP OF BOTTOM
 - T.O.G. = TOP OF GRATING
- GENERAL WELDING NOTES:**
- BEVELS TO BE +/- 10°
 - LANDS AND GAPS TO BE +/- 1/16"
 - SEE DETAIL DRAWING FOR SPECIFIC WELD SIZE AND JOINT PREP.

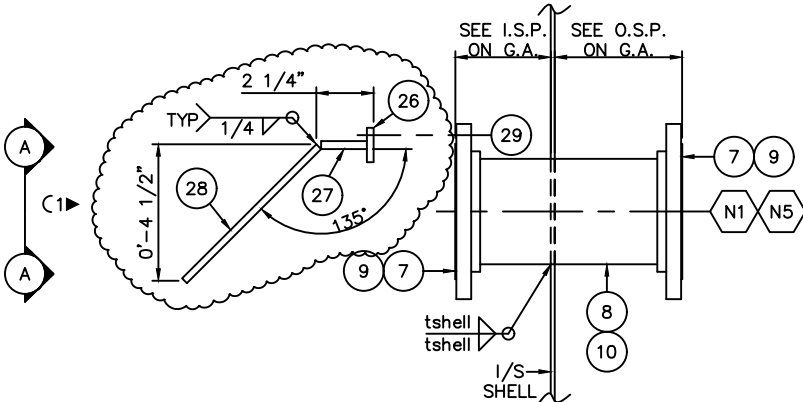


G.L.M. INDUSTRIES L.P.			
NISKU, AB CALGARY, AB BATTLEFORD, SK CAMROSE, AB GRANDE PRAIRIE, AB			
DB	DB	DB	BY
ADD'D DIFFUSER PLATE	REV'D (01) TAIL LUG	ISSUED FOR CONSTRUCTION	REVISION
11/25/08	08/20/08	08/15/08	DATE
2	1	0	NO.
DRAWN BY D. DELAINEY & DATE: AUG. 01, 2008		CHECKED BY D.B. & DATE: AUG 15/08	
TOLERANCES: API-12F (MODIFIED)		APPROVED FOR CONSTRUCTION BY D.B. & DATE: AUG 15/08	
GLM GOOD INDUSTRY PRACTICES		DESCRIPTION: GENERAL ARRANGEMENT HUSKY ENERGY 15'-3" O.D. x 24'-0" HIGH 750 BBL STORAGE TANK	
SCALE: N.T.S.		JOB CLASSIFICATION # 20	
PURCHASE ORDER # 4600005797		DRAWING NUMBER: 08-291-1/40-2	
		REV. 2	

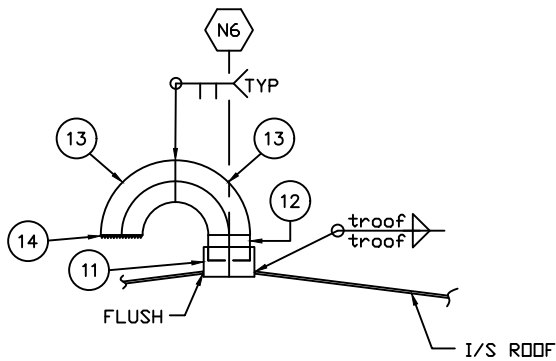
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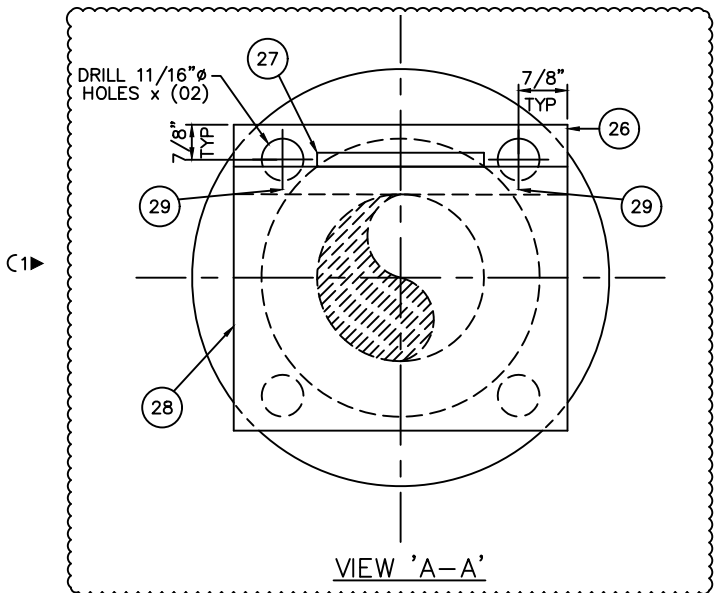
ASSEMBLY 3-A



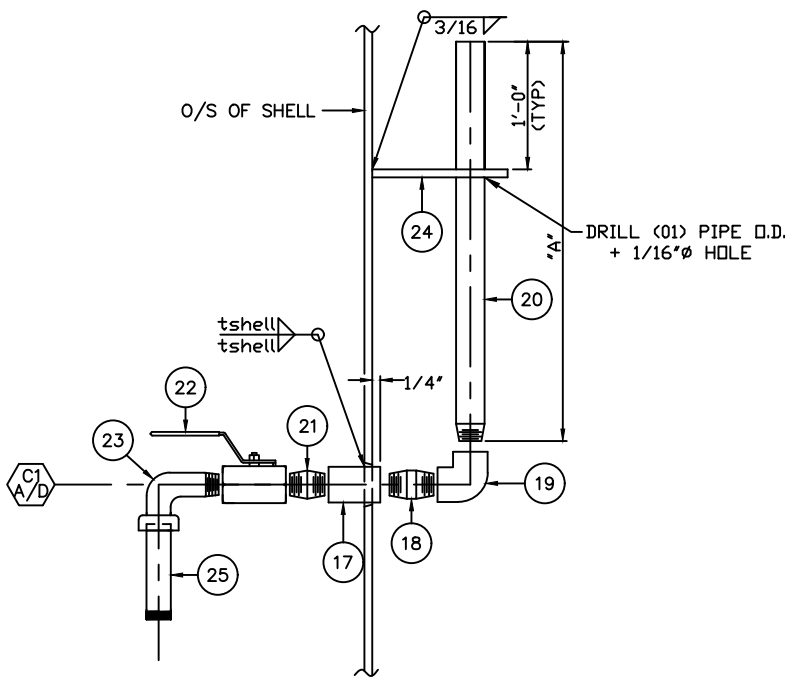
ASSEMBLY 3-B



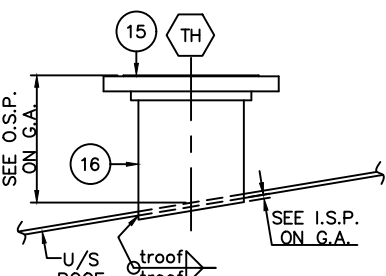
ASSEMBLY 3-C



VIEW 'A-A'



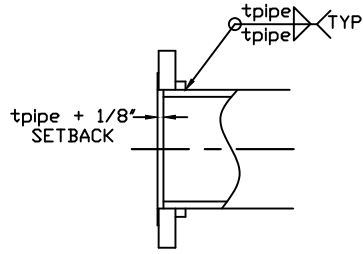
ASSEMBLY 3-E



ASSEMBLY 3-D

DIMENSION TABLE			
FITTING	'A' DIMENSION	DIRECTION	# OF SUPPORTS
C1A	-	-	0
C1B	2'-11 3/4"	UP	0
C1C	6'-11 3/4"	UP	1
C1D	11'-11 3/4"	UP	1

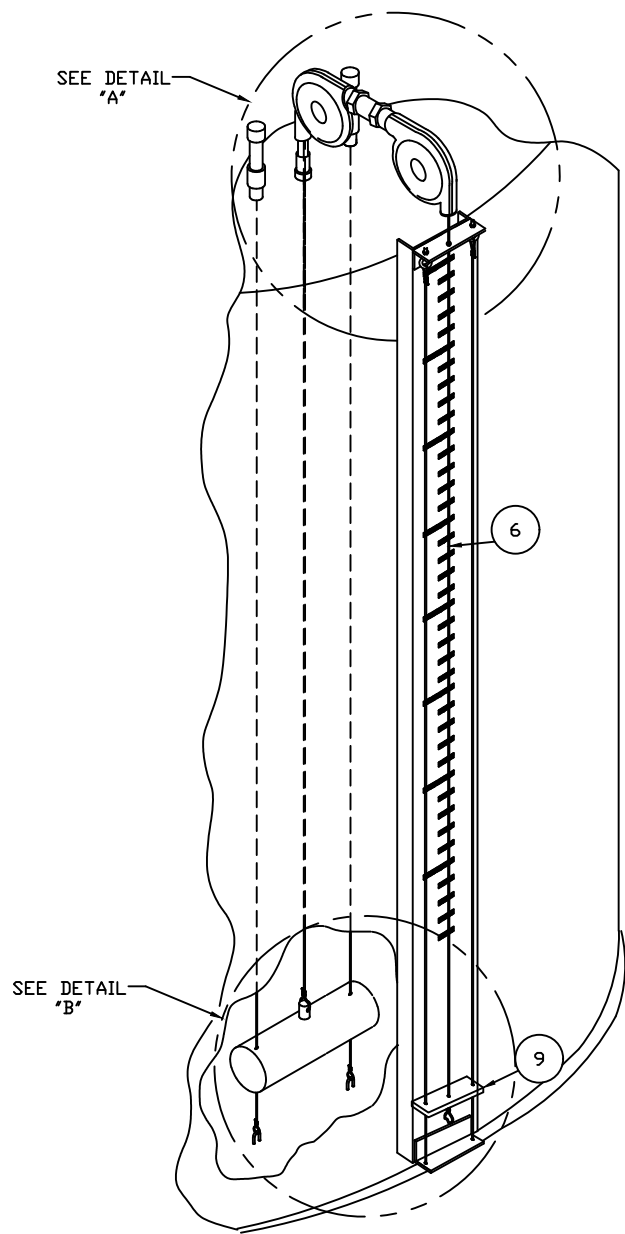
BILL OF MATERIAL QUANTITIES SHOWN ARE FOR (01) TANK, (40) REQ'D									
MARK		TOTAL QTY.	DESCRIPTION	SPECIFICATION	WEIGHT (LBS)	MAT'L CODE	PURCHASING		
SHOP ASSY (ASSY WT)	SHIPPING PIECE						SUPPLIER & P.O.#	ITEM	MISC.
3-A		3	SHELL NOZZLE ASSY						
N2 (14)	1	1	3" 150# RFSSO FLANGE	A-105	9	B			
	2	1	3" STD WT SMLS PIPE x 0'-8 5/32" LG	A-106-B	5	B			
N3 (14)	3	1	3" 150# RFSSO FLANGE	A-105	9	B			
	4	1	3" STD WT SMLS PIPE x 0'-8 5/32" LG	A-106-B	5	B			
N4 (26)	5	1	3" 150# RFSSO FLANGE	A-105	9	B			
	6	1	3" STD WT SMLS PIPE x 0'-8 5/32" LG	A-106-B	5	B			
3-B		2	SHELL NOZZLE ASSY						
N1 (26)	7	2	3" 150# RFSSO FLANGE	A-105	18	B			
	8	1	3" STD WT SMLS PIPE x 1'-1 9/16" LG	A-106-B	8	B			
N5 (26)	9	2	3" 150# RFSSO FLANGE	A-105	18	B			
	10	1	3" STD WT SMLS PIPE x 1'-1 9/16" LG	A-106-B	8	B			
	26	1	1/4" THK. x 1 1/2" WD. F.B. x 0'-6" LG.	G40.21-44W	3	D			
	27	1	1/4" THK. x 2" WD. F.B. x 0'-3" LG.	G40.21-44W	3	D			
	28	1	1/4" THK. x 6" WD. F.B. x 0'-6" LG.	G40.21-44W	5	D			
	29	2	5/8" DIA. HEX HD. BOLT x 0'-2" LG. c/w (1) NUT EA.	GRADE 2	1	D			
3-C		1	ROOF VENT ASSY						
N6 (23)	11	1	4" 3000# HALF COUPLING	A-105	5	B			
	12	1	4" STD WT ERW PIPE x 0'-6" LG (T.O.E.)	A-53-B	3	D			
	13	2	4" STD WT 90° LR WELD ELBOW	A-234-WPB	15	D			
	14	1	1-10H EXPANDABLE METAL	MFG STD	-	D			
3-D		1	ROOF NOZZLE ASSY						
TH (55)	15	1	8" 150# RFSSO FLANGE	A-105	33	B			
	16	1	8" STD WT SMLS PIPE x 0'-8 17/32" LG	A-106-B	22	B			
3-E		4	SAMPLE COUPLING ASSY						
C1 A/D (85)	17	4	1" 3000# NPT FULL COUPLING	A-105	3	B			
	18	3	1" STD. WT. ERW PIPE x 0'-8" LG. (TBE)	A-53-B	5	D			
	19	3	1" STD. WT. 90° THR'D ELBOW	A-234-WPB	4	D			
	20	3	1" STD. WT. ERW PIPE x 'A' LG. (TOE)	A-53-B	37	D			
	21	4	1" STD. WT. ERW CLOSE NIPPLE	A-53-B	3	D			
	22	4	1" C.S. BALL VALVE	MFG. STD.	12	D			
	23	4	1" 150# 90° STREET ELBOW	M.I.	3	D			
	24	2	3/16" THK. x 2" F.B. x 1'-0" LG.	G40.21-44W	2	D			
	25	4	1" STD. WT. ERW PIPE x SHOP TO SUIT	A-53-B	13	D			



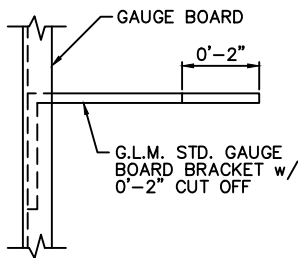
TYPICAL SETBACK DETAIL

ADD'D DIFFUSER PLATE	DB	BY	G.L.M. INDUSTRIES L.P.		
			NISKU, AB CALGARY, AB BATTLEFORD, SK CAMROSE, AB GRANDE PRAIRIE, AB		
			DRAWN BY D. BRANN & DATE: AUG. 13, 2008	CHECKED BY D.B. & DATE: AUG 15/08	APPROVED FOR CONSTRUCTION BY D.B. & DATE: AUG 15/08
			TOLERANCES: API-12F (MODIFIED)	DESCRIPTION: MISC. NOZZLE/COUPLING DETAILS	
11/26/08	DATE		GLM GOOD INDUSTRY PRACTICES	HUSKY ENERGY	
			SCALE: N.T.S.	15'-3" O.D. x 24'-0" HIGH	
1	NO.		JOB CLASSIFICATION # 20	750 BBL STORAGE TANK	
			PURCHASE ORDER # 4600005797	DRAWING NUMBER: 08-291-1/40-3	REV. 1

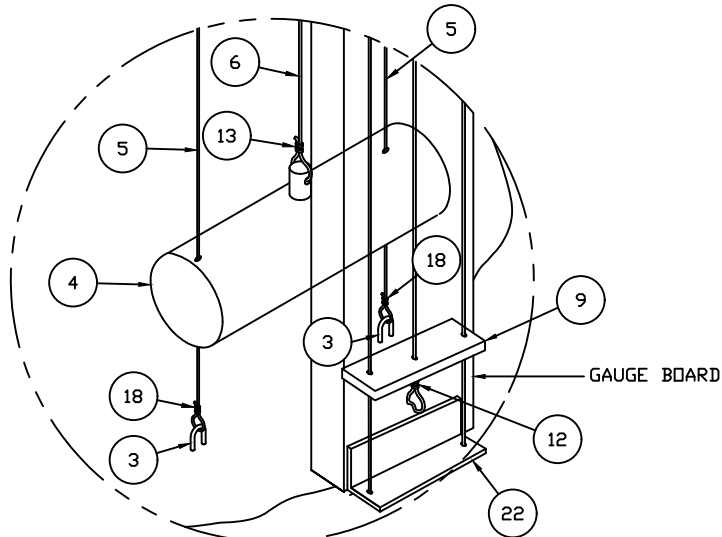
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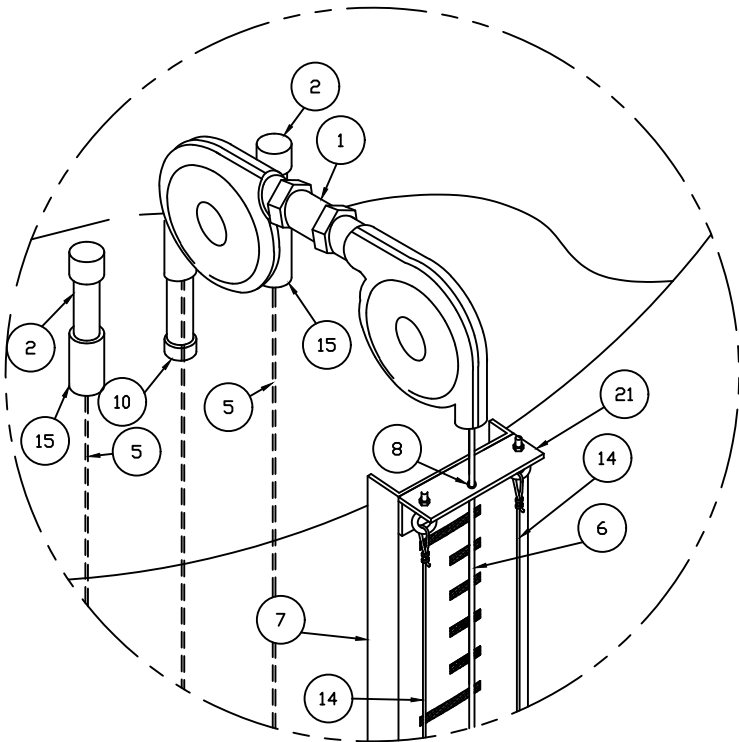
ASSEMBLY 4-A



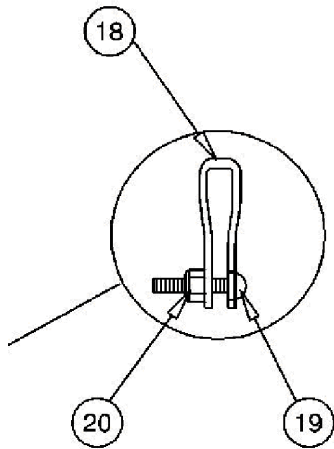
GAUGE BOARD BRACKET DETAIL



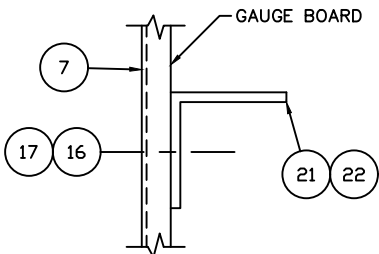
DETAIL 'B'



DETAIL 'A'



Pc. 18, 19, & 20 DETAIL



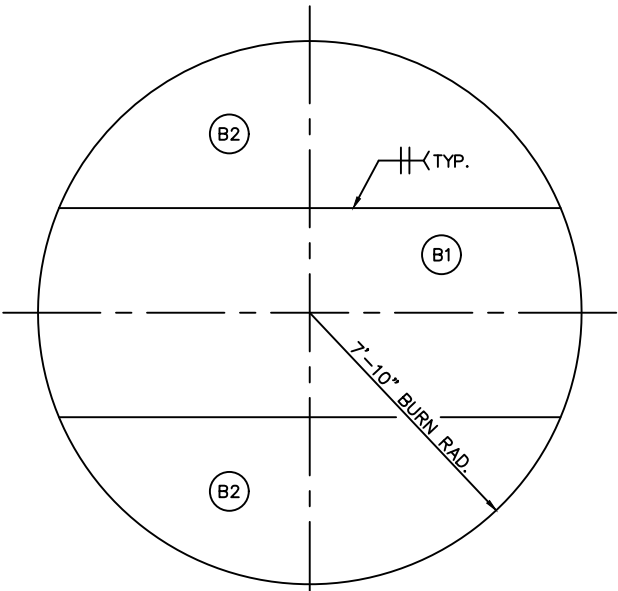
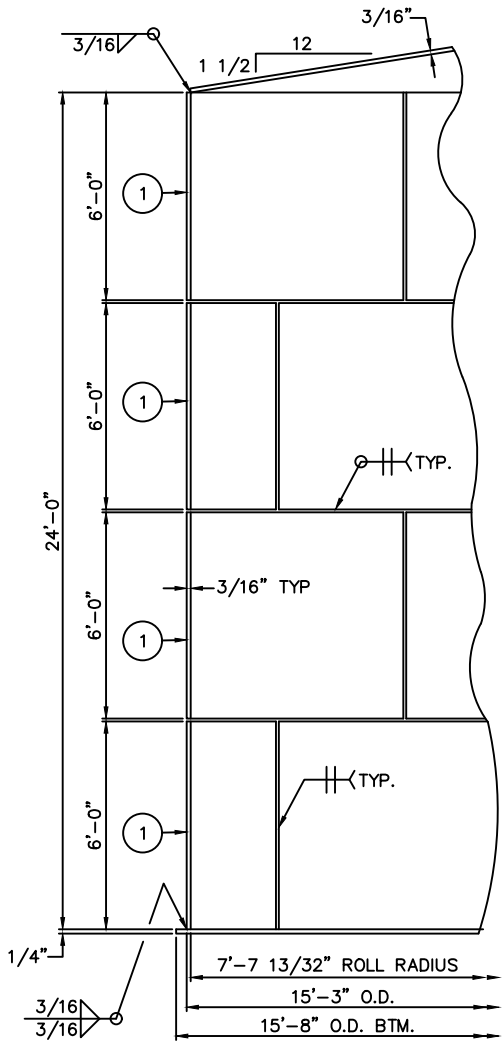
GUIDE CABLE BRACKET DETAIL

*BOTTOM GUIDE CABLE BRACKET THE SAME BUT MIRRORED.

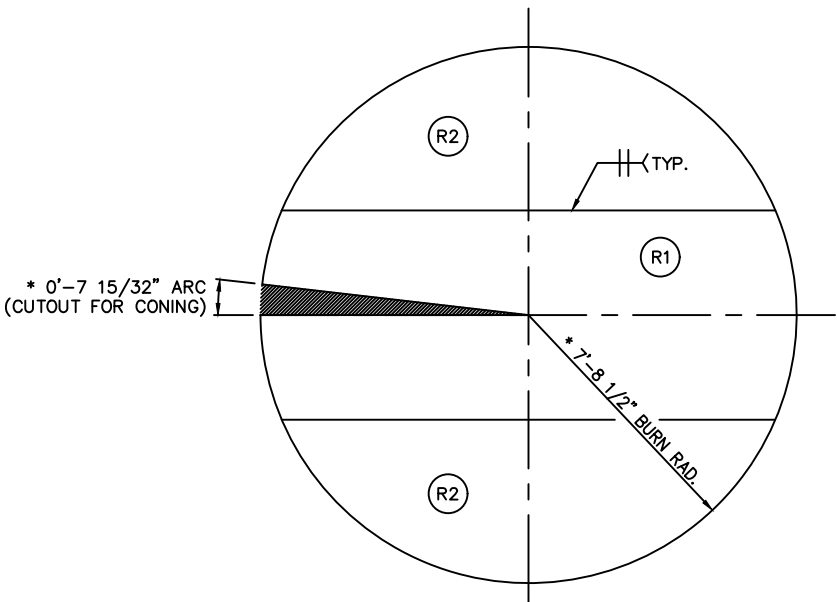
BILL OF MATERIAL QUANTITIES SHOWN ARE FOR (01) TANK, (40) REQ'D										
MARK SHOP ASSY (ASSY. WT.)	SHIPPING PIECE	PIECE	TOTAL QTY.	DESCRIPTION	SPECIFICATION	WEIGHT (LBS)	MAT'L CODE	PURCHASING		
								SUPPLIER & P.O.#	ITEM	MISC.
4-A				LEVEL INDICATOR ASSY						
LI (95)		1	1	SPARROW HAWK LEVEL GAUGE ASSEMBLY	MFG. STD.	35	D			
		2	2	TOP FLOAT GUIDE ANCHOR	ALUMINUM/ 316 S.S.	6	D			
		3	2	1/8"Ø ROUND BAR (BEND TO SUIT)	A-479-304	10	D			
		4	1	PVC FLOAT	PVC	-	D			
		5	1	FLOAT GUIDE CABLE	316 S.S.	6	D			
		6	1	FLOAT CABLE	316 S.S.	4	D			
		7	1	GAUGE BOARD IN CUBIC METERS	ANODIZED ALUM.	10	D			
		8	1	INDICATOR CABLE GUIDE	PLASTIC	1	D			
		9	1	LEVEL INDICATOR	COATED STEEL	3	D			
		10	9	GLM STD GAUGE BOARD BRACKET	A-36 OR EQ.	5	D			
		11	1	1 1/2" 3000# NPT FULL CPLG.	A-105	2	B			
	12		1	1/8" CABLE CLAMP	316 S.S.	1	D			
		13	1	1/4" - 24 FLOAT CABLE STUD	316 S.S.	1	D			
		14	1	INDICATOR GUIDE CABLE	316 S.S.	1	D			
		15	2	1 1/4" 3000# NPT FULL CPLG.	A-105	3	B			
	16		-	1/4" NC x 3/4" SCREW	ZINC PLATED	1	D			
	17		-	1/4" NC NUT	ZINC PLATED	1	D			
		18	2	STRAP FORK END	316 S.S.	1	D			
	19		2	#10-24 x 1" MACHINE SCREW	316 S.S.	1	D			
	20		2	#10-24 LOCK NUT	316 S.S.	1	D			
		21	1	TOP CABLE GUIDE BRACKET	ALUMINUM	1	D			
		22	1	BOTTOM CABLE GUIDE BRACKET	ALUMINUM	1	D			

		APP'D	G.L.M. INDUSTRIES L.P.		
	BY		NISKU, AB CALGARY, AB BATTLEFORD, SK CAMROSE, AB GRANDE PRAIRIE, AB		
	REVISION		DRAWN BY D. BRANN & DATE: AUG. 13, 2008	CHECKED BY D.B. & DATE: AUG 15/08	APPROVED FOR CONSTRUCTION BY D.B. & DATE: AUG 15/08
	DATE		TOLERANCES: API-12F (MODIFIED)	DESCRIPTION: LEVEL INDICATOR DETAIL HUSKY ENERGY	
			GLM GOOD INDUSTRY PRACTICES	15'-3" O.D. x 24'-0" HIGH	
			SCALE: N.T.S.	750 BBL STORAGE TANK	
			JOB CLASSIFICATION # 20		
	NO.		PURCHASE ORDER # 4600005797	DRAWING NUMBER: 08-291-1/40-4	REV. 0

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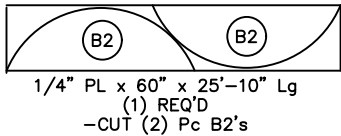
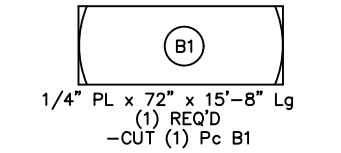
BOTTOM LAYOUT



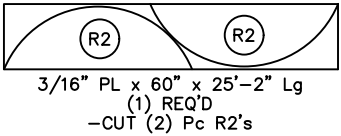
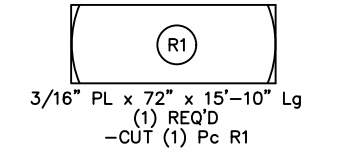
ROOF LAYOUT

(* BASED ON THEORETICAL ROOF SLOPE = 1 15/16 IN 12)

BILL OF MATERIAL QUANTITIES SHOWN ARE FOR (01) TANK, (45) REQ'D											
MARK		TOTAL QTY.	DESCRIPTION	SPECIFICATION	WEIGHT (LBS)	MAT'L CODE	PURCHASING				
SHOP ASSY (ASSY W/.)	SHIPPING PIECE						PIECE	SUPPLIER & P.O.#	ITEM	MISC.	
50-A (12157)		1	SHELL, ROOF, & BOTTOM ASSY								
		1	3/16" PL. x 72" x 47'-10 29/43" LG.	A-36 OR EQ	8790	B					
		R1	3/16" THK. PLATE x SKETCH	A-36 OR EQ	688	B					
		R2	3/16" THK. PLATE x SKETCH	A-36 OR EQ	733	B					
		B1	1/4" THK. PLATE x SKETCH	A-36 OR EQ	930	B					
		B2	2	1/4" THK. PLATE x SKETCH	A-36 OR EQ	1016	B				



BOTTOM PLATE LAYOUT



ROOF PLATE LAYOUT

	BY	APPD	G.L.M. INDUSTRIES L.P.		
			NISKU, AB CALGARY, AB BATTLEFORD, SK CAMROSE, AB GRANDE PRAIRIE, AB		
	REVISION		DRAWN BY D. BRANN & DATE: AUG. 13, 2008	CHECKED BY D.B. & DATE: AUG 15/08	APPROVED FOR CONSTRUCTION BY & DATE:
	DATE		TOLERANCES: API-12F (MODIFIED)	DESCRIPTION: SHELL, ROOF & BOTTOM DETAIL	
			GLM GOOD INDUSTRY PRACTICES	HUSKY ENERGY	
			SCALE: N.T.S.	15'-3" O.D. x 24'-0" HIGH	
			JOB CLASSIFICATION # 20	750 BBL STORAGE TANK	
	NO.		PURCHASE ORDER # 4600005797	DRAWING NUMBER: 08-291-1/40-50	REV. 0