		GENERA	L PRESSURE	VESSEL INFO	RMATION				
District: No	rth	<u></u>		Skid No.:					
Facility: Mo	rgan			Location (LSD	): 10-34-051-04W4				
Name & Equip No:	Treater - 100020	1		Orientation:	Horizontal				
Company: No	rthern Blizzard Resourc	es Inc		Cost Code:					
Status: Op	erating			Operating Pro	vince: Alberta				
Unit:									
			A	BSA					
Plant:				Vessel:					
Process:				Special:					
Amount(\$):									
		PRES	SSURE VESSE	L NAMEPLATI	E DATA				
Registration Numb	er:			Registration Nu	mber (Other):				
Serial Number:	H-100			CRN Number:					
MAWP:	15.00	(psi) 103.42	! (Kpa)	AT temperature: 200.00 (F) 93.33 (C)					
Size (diam. x lengt	h): 66.00 x	Manufacturer:							
X-Ray: Nor	ie	Lining Or Coated:							
Year Built: 198	35	Heat Treatment: No							
Code parameters:				Corrosion allowance: 0.06 (In) 1.50 (mm)					
				Manway: No					
			PIPING NAM	MEPLATE DAT	A				
Primary Flange Rat	ing: 150			ASME B16.5 - Table 2-1.1 @ 150F: 285 (psi)					
Pressure Use For T	Min: Vess Design	Press		Piping Operating Press: 15 (psi)					
Stress Value:	20000 (psi)			E Value: 1					
Comments:									
	1	SERVICE CO	ONDITIONS-1	INDICATE ALI	THAT APPLY				
Sweet ✓	Sour		Oil	Gas Water					
Amine	LPG		Condensate	Air Glycol					
Other (Describe):									
		1	СОМР	ONENTS	1				
Name	Joint Efficiency	Outside Diameter(in.)	He	ad Type	Material Type	Str Value	ess (PSI)	Nominal Thickness(Inch	
SHELL	0.70	66.00			SA-516 70	1	7500	0.38	
HEAD 1	0.85	66.00	Elli	psoidal	SA-516 70	1	7500	0.31	
HEAD 2	0.85	66.00	Elli	psoidal	SA-516 70	1	7500	0.56	

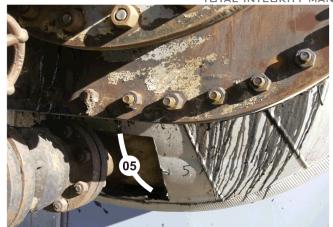
**GENERAL COMMENTS** 

OLD TAG# SAP#3008895/VESSEL IS NON-CODE.

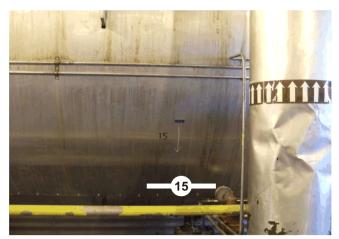
MFG: CORD PROJECTS LIMITED.

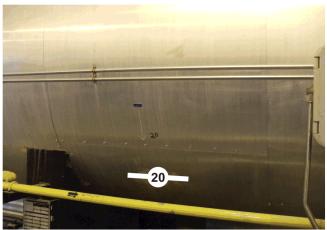
PIC: 19 - 25.

# Quality Services Western Services TOTAL INTEGRITY MANAGEMENT SOLUTIONS











		-	
OWNER	NORTHERN BLIZZARD	EQUIPMENT #	1000201
<b>EQUIPMENT NAME</b>	TREATER	SERIAL#	H-100
REGISTRATION #	N/S	<b>INSPECTION DATE</b>	OCTOBER 12, 2010
NOTES			

## ULTRASONIC CORROSION SURVEY REPORT

EQUIP NAME: Treater SERIAL #: H-100 DISTRICT: North
PROV REG: CRN: FACILITY: Morgan

EQUIP #: 1000201 LSD: 10-34-051-04W4

## **SUMMARY**

TYPE	LAST INSPECTION	INSPECTION INTERVAL (YEARS)	CORROSION RATE (IN/YR) SHORT TERM LONG TERM		REMAINING HALF LIFE (YEARS)	GOVERNING INSPECTION INTERVAL	NEXT INSPECTION DATE
VESSEL	Oct 12, 2010	5.0	0.0000	0.0000	99.0	REGULATORY	Oct 12, 2015
PIPING	Oct 12, 2010	5.0	0.0000	0.0000	99.0	REGULATORI	OCC 12, 2013

## **VESSEL SURVEY READINGS**

		POINT DATA (INCH)			SURVEY READINGS				CALCULATIONS		
POINT	TYPE	NOM.	C.A.	NOM-CA	DATE	LOW	AVG	T Req	short term	long term	remaining
NUMBER								(inch)	corr rate	corr rate	half life
05	Head	0.5620	0.0590	0.5030	Oct 12/10	0.630	0.645	0.033	0.0000	0.0000	99.0
10	Shell	0.3750	0.0590	0.3160	Oct 12/10	0.388	0.395	0.040	0.0000	0.0000	99.0
15	Shell	0.3750	0.0590	0.3160	Oct 12/10	0.392	0.400	0.040	0.0000	0.0000	99.0
20	Shell	0.3750	0.0590	0.3160	Oct 12/10	0.396	0.405	0.040	0.0000	0.0000	99.0

## PIPING SURVEY READINGS

		POINT DATA (INCH)			SURVEY READINGS			CALCULATIONS			
POINT			Mill	NOM-				T Req	short term	long term	remaining
NUMBER	TYPE	NOM.	Tol./CA	CA	DATE	LOW	AVG	(inch)	corr rate	corr rate	half life
25	90L 4 STD	0.2370	0.0296	0.2074	Oct 12/10	0.254	0.265	0.002	0.0000	0.0000	99.0

### **Field Inspection Report**

#### - Northern Blizzard Resources Inc

1,042

Registration #: Equipment Name: Treater Province:

District: North LSD: 10-34-051-04W4 Location: Morgan

CRN: Skid Number: Service:

 Manway:
 No
 Coating:
 Equipment Number:
 1000201

 MAWP (psi):
 15.00 (psi)
 Temp:
 200.00 (F)
 Serial Number:
 H-100

Outstanding NCR's: No No.: 0

General:

### **Safety Valves**

Side: MAWP MAWP PSV No. Set Press **Set Press** Capacity **Imperial** Capacity Metric (psi) (kPa) (psi) (kPa) **Imperial** Units Metric Units

15.00 103.42 0.00 SCFM

Status: Operating Examination Methods: Access: EXTERNAL Cleaning:

#### **External Inspection**

Inspection Date:	Oct 12, 2010	Inspection Interval:	60	Next Insp. Date:	Oct 12, 2015	
<u>Item</u>	<b>Condition</b>	Inspection Comments				
Insulation	Accept	NO SIGNS OF CORROSION. NO DAMAGE. IN GO	OD CONDITION.			
External Condition	N/A	INSULATED.				
Leakage	Accept	NO LEAKAGE.				
Skirt/Saddle	Accept	IN GOOD CONDITION.				
Anchor Bolts	Accept	SECURE, IN GOOD CONDITION.				
Concrete Foundation	N/A	METAL FLOOR.				
Ladder/Platform	N/A					
Nozzle	Accept	IN GOOD CONDITION.				
Gauges	Accept	IN GOOD CONDITION.				
External Piping	Accept	IN GOOD CONDITION.				
Valving	Accept	IN GOOD CONDITION.				
PSV	N/A	VESSEL MAWP IS 15 PSI.				
NDE Methods	Accept					
Other	N/A					
Recommendations:	FIT FOR SERVICE		Inspected By:	Jamey Tanasichuk	ABSA PESL #:	000411

INSPECTOR: I have witnessed/done the above inspections and certify that they have been done in accordance with our approved manual and that the information is accurate. I certify that the status of the Pressure equipment detailed here is:

Suitable to be returned to service: Repairs complete(AB-40 attached):
Repairs are still required: Suggested Inspection interval:

Inspector: Jamey Tanasichuk

ABSA PESL #: 000411

Signature: \_\_\_\_\_ Date: Oct 12, 2010



TOTAL INTEGRITY MANAGEMENT SOLUTIONS





NAMEPLATE

OVERALL



**OVERALL** 

OWNER	NORTHERN BLIZZARD RESOURCES	NOTES
<b>EQUIPMENT NAME</b>	TREATER	
REGISTRATION #	N/S	
<b>EQUIP NUMBER</b>	1000201	
SERIAL NUMBER	H-100	