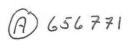
A 63	56 7	71
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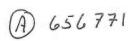
1. N	anufactured a	and certifie	d by	H	LTEX IN	DUSTRIES II	NC., 6831	-42 STREE	T, EDMO	NTON	, Alberta, T	6B 2X1 C	anada					
. N	anufactured for	or	Husky	Oil Opera	tions Lim	ited Box 449	90. Stn D.	Calgary, Al	(Name and ad		anufacturer)							
							50, 50, 5,		i roma	(Name and	address of Purch	haser)						
	on of inst	tallation	- 3/	NORGAN	, SASKA	CHEWAN			-07-051-(Name and ad			_						_
T	уре		ZONTA					EAN AMINE			ER				15-2253 (Manufacturer's su			
		Y0315.2	al, vertical, 3	ог эрлөгө)		15-22	53AB-00 F	ank, separator, jkt Rev 0	. Vessel, fleat t		N/A				2015	sila ilanisar)		
Α	SME Code, S	(CR Section VIII,			20	13 ED	(Drawing number	ar)		(Natio	nal Board numbe N/A	n)			(Year built) N/A			
me	6.11 incl to	he comp	lated fo	r a cinala		and Addenda, if app		ated vessel	s shell of		Code Case numb		er of m	(Sp ultichamber v	ecial service per U	G-120(d)]		
		Number o		_	wan vess	4	л ито јаске	ACC PCSSCI	s, siteli Oi		b) Overall le		or or me	19' 7 1/2"	000010.			
_	Course(s)		Т	Mater	ial		Thickness		Lon	g. Joint		_	Circun	n. Joint (Cat. A	B & C)	Hea	t Treatme	nt .
I	Diameter	Length	8	pec./Grad		-	om.	Corr.			ot, None	Eff.	Туре	Full, Spot, N	one Eff.	Tem	$\overline{}$	Time
4	29 1/4" ID	8'	(01)		16-70MT		375"	.125"	1	_	SPOT	.85	1	SPO		$\overline{}$	-	-
+	29 1/4" ID 32 1/4" ID	2' 9 1	-		16-70MT 16-70MT		375" 500"	.125"	1	_	SPOT	.85	1	SPO*		$\overline{}$	-	-
1	0Z 1/4 10	10		0/10	710 7 01411	T		.120			51 01			1				
_								D. d. El	(B)	Ob all								_
_				Т			_	Body Fi	anges on	) Snell	<u> </u>				Bolting			
lo.	Туре	ID	OD	Flar	ge Thk	Min Hub Thk	Material		How Attac	ched	Location	Num & Siz	ze E	Bolting Matl	Washer(OD	,ID,thk)	Washer	Matl
1	HUB	_	34.125	5" 2.	937"	.375"	_	)-LF2 CL 1	TYP		END	-						-
_	HUB	29.250" 32.250"	37.375		187"	.375"	_	0-LF2 CL 1	TYP		END	20.60	2/48	SA193-B7	-	_	_	*
_	HUB	32.230	31.313	- 2	187"	.500"	SASSI	0-LF2 CL 1	TYP	E I	END	28 @	3/4	SA 133-D1	-		$\vdash$	-
T	leads (a)	_	(Mate	rial spec. numb	er, grade or typ	T (HT-N/A)	lemp)	Conical	- <sup>(b)</sup>		_	Flat	-	to Pressure	i temp)	Category	^	
	fion (Top, n, Ends)		hickness	Corr.	Crown	Knuckle	Elliptical Ratio	Apex Ang		emisphe Radius		ameter	Conve		Туре	Full, Spo		E
	END		00"	.125"	N/A	N/A	2:1	N/A		N//		N/A	N/		3		4 110.70	1
)	•	-			-					+		87	-		2			1
_								Body FI	anges or	n Head	s							_
		T	П	$\neg$		T		Dougin		11000					Bolting			
	Location	Туре	ID (	DD Flan	ge Thk	Min Hub Thk	Materia	i	How Atta	ched		Num & Si	ze	Bolting Matl	Washer(OD	),iD,thk)	Washer	Matl
a) b)	-		-	-		1	-	-	-	-		+ :	-		-	_		-
uj.									_	_							_	
	Type of jack	et		N/A					Ja	acket clo	sure			N/A				
		limensions			N	I/A							(Describe	as ogee weld, bar,	etc.)	If bolted	. describe	or s
	If har give d		_			at max. temp	500	) F			Min. desig	n metal tem	ıp.	-20			50 psi	
	If bar, give d	150 psi					(Inter			xternal)	- :S-66( c) &	(a)	at tem	perature of				
	MAWP _	(Internal)	xempt l	(Externe		es & nozzles	per UG-2	20(f) & ANS										
).		(Internal) NO 6		neads, sh	ells, flang	es & nozzies s or no and the com 195 psig H	ponent(s) impac		Proof		70°00( 0) u	N/A						
0.	MAWP	(Internal)  NO e	. Test pr	neads, sh	ells, flang (Indicate ye	s or no and the com	ponent(s) impac					N/A		<u></u>				
). 1.	MAWPImpact test Hydro., pneu	(Internal)  NO e  u., or comb  to be con	. Test properties of the contract of the contr	neads, sheessure for tube s	ells, flang (Indicate ye ections.	is or no and the com 195 psig H	ponent(s) impac YDRO	et tested)			1 13/16"	1		25" SS / .125		BOLT		
). 0. 1.	MAWP Impact test Hydro., pneu	(internal)  NO e  u., or comb  to be con  [S]	. Test properties of the contract of the contr	neads, sheessure for tube so	ells, flang (Indicate ye ections.	is or no and the com 195 psig H	ponent(s) impac	et tested)				ess)	<u>.1:</u>	<u> </u>		Attachment(Wi	elded or Bolte	0)]
9.	MAWP Impact test Hydro., pneu	(internal)  NO e  u., or comb  to be con  S  (S)  (F)	n Test properties A516-7 ationary (m	neads, sheessure for tube so	ells, flang (Indicate ye	is or no and the com 195 psig H	yDRO  29 1/8 ameter (subject	t tested)  3" to press.))			1 13/16" (Nominal thickn	1 (055) 1 (1055)	<u>.1:</u>	25" SS / .125 (Corr. allow.)	"TS	Attachment(Wi	elded or Bolte ED hment)	0)]

## USP OCT 1 5 2015



4.	Shell: (a)	No. of cor	urse(s)			1				(b)	Overall lengt	h		11 13/1	6"					
_	Course(s)				Material		Т	hickness		Long I	oint (Cat. A)	_	_	Circum	ı Joir	nt (Cat. A,	R&C)	Тн	eat Treat	ment
0. 0	iameter	Length			Grade or Typ	е	Non		Corr.	1	Spot, None		Eff.	Туре	$\overline{}$	, Spot, No			mp.	Time
1	29 1/4" ID		3/16"	_	SA516-70N		.37		.125"	1	SPOT		.85	1		SPOT	_	85	<u> </u>	*:
1																				
									Body Flar	nges on She	ls									
															_		Bolting		_	
No.	Туре	ID OFOR	00		Flange Thk		lub Thk	Material	150 01 4	How Attached		_	Num & S		olting		Washer C	D,ID,thk)	Wash	er Matl
2	HUB	29.250"	34.125	+	2.937"	+	.375"	SA350	-LF2 CL 1	TYPE 1	EI	4D	88 @	3/4"	SAI	93-B7	_	_	+	•
			01		045407	OLAT (	IT ALLAN			I		Florid		40004	047	4C 70M	T 4450	T 6 CO	NAINII ITI	-0
	Heads:	(a)	Channel		SA516-7 ber, grade or type	,	HT-N/A)				(b)	Floati				16-70M type)(H.T tin		F for 60	WINUT	:5
						,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,											_			
L	ocation (Top,		Thickr	ness	R	adius		Elliptical	Conical	Hemis	pherical		Flat	Side	to Pre	essure	_	Categ	<u> </u>	
E	lottom, Ends)	Min		Corr.	Crown	_	_	Ratio	Apex Angle	e Ra	dius	_	Diameter	Conve	$\overline{}$	Concave	Туре	Full, S	oot, None	Eff.
a)	END		2.187"	.12		_	V/A	N/A	N/A N/A		N/A	3:	2.5" BCD N/A	N/A	-	N/A		+	_	-
b)	END		6875*	.25	U I N/A	1 1	WA I	N/A			22" DR	_	N/A	^		_^	-	_	=	
_	_							_	Body Fla	nges on Hea	ds	_					D 10			
		construction of	essa.											- 1	-1.07	Carrier 1	Bolting	SILENIO	1	144197
-1	Location	Flance	27.875"	OD 32"	Flange Thk 3.375"	Min H	lub Thk N/A	Material	. ==	How Attache			Num & S			Matl	Washer (	D,ID,thk	Wasi	er Matl
_	LIVE	Tiungo						SASS	L F2 CL 1	I TYPE	7 I F	ND	1 28 m	3/4"	SA	193-R7				
	'AWP	75 psi				at max.		300	I-LF2 CL 1	TYPE		ND design	28 @		SA	193-B7 -20		at	75 psi	9
7.		(Internal) No exer	npt shell,	heads,	- (External) , flanges, n	ozzles, to	emp. ubeshee	300 (Interests & channels the component	F mal)	(Exter	Min. o	design	metal tem	p.		-20	UCS-66		75 psi	
	Impact test	(Internal) No exer	npt shell,	heads,	(External) flanges, n [Indic	ozzles, to	temp. ubeshee	300 (Interests & channels the component	F mal) nel cover p	(Exter	Min. onal)  ANSI flang	design	metal tem	p. (c) & (g		-20	UCS-66		75 psi	
8. 9.	Impact test  Hydro., pneu  Nozzles, insp	(internal) No exer	npt shell,  Test pre	heads,	(External) , flanges, n [Indic	ozzles, to	lemp. ubeshee no and the sig HY	300 (Interior & change of the component	F mal) nel cover p ent(s) impac	(Exter Ger UG-20(f), st tested]	Min. onal)  ANSI flangue	design es per	metal tem	p. (c) & (g	j) & tu	-20 ubes per	tachment	d) Details	Lo	eation
8. 9. Inlet	Impact test  Hydro., pneu  Nozzles, insp  Purpose , Outlet, Drain)	(Internal) No exer  J., or comb pection, an	npt shell,  D. Test pre and safety v  NP or Size	heads,	(External) , flanges, n [Indic	ozzles, to ate yes or 98 p	ubeshee no and the sig HYI	300 (Interests & channel components & Channel Compo	F mai) nel cover p ent(s) impac	(Exter UG-20(f), st tested)	Min. onal)  ANSI flanguo f test  Nozzle Thic Nom.	design es per ekness Co	metal tem UCS-66	p.  (c) & (g)  (/A  Reinforce  Mater	i) & to ment ial	-20 ubes per		d) Details Flange	Lo	Open.)
8. 19. Inlet	Impact test  Hydro., pneu  Nozzles, insp	(internal)  No exer  J., or comb  pection, as  No.  T 2	npt shell,  Test pre	heads, ssure valve ope	(External) , flanges, n [Indic	ozzles, trate yes or 98 p	ubesheer no and the sig HYI	300 (Interior & change of the component	F mail) nel cover p ent(s) impac	(Exter Ger UG-20(f), st tested]	Min. onal)  ANSI flangue	design es per ekness Co	metal tem	p. (c) & (g	n) & to	-20 ubes per	tachment lozzle	d) Details	Lo (Insp	
8. 19. Inlet	Impact test  Hydro., pneu  Nozzles, insp  Purpose , Outlet, Drain)  LET / OUTLE	(internal)  No exer  J., or comb pection, ar  No. T 2	npt shell,  Test pre nd safety v  NP or Size 6 CL	heads, ssure valve ope \$ 150	- (External) flanges, n [indic	pozzles, transporter yez or 98 p	ubesheer no and the sig HYI	300 (Interests & channels of the component of the compone	Flands SA38	(Exter UG-20(f), ot tested) Programme 50-LF2 CL 1	Min. of ANSI flang	design es per kness Co .1	metal tem	p. (c) & (g	ment ial	-20 ubes per	tachment ozzle W16.1c	Details Flange TYPE	Lo (Insp	Open.) SHELL
19. Inlet	Impact test  Hydro., pneu  Nozzles, insp  Purpose , Outlet, Drain)  LET / OUTLE  LET / OUTLE	(Internal) No exer  J., or comb pection, an No. T 2 T 2 1	npt shell,  Test pre and safety v  NP or Size  6 CL  4 CL	heads, ssure valve ope S 150 150	(External) flanges, n [Indicenings:	98 p	ubesheer no and the sig HYI	300 (Inter- (I	F mail) nel cover p ent(s) impac	(Exter UG-20(f), ct tested) Pro- ange 50-LF2 CL 1	Min. of ANSI flang  Nozzle Thic Nom.  .432"	es per Co	metal term  UCS-66  N  ICS-66  N  ICS-66  ICS-	p.  If (c) & (g)  I/A  Reinforce  Mater  N/	ment ial A A	-20 ubes per At N U\	tachment lozzle W16.1c	Details Flange TYPE	Lo (Insp	Open.) SHELL Channel
19. Inlet	Impact test  Hydro., pneu Nozzles, insp Purpose , Outlet, Drain) LET / OUTLE LET / OUTLE VENT ENT / DRAIN P.I.	(internal) No exer L, or comb pection, ai No. T 2 T 2 1 1 2 4	npt shell,  Test pre ad safety v  NP or Size 6 CL 4 CL 1 CL 1 CL 7.75 CL	heads, ssure valve ope S 150 150 150 6000 6000	(External) flanges, n [Indic enings:  Type RFWI RFWI CPLC CPLC	98 p	wheemp.  In o and the sig HYI  Nozz SA SA SA350 SA350	300 (Interests & channing components) Material Izle A333-6 A333-6 D-LF2 CL D-LF2 CL	Final) nel cover prent(s) impace File SA38 SA38 SA38	(Exter UG-20(f), ot tested) Property Go-LF2 CL 1 50-LF2 CL 1 N/A N/A	Min. onal)  ANSI flang  oof test  Nozzle Thic Nom.  432"  438"  .358"  N/A  N/A	es per Co .1 .1 .1 .1	metal term  UCS-66  N  porr. 125" 125" 125" 125" 125"	p.  Reinforce Mater N/ N/ N/ N/	ment ial A A A A A A A	-20 ubes per	tachment lozzle W16.1c W16.1c W16.1c	Details Flange TYPE TYPE N/A N/A	Lo (Insp 1 1 1 1	Open.) SHELL Channel SHELL Shell zzle neck
9. Inlet IN V	Impact test  Hydro., pneu Nozzles, insp Purpose , Outlet, Drain) LET / OUTLE LET / OUTLE VENT ENT / DRAIN P.I. T.I.	(internal) No exer  J., or comb pection, ai  No. T 2 T 2 1 1 2 4 4	npt shell, o. Test pre nd safety v NP or Size 6 CL 4 CL 1 CL 1 CL 1 CL 1 CL 1 CL	heads, sssure valve ope 5 S 150 150 150 6000 6000 6000	(External) flanges, n [Indic enings:  Type RFWI RFWI CPLC CPLC	98 p	wheemp.  In o and the sig HYI  Nozz  SA  SA  SA350  SA350  SA350  SA350	300 (Interests & channels & chann	Final) nel cover prent(s) impace Fits SA38 SA38 1 1 1 1 1 1	(Exter UG-20(f), ot tested) Property Go-LF2 CL 1 50-LF2 CL 1 N/A N/A N/A	Min. onal)  ANSI flang  oof test  Nom.  .432"  .438"  .358"  N/A  N/A	es per  ckness Co .1 .1 .1	metal term  UCS-666  N  ICS-666  N  ICS-666  ICS-6666  ICS-6666  ICS-6666  ICS-6666  ICS-66666  ICS-66666  ICS-66666  ICS-66666  ICS-666666  ICS-666666  ICS-666666  ICS-6666666  ICS-66666666  ICS-666666666666  ICS-666666666666666666666666666666666666	p.  (c) & (g)  (d) A  Reinforce Mater  N// N// N// N//	ment ial	-20 ubes per At N U U U U U U U U U U U U U U U U U	tachment lozzle W16.1c W16.1c W16.1c W16.1a W16.1a W16.1a	Details Flange TYPE TYPE N/A N/A	Lo (Insp 1 1 1 1	Open.) SHELL Channel SHELL Shell zzle neck
8. 9. Inlet IN V	Impact test  Hydro., pneu Nozzles, insp Purpose , Outlet, Drain) LET / OUTLE LET / OUTLE VENT ENT / DRAIN P.I.	(internal) No exer  J., or comb pection, ai  No. T 2 T 2 1 1 2 4 4	npt shell,  Test pre ad safety v  NP or Size 6 CL 4 CL 1 CL 1 CL 7.75 CL	heads, sssure valve ope 5 S 150 150 150 6000 6000 6000	(External) flanges, n [Indic enings:  Type RFWI RFWI CPLC CPLC	98 p	wheemp.  In o and the sig HYI  Nozz  SA  SA  SA350  SA350  SA350  SA350	300 (Interests & channing components) Material Izle A333-6 A333-6 D-LF2 CL D-LF2 CL	Final) nel cover prent(s) impace Fits SA38 SA38 1 1 1 1 1 1	(Exter UG-20(f), ot tested) Property Go-LF2 CL 1 50-LF2 CL 1 N/A N/A	Min. onal)  ANSI flang  oof test  Nozzle Thic Nom.  432"  438"  .358"  N/A  N/A	es per  ckness Co .1 .1 .1	metal term  UCS-66  N  porr. 125" 125" 125" 125" 125"	p.  Reinforce Mater N/ N/ N/ N/	ment ial	-20 ubes per At N U U U U U U U U U U U U U U U U U	tachment lozzle W16.1c W16.1c W16.1c	Details Flange TYPE TYPE N/A N/A	Lo (Insp 1 1 1 1	Open.) SHELL Channel SHELL Shell zzle neck
9. Inlet IN V	Impact test  Hydro., pneu Nozzles, insp Purpose , Outlet, Drain) LET / OUTLE LET / OUTLE VENT ENT / DRAIN P.I. T.I.	(internal) No exer  J., or comb pection, ai  No. T 2 T 2 1 1 2 4 4	npt shell, o. Test pre nd safety v NP or Size 6 CL 4 CL 1 CL 1 CL 1 CL 1 CL 1 CL	heads, sssure valve ope 5 S 150 150 150 6000 6000 6000	(External) flanges, n [Indic enings:  Type RFWI RFWI CPLC CPLC	98 p	wheemp.  In o and the sig HYI  Nozz  SA  SA  SA350  SA350  SA350  SA350	300 (Interests & channels & chann	Final) nel cover prent(s) impace Fits SA38 SA38 1 1 1 1 1 1	(Exter UG-20(f), ot tested) Property Go-LF2 CL 1 50-LF2 CL 1 N/A N/A N/A	Min. onal)  ANSI flang  oof test  Nom.  .432"  .438"  .358"  N/A  N/A	es per  ckness Co .1 .1 .1	metal term  UCS-666  N  ICS-666  N  ICS-666  ICS-6666  ICS-6666  ICS-6666  ICS-6666  ICS-66666  ICS-66666  ICS-66666  ICS-66666  ICS-666666  ICS-666666  ICS-666666  ICS-6666666  ICS-66666666  ICS-666666666666  ICS-666666666666666666666666666666666666	p.  (c) & (g)  (d) A  Reinforce Mater  N// N// N// N//	ment ial	-20 ubes per At N U U U U U U U U U U U U U U U U U	tachment lozzle W16.1c W16.1c W16.1c W16.1a W16.1a W16.1a	Details Flange TYPE TYPE N/A N/A	Lo (Insp 1 1 1 1	Open.) SHELL Channel SHELL Shell zzle neck
8. 9. Inlet IN V	Impact test  Hydro., pneu Nozzles, insj Purpose , Outlet, Drain) LET / OUTLE  VENT  ENT / DRAIN  P.I.  T.I.  TENT / DRAIN	(internal) No exer  J., or comb pection, ai  No. T 2 T 2 1 1 2 4 4	npt shell,  Test pre nd safety v  NP or Size 6 CL 1 CL 1 CL 1 CL 75 CL 1 CL6	heads, ssure valve ope 150 150 150 6000 6000 6000	- (External) flanges, n [Indic enings:  Type RFWI RFWI CPLC CPLC	98 p	Nozz SA SA SA350 SA350 SA350	300 (Interests & channels & chann	Final) nel cover prent(s) impact SA38 SA38 SA38 1 1 1 1	(Exter UG-20(f), ct tested) Proper UG-20(f), ct tested) Pr	Min. onal)  ANSI flang  oof test  Nom.  .432"  .438"  .358"  N/A  N/A	es per  ckness Co .1 .1 .1	metal term  UCS-666  N  ICS-666  N  ICS-666  ICS-6666  ICS-66666  ICS-666666  ICS-6666666  ICS-6666666  ICS-6666666  ICS-66666666  ICS-666666666  ICS-66666666666  ICS-666666666666  ICS-666666666666666666666666666666666666	p.  (c) & (g)  (d) A  Reinforce Mater  N// N// N// N//	ment ial A A A A A A A A A A A A A A A A A A A	-20 ubes per At N UN UN UN UN UN	tachment lozzle W16.1c W16.1c W16.1c W16.1a W16.1a W16.1a	Details Flange TYPE TYPE TYPE N/A N/A N/A	Lo (Insp 1 1 1 1	Open.) SHELL Channel SHELL Shell zzle neck
8. 9. IN IN V	Impact test  Hydro., pneu Nozzles, insp Purpose , Outlet, Drain) LET / OUTLE LET / OUTLE VENT ENT / DRAIN P.I. T.I.	(Internal) No exer  J., or comb pection, ar  No. T 2 T 2 1 1 2 4 4 I 2  N (Yes	npt shell,  D. Test pre and safety v  NP or Size 6 CL 1 CL 1 CL 1 CL 75 CL  O S or no) ata Repon	heads, ssure valve opi 150 150 150 6000 6000 Lug rts prop	- (External) flanges, n [Indic enings:  Type RFWI RFWI CPL0 CPL0 CPL0 CPL0 GS  (Nurr erly identifile	98 p	Nozz SA SA350 SA350 Legs	300 (Interests & channel the comport of the comport	Final) nel cover prent(s) impact  Flat SA38 SA38 SA38 1 1 1 1 1 Ott	(Exter UG-20(f), ct tested) Proper UG-20(f), ct tested) Pr	Min. of hall hall hall hall hall hall hall hal	es per  kkness Co .1 .1 .1 .1 .1 .1 .1 .1	metal term - UCS-66 - N - N - N - N - N - N - N - N - N - N	p.  Reinforce  Mater  N/  N/  N/  N/  N/	ment ial A A A A A A A A A A A A A A A A A A A	-20 ubes per At N UN UN UN UN UN	tachment ozzle N16.1c N16.1c N16.1c N16.1a N16.1a N16.1a	Details Flange TYPE TYPE TYPE N/A N/A N/A	Loo (Insp	Open.) SHELL Channel SHELL Shell zzle neck

## Form U-1 (Cont'd)



					rrect and that all details of design, material, SEL CODE, Section VIII, Division 1.	consulction, and workmanship	D OI DIIS AGREEI	
	n to the ASM	- DOILL			JEE GODE, GEGEOIT WIII, DIVISION 1.			
U Certi	ficate of Auth	orization	Number		26,439	Expires	September 13, 2016	
Date	OCT	15	2015	Name	ALTEX INDUSTRIES I	NC.	Signed	Chardy
					(Manut	facturer)		(Representative)
					CERTIFICATE OF SHOP I	INSPECTION		
l, the u	ndersigned, h	holding a	valid comm	ission issued	by the National Board of Boller and Pressure V ABS/		by of	Edmonton, Alberta
have in	spected the	pressure	vessel desc	ribed in this	Manufacturer's Data Report on	OCT 1	5 2015	,2015 , and state that, to the best
this ins Date			2015	Signed	er shall be liable in any manner for personal inju	Commission	NB14446AR, AB422	
					Authorized Inspector)		(National Board (Incl.	endorsements)]
_					Authorized Inspector) CERTIFICATE OF FIELD ASSEM	MBLY COMPLIANCE	[National Board (inc).	andorsements)]
Ne cer	tify that the s	statement	ts in this rep	ort are correc			•	andorsements)]
					CERTIFICATE OF FIELD ASSEM	parts of this vessel conforms wit	•	
ASME					CERTIFICATE OF FIELD ASSEM t and that the field assembly construction of all	parts of this vessel conforms wit	th the requirements of	
ASME				EL CODE, S	CERTIFICATE OF FIELD ASSEM t and that the field assembly construction of all	parts of this vessel conforms wit ation Number	th the requirements of	is
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ASME Date	BOILER AND	PRESS	URE VESSI	Name	CERTIFICATE OF FIELD ASSEM and that the field assembly construction of all action VIII, Division 1. U Certificate of Authoriza (Assembler)	parts of this vessel conforms with the Number Signed MBLY INSPECTION	th the requirements of Expire	is
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