

62066035

IRISNDT	MAGNETIC PARTICLE INSPECTION REPORT	CA0131-MT-931 Page 1 of 1
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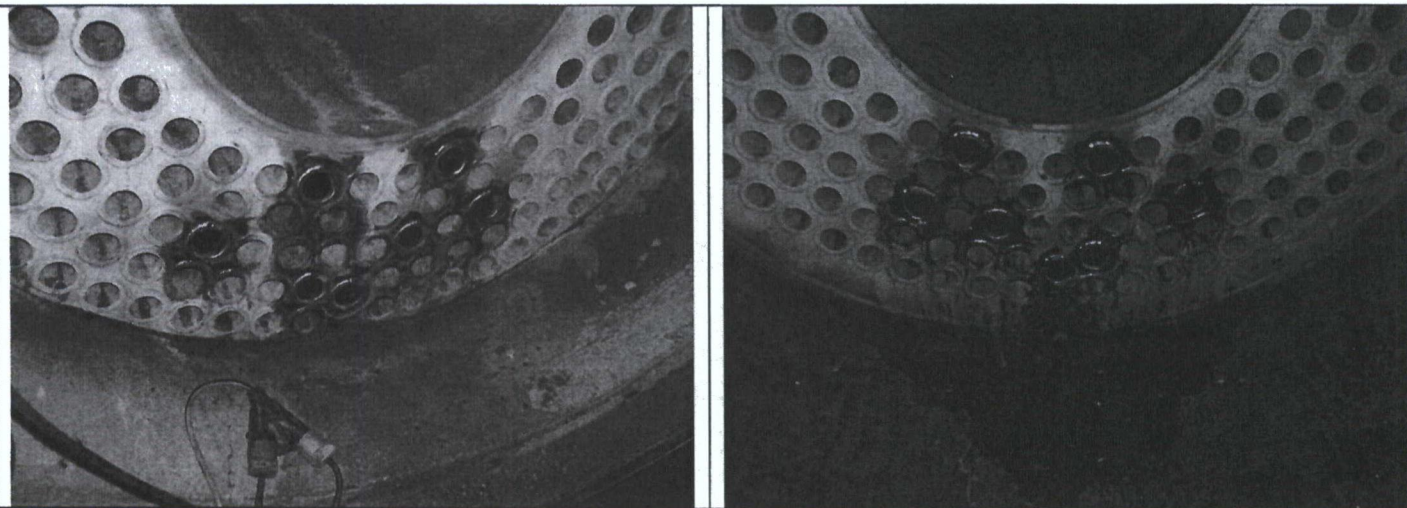
Procedure: 5.0 Technique: MT-2F Code: ASME SEC.IV Other:	Rev 1.0	Client: HUSKY OPERATIONS IRISNDT #: LYD1501575 Location: HUSKY MORGAN BATTERY Item Inspected: GLYCOL BOILER ; SN# 7119 ; A# 607657	Date: 29-Dec-15 WO #: 60223014 PO #: 8400982914
Surface Condition: Painted <input type="checkbox"/> Sandblasted <input type="checkbox"/> Machined <input type="checkbox"/> As Cast <input type="checkbox"/> As Forged <input type="checkbox"/> Weldment <input checked="" type="checkbox"/> Other <input checked="" type="checkbox"/>			
Material: P1		Thickness: VARIOUS	Heat Treatment: AS WELDED
Magnetizing Equipment: Yoke <input checked="" type="checkbox"/> Coil <input type="checkbox"/> Permanent <input type="checkbox"/> IRISNDT #: 40099		Mfg: CON. PROBE	Calibration Date: 17-Nov-15
Method of Magnetization: AC <input checked="" type="checkbox"/> DC <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>			
Blacklight: Y <input checked="" type="checkbox"/> N/A <input type="checkbox"/> IRISNDT #: 41018 Verification per ASME V Art 7 T.777.2		Blacklight Meter: IRISNDT #: 43073 Calibration Date: - -	
Whitelight: Y <input checked="" type="checkbox"/> N/A <input type="checkbox"/> Verification per ASME V Art 7 T.777.1		Lighting Equipment: Yoke Light (10W)	
Magnetic Particles: Dry <input type="checkbox"/> Wet <input checked="" type="checkbox"/> Batch #: 1180		Red <input type="checkbox"/> Grey <input type="checkbox"/> Black <input type="checkbox"/> Fluorescent <input checked="" type="checkbox"/> Mfg: MIGLOW	Type: 810
Background: <input type="checkbox"/>	Batch #:	Mfg:	Type:

Inspection Results:

A MAGNETIC PARTICLE EXAMINATION WAS CARRIED OUT AS REQUESTED, ON BOTH ENDS OF 7 NEW TUBE TO TUBESHEET FILLET WELDS, ON GLYCOL BOILER. WELDER: KM

RESULTS: ACCEPTABLE TO CODE AT THE TIME OF EXAMINATION.

REQ. MARC CASE ; APP. MARC CASE ; ZZ-02018989 ; CC# 10063984 ; LSD: 10-34-51-04W4M

**Inspection Limitation(s):**

Unit#: 601 In: 1600 Out: 2030 Hrs: 4.5 In: _____ Out: _____ Hrs: _____	Kilometers: 100 50 Consumables: MIN.	Interpretation by: RANDY TRADEWELL SNT-TC-1A: II (Print) <i>Randy Tradewell</i> C.G.S.B.: II (Signature) (Level) Client Representative: C.G.S.B. #: 5357 (Print) I am in full agreement with report contents (Sign) <i>Randy Tradewell</i>
Personnel: RANDY TRADEWELL JORDAN ROSS STANDBY TIME INCLUDED FOR WELDING		

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IRISNDT-E-2003H

62066035

IRISNDT	MAGNETIC PARTICLE INSPECTION REPORT	CA0131-MT-929 Page 1 of 1

Procedure: 5.0 Technique: MT-2V Code: N/A ; CRACK DETECTION Other:	Rev 1.0 Client: HUSKY OPERATIONS IRISNDT #: LYD1501570 Location: HUSKY MORGAN BATTERY Item Inspected: GLYCOL BOILER ; SN# 7119	Date: 28-Dec-15 WO #: 60223014 PO #: 8400982914
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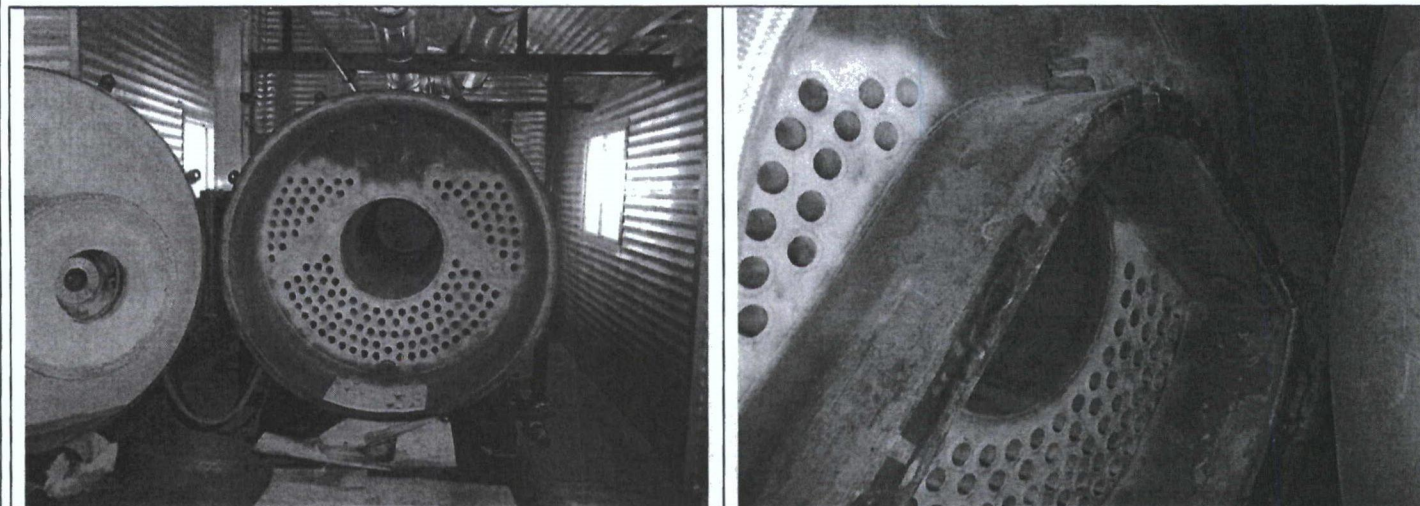
Surface Condition: Painted <input type="checkbox"/> Sandblasted <input type="checkbox"/> Machined <input type="checkbox"/> As Cast <input type="checkbox"/> As Forged <input type="checkbox"/> Weldment <input checked="" type="checkbox"/> Other <input checked="" type="checkbox"/>		
Material: P1 Thickness: VARIOUS Heat Treatment: AS WELDED		
Magnetizing Equipment: Yoke <input checked="" type="checkbox"/> Coil <input type="checkbox"/> Permanent <input type="checkbox"/> IRISNDT #: 40099 Mfg: CON. PROBE Calibration Date: 17-Nov-15		
Method of Magnetization: AC <input checked="" type="checkbox"/> DC <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>		
Blacklight: Y <input type="checkbox"/> N/A <input type="checkbox"/> IRISNDT #: Verification per ASME V Art 7 T.777.2		Blacklight Meter: IRISNDT #: Calibration Date: - -
Whitelight: Y <input checked="" type="checkbox"/> N/A <input type="checkbox"/> Verification per ASME V Art 7 T.777.1		Lighting Equipment: Yoke Light (10W)
Magnetic Particles: Dry <input type="checkbox"/> Wet <input checked="" type="checkbox"/> Red <input type="checkbox"/> Grey <input type="checkbox"/> Black <input checked="" type="checkbox"/> Fluorescent <input type="checkbox"/>		
Batch #: 301-12 Mfg: MAGNAFLUX Type: 7C		
Background: <input checked="" type="checkbox"/> Batch #: 1333 Mfg: ARDROX Type: 8901W		

Inspection Results:

A MAGNETIC PARTICLE EXAMINATION WAS CARRIED OUT AS REQUESTED, 100% OF THE TUBE TO TUBESHEET FILLET WELDS (BOTH ENDS), ON GLYCOL BOILER.

RESULTS: NO CRACKS WERE FOUND DURING THE INSPECTION.

REQ. MARC CASE ; APP. MARC CASE ; ZZ-02018989 ; CC# 10063984 ; LSD: 10-34-51-04W4M

**Inspection Limitation(s):**

Unit#: 601 Kilometers: 100 In: 1200 Out: 1600 Hrs: 4.0 In: Out: Hrs:	Consumables: MIN. 2-GAS MONITORS	Interpretation by: RANDY TRADEWELL SNT-TC-1A: II (Print) C.G.S.B.: II (Level) <i>Randy Tradewell</i> C.G.S.B. #: 5357 (Signature) Client Representative: (Print) I am in full agreement with report contents (Sign) <i>Randy Tradewell</i>
Personnel: RANDY TRADEWELL AMANDA DEWOLFE		

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IRISNDT-E-2003H

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IRISNDT	MAGNETIC PARTICLE INSPECTION REPORT	CA0131-MT-930 Page 1 of 1
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Procedure: 5.0 Technique: MT-2F Code: N/A ; CRACK DETECTION Other:	Rev 1.0	Client: HUSKY OPERATIONS IRISNDT #: LYD1501575 Location: HUSKY MORGAN BATTERY Item Inspected: GLYCOL BOILER ; SN# 7119 ; A#607657	Date: 29-Dec-15 WO #: 60223014 PO #: 8400982914
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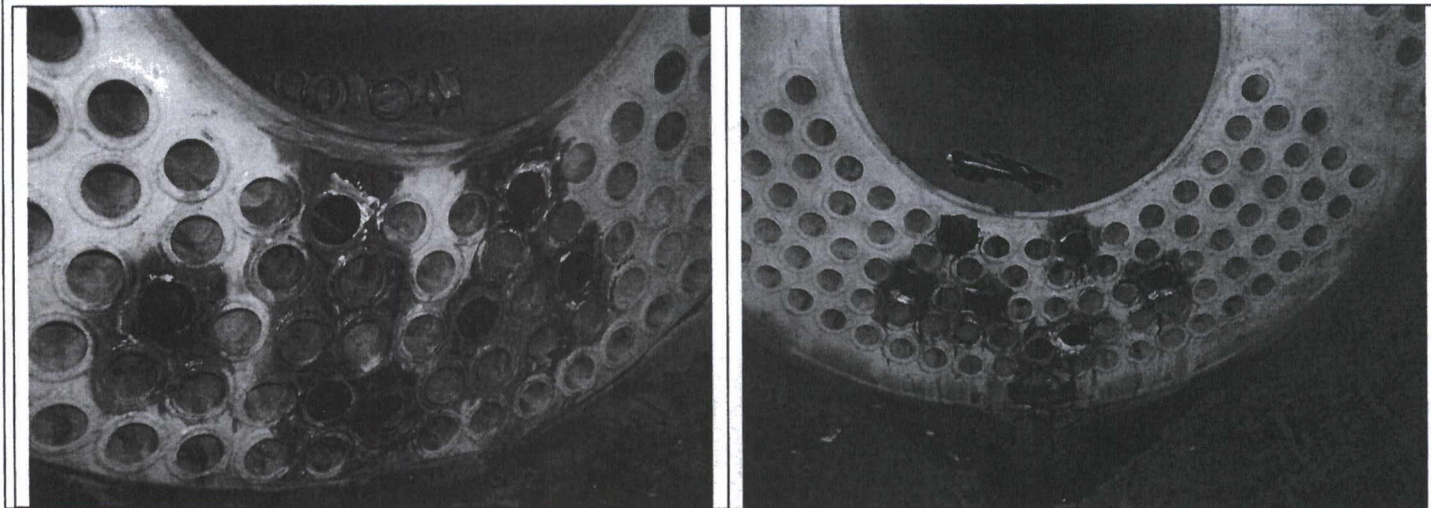
Surface Condition:	Painted <input type="checkbox"/> Sandblasted <input type="checkbox"/> Machined <input type="checkbox"/> As Cast <input type="checkbox"/> As Forged <input type="checkbox"/> Weldment <input type="checkbox"/> Other <input checked="" type="checkbox"/>
Material: P1	Thickness: VARIOUS Heat Treatment: AS WELDED
Magnetizing Equipment:	Yoke <input checked="" type="checkbox"/> Coil <input type="checkbox"/> Permanent <input type="checkbox"/> IRISNDT #: 40099 Mfg: CON. PROBE Calibration Date: 17-Nov-15
Method of Magnetization:	AC <input checked="" type="checkbox"/> DC <input type="checkbox"/> Continuous <input type="checkbox"/>
Blacklight: Y <input checked="" type="checkbox"/> N/A <input type="checkbox"/> IRISNDT #: 41018 Verification per ASME V Art 7 T.777.2	Blacklight Meter: IRISNDT #: 43073 Calibration Date: - -
Whitelight: Y <input checked="" type="checkbox"/> N/A <input type="checkbox"/> Verification per ASME V Art 7 T.777.1	Lighting Equipment: Yoke Light (10W)
Magnetic Particles:	Dry <input type="checkbox"/> Wet <input checked="" type="checkbox"/> Red <input type="checkbox"/> Grey <input type="checkbox"/> Black <input type="checkbox"/> Fluorescent <input checked="" type="checkbox"/> Batch #: 1180 Mfg: MIGLOW Type: 810
Background: <input type="checkbox"/> Batch #:	Mfg: Type:

Inspection Results:

A MAGNETIC PARTICLE EXAMINATION WAS CARRIED OUT AS REQUESTED, ON BOTH ENDS OF THE TUBESHEET, WHERE 7 TUBES HAD BEEN CUT OUT.

RESULTS: ALL INDICATIONS WERE REMOVED BY GRINDING.

REQ. MARC CASE ; APP. MARC CASE ; ZZ-02018989 ; CC# 10063984 ; LSD: 10-34-51-04W4M

**Inspection Limitation(s):**

Unit#: 601 Kilometers: 100 50	Consumables: MIN. 2-GAS MONITORS	Interpretation by: RANDY TRADEWELL (Print) SNT-TC-1A: II C.G.S.B.: II (Level) C.G.S.B. #: 5357 (Signature) Randy Tradewell Client Representative: (Print) I am in full agreement with report contents (Sign) Randy Tradewell
In: 1300 Out: 1600 Hrs: 3.0 In: Out: Hrs:		
Personnel: RANDY TRADEWELL JORDAN ROSS		

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