

MAGNETIC PARTICLE **INSPECTION REPORT**

CA1356-MT3-55

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Procedure: 5.0 Technique: MT-2V

Rev: 3

Client: HUSKY OIL OPERATIONS

IRISNDT #: LYN1901481

WO #: 81416940 PO # 8401382216

Date: 2019-Sep-05

Code/Standard: API 650 - Sect 8.2.4	Location: 4-22-45-6W4	PO #: 8401382216										
Other: Crack Detection												
Project Name:	Project #:											
Specification:	Standard:											
Surface Condition: As Welded Material:	Thickness: 3/16"	Heat Treatment: Not Applicable										
Magnetizing Equipment: Yoke Method of	of Magnetization: AC Continuous	Asset #: 40099	Mfg: Contour Probe									
Verification Date: 2019-Sep-05 Verificati	on Weight: 🛛 10 lb. 🗌 40 lb.	Asset #: 49283	Verification per ASME V Art 7 T-762									
Magnetic Particles: Dry ☐ Wet ☒ Red ☐ Grey ☐ Black ☒ Fluorescent ☐												
Batch #: G5050318 Manufacture: Ardrox Type: 8032 Aerosol												
⊠Background	⊠Background											
Batch #: G5110817	Manufacture: Ardrox		Type: 8901W									
☐ Blacklight (N/A)												
Asset #:	Blacklight	meter: Asset #:	Cal Due Date:									
⊠Whitelight												
Lighting Equipment: Flashlight Standard Bulb (4×AA) Verification per ASME V Art 7 T-777.1												
Inspection Scope: To perform a wet black on white magnetic particle inspection on the following (3) Lifting Lugs												
Requisitioner: Kristy Lees	son Approver: Glen King	2Z-02003834 S/N	: D-03-125S1									
1267 Results: At time of inspection all welds were accept	otable to code.		- Typical Lifting Lug									
Inspection Limitation(s):												
Unit#: 667 Kilometers: min In: Out: Hrs: In: Out: Hrs: Personnel: Brady Harvey,	mables:	I am in full agreement with report contents	Vey SNT-TC-1A: 2 C.G.S.B.: 2 (Level) C.G.S.B #: 20503									
5311 - 86 Street NW, Edmonton, Alberta T6E 5T8 Phone (780) 437-474 Calgary (403) 279-6121 Lloydminster (780) 875-6455	7 Fax (780) 436-4873 Cold Lake (780) 826-6105 Fort McMurray (780) 743-1536		Engineering, Calgary (403) 217-9684 Engineering, Edmonton (780) 437-2022									

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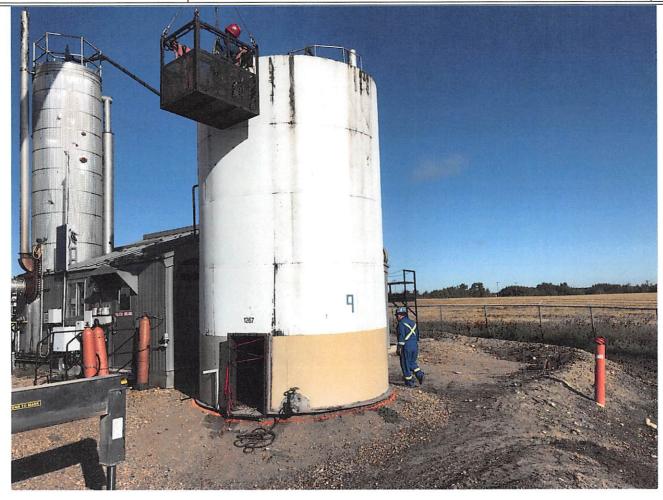
Offices also located in USA and UK



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(Print)

Brady Harvey

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(Sign)

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DAILY LEM TIME-TICKET

IRISNDT DAILY TICKET#

CA1356-DT-142

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Technician 1: Brady Harvey Position: Junior Tech Technician 2: Position: Pos	Customer: HUSKY OIL OPERATIONS IRISNDT DISPATCH			ATCH #:	LYN19	LYN1901481 Location: 4-22-4			i-6W4 Date: 2019-Sep-05				
Time	Technician 1: Brady Harvey Position: Junior Tech		lunior Tech Tec	hnician 2:	1 2: Position:				Primary Activity: MT - Magnetic Particle				
Start Finish	Technician 3: Position:			Tec	Technician 4: Position: Report Prefix: CA1356			ix: <u>CA1356</u>					
99:00 10:30			Activity	Report #s	LOC			Description	POIG	PO/Cost Code/AFE Job #/Work Order #/Oth		ork Order #/Other	
10:30 13:00 Travel/Reporting	07:00	09:00	Job Prep/Travel	MT3-55	4	2	120	Job Prep/Travel	P.O.#:	8401382216	W.O.#:	81416940	
Client Date: Clie	09:00	10:30	MT - Magnetic Particle	MT3-55	4	1.5		MT Lifting Lugs	P.O.#:	8401382216	W.O.#:	81416940	
Work Location (LOC) Legend: 1) Inside Fab. Shop 2) Yard/Lay-down Area 3) Piping/Modular Fab. Area 4) Other J.H.A. Carried Out & Documented: Yes No Safety Concerns: Yes No Safety Meeting: Yes No Living Out Allowance: NiA Full Bidst Lunch Supper OT Meal Hotel Equipment, Supplies, Consumables, and Other Costs MIN Additional Site, Daily, and other relevant job notes Requisitioner: Kristy Leeson Approver: Glen King 2Z-02003834 TECHNICIAN NAME: Brady Harvey TECHNICIAN SIGNATURE: Karen Hawryluk Tech Date: 2019-Sep-05 CLIENT SIGNATURE: Client Date:	10:30	13:00	Travel/Reporting	MT3-55	4	2.5	120	Travel/Reporting	P.O.#:	8401382216	W.O.#:	81416940	
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