## FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

*		-11 C1 (-	~ i	to do a d	1 . 0	C	and Devil.		Alla	45 TOV 242			
1.	Manufactured and	а сепінеа в	Coria			ess of Manufa		Toyamınste	, Albei	ta. T9V 3A2			
2.	Manufactured for	Stettler	Oil & Gas,			er, Alberta.							
2	Lagation of install	lation Ct	:	(Na	me and add	dress of Purch	aser)						
3.	Location of install	ation St	ock	****	(Name a	end address)				- WITCH			
4.	Type: Ver	tical	PV-8	H		2.213	EDS	-6089 Rev.	2	N/A	2005		
••	(Horiz. o	rtical r vert., tank)	(Mfgr.'s	serial no.)	(CRN)			(Drawing No.)		(Nat'l. Bd. No.)		Year built)	
5.	The chemical and	f physical pr	operties of	all parts	meet the	neet the requirements of material specifical				ons of the ASME BOILER AND			
	PRESSURE VES	SEL CODE	The desi	gn, const	ruction a	nd workma	nship con	form to ASI	ME Rul	es, Section V	III, Division	1	
	2001	to	1	2003	N/A								
6.	Shell: SA		enda (Date) 0.375	Code Cas 0.0625			Nos. 12		Special Ser	20(a) S			
٥.	Mat'l. (Spe	c. No., Grade)	Nom. Thk. (in.)		Corr. Allow. (in.)			Diam. I.D. (ft.			ft. & in.)		
7.	Seams: Sm Long. (Wel	ded Dhi	N/A	_1_	N/AN/A			Butt Girth (Welded, D		Part	1		
	Sngl., La	p, Butt)	(Spot or full)	Eff (%)	H.T. Te		Time (hr)	Lap, Bui		R.T. (Spot, Partial, or Full) SA-234-WPB		No. of Courses	
8.	Heads: (a) Matl.	-		4-WPB	-	(b) N	lati			(Spec. No., Grade)			
	Location (Top,	Minimum	Corrosion	Crown	Knuckle	Elliptical	Canic	Hemispi		Flat Diameter		sure (Convex	
		Thickness	Allowance	Radius	Radius	Ratio	Angle	Radi				ncave)	
(a)	Top Bottom	0.328"	0.0625	N/A N/A	N/A N/A	2:1	N/A N/A			N/A N/A		cave	
	movable, bolts use								V/A		-57212378		
			1	N/A	noi	at max. ter		at'i, Spec. No., 100	Gr., Size	e. No.)	N/A	°F	
9.		20 ernal)	<del>(e</del>	external)	psi	at max. ter	пр	(internal)		(ex	ternal)		
	Min. design metal		-20	°F at	720	psi. Hyd	tro, pneu	., or comb.	test pr	essure	1080	psi	
10	Nozzles, inspection	on, and safe	ty valve op	enings:									
	Purpose	No.	Diameter or	Туре	Mati. Non		om, Thk.	. Thk. Reinforcement		How Attached t		ecation	
(	(Inlet, Outlet, Drain)	Size					Matl.				t week to		
						Sanz	Itached U-4	form					
						500 4	indicated O	(OIII)				a Profession	
		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	î .	NUA		A226	Othor	NUA		Hoohad	Dottom V		
11	Supports: Skirt	Yes (Yes or No)	Lugs	N/A (No.)	Legs	(No.)	Other	N/A (Describ	e)	ttached		and how)	
12	Remarks: Manuf				roperly id	dentified an	d signed	by Commis	sioned	Inspectors ha	ve been fu	mished for	
	the following item	s of the rep	ort: N	<u>/A</u>		(Name of par	t, item numb	er, Mfgr's nam	e and ide	entifying stamp)			
	Job No. 00	4270	Impact te	estina not	mandate	ory per UC	3-20f	PSV install	ed by	others.		Addition of	
-		27 cubic ft.								V-11(a)(5)(b)			
									1350				
144	certify that the statem	onte mode in	this roport of	CERTIFIC	CATE OF	SHOP/FIE	LD COM	PLIANCE	iction a	nd vindemansh	n of this yes	sel conform	
to the	e ASME Code for Pre	end made in	is, Section V	III, Divisio	n 1. "U" C	Certificate of	Authorizati	on No.		30498			
Expir	res	August 26, 20		<del>-</del>						RA	V = 1		
Date	05/3/08		Co. Name		Corrac	: Industries L (Manufactorer)	to.	Signed		1	(Representative)		
			1			F SHOP/FI							
Vess	sel constructed by e undersigned, holding	a a valid com		lac Industr		Roard of Boile		at ssure Vessel	Inspect	Lloydminste			
Prov	ince of		Alberta			and emp				ABSA			
have inspected the component described in this Manufacturer's Data Report on													
and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII.  Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or										e vessel			
desc	rihed in this Manufac	turer's Data F	Report, Furt	hermore,	neither the	Inspector no	or his empl	oyer shall be	liable in	any manner fo	r any persor	al injury or	
	erty damage or a los	-	1	O COTTINE		na mapection	1.2	ommissions	4	654181			
Date	0 3 3 دن د	510	ned	11	Authorized Inte	otder)		ommasions		Nat Poont (ax) encount	mores Suse Per	( Off Comp	
	(7	7/01) This !	orm (E00117)	may be obt	lained from	the ASME Ord	ler Dept _ 22	Law Drive, Bo	x 2300, F	arheld, NJ 0700	7-2300		

## FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 52813

1.	Manufactured and certified by Corlac Inclustries Lot 9, County Energy Park, Lloydminster, Alberta.  (Name and address of Manufacturer)														
2.	Manu	factured fo	r St	tettler Oil &	Gas, P.O	•									
	Manufactured for Stettler Oil & Gas, P.O Box 652, Stettler, Alberta. TOC 2L0  (Name and address of Purchaser)  Location of														
3.	instal			Stock											
						(Name and address)						^			
4.	Type:			/ertical		Separator						(Mig.s. serial no.)			
	(Horiz., vert, or sphere)							separator, hea	ai exch., etc.						
	R9332.213						DS-6089 (Drawin			N/A (Nat'l, Bd, No.)		(Year built)			
		£)	(CINI)				(DIAWII	ig 140.)		(ivati be					
Data						Mate	rial	Nozzle Th	ickness		How At	tached	Location		
Report Item Number	1	Purpose	No.	Diameter or Size	Flange Type	Nozzle	Flange	Nom.	Corr. (in)	Reinforcement Material	Nozzie	Flange	(Inspec. Open)		
10	<u> </u>	INLET	,1=	2"NPS	Full CPLG	SA-105N	N/A	CL-6000	0.0625	• N/A	ÚW- 16.1c	N/A-	SHELL		
10		OUTLET	1	2"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	UW- 16.1c	N/A	HEAD		
10	_	DRAIN	1	2"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	UW- 16.1c	N/A	SHELL		
10		LG	2	3/4"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	UW- 16.1c -	N/A	SHELL		
10		LC	1	2"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	16.1c	N/A	SHELL		
10		Ti	1	3/4"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	16.1c	N/A	SHELL		
10		PI	1	3/4"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	16.1c	N/A	SHELL		
10		INSP.	1	2"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	UW- 16.1c	N/A	SHELL		
10		SPARE	1	2"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	UW- 16.1c	N/A	SHELL		
10		LSH	1	2"NPS	TOL	SA-105N	N/A	CL-3000	0.0625	N/A	UW- 16.1c	N/A	SHELL		
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								-				74 C 3			
Certif	, ficate (	of Authoriza	ation:	Type	L	"U"		No.	304	98 Ex	oires	August 2	6, 2007		
Date	Certificate of Authorization: Type  Date 05 03 08 Name						Corlac Industries Ltd. Signed						34		
						MII.	Manufact	(urer)			PU . DI	entrave)			
Date	زن	503 6	8	Name	A	1141	thorized Insp	ector)	Commis	(Nat) Board Incl. endo	revinent State	. Province at	t No.)		