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 L7-04-004-00001-0002



Tank Inspection Report

Approver: Gary Harrison

Approver #: 22-00371980

WO#: 25004111

Requisitioned By: Pat

Location: 3-35-49-22W3N

PO#

Manufacturer: Universal Ind.

Serial #: 7305-1

Tank Type: Surge Tank

Capacity: 1500 bbl

Thickness: Floor 3.5" Shell 3.5"

Year Built: 2006

External inspection

T61	Insulation	N/A	GOOD	FAIR	POOR
T64	Cladding	N/A	GOOD	FAIR	POOR
T32	Base / Landscaping		GOOD	FAIR	POOR
T14	Liner / Containment		GOOD	FAIR	POOR
T8	Ground Cable			YES	NO
T6	Ladder/ Stairway		GOOD	FAIR	POOR
T7	Platform		GOOD	FAIR	POOR
T41	Piping Alignment		GOOD	FAIR	POOR
T15	Shell		GOOD	FAIR	POOR
T44	Envirovault			YES	NO
T16	Roof		GOOD	FAIR	POOR
T11	Paint		GOOD	FAIR	POOR

Concrete Foundation

Internal Inspection

T11	Floor	GOOD	FAIR	POOR	
V9	Shell	GOOD	FAIR	POOR	
V10	Roof	GOOD	FAIR	POOR	
V28	Firetube	N/A	GOOD	FAIR	POOR

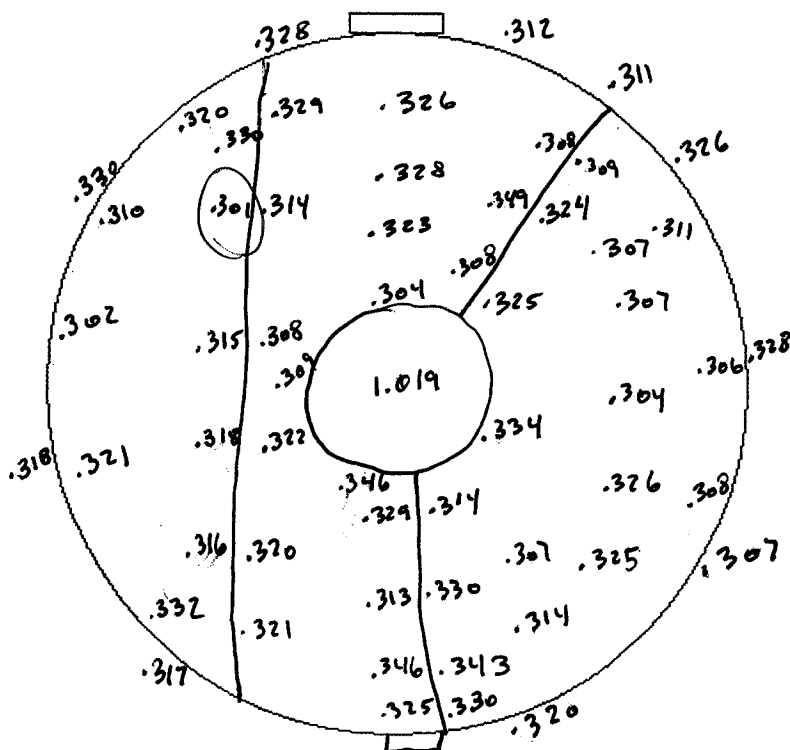
INTERNAL: GOOD BOWED OVALLED
FLANGE LEAKING: YES NO

V8	Nozzles	<u>GOOD</u>	FAIR	POOR
V7	Welds	<u>GOOD</u>	FAIR	POOR

BACKWELDING REQ'D: YES ☒ NO

V21	Anodes	GOOD	FAIR	POOR
V27	Coating	GOOD	FAIR	POOR

Replace all 4
TYPE: Fleshy peach



Notes & Summary of Recommendations:

- Coating Repairs on Both Manways
5 repairs on demand Ring Support
2 on the Cone

Inspection Interval: //

Entered in RBMI: ☐

Approvals
Inspector
Husky Inspector

Name
Tristan Sommerfeld IRIS NDT

Signature _____

Date _____

30-Sept-11
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Type of Inspection: Visual and UT	Job/P.O.#: WO# 25004111	IRISNDT #: 153454	Date: 30-Sep-11
Test Technique: Thickness 0 deg	Client: Husky Energy Operations		
Equipment: DMS II, Flashlight, Grinder	Location: Standard Hill, Sask		
	Item Inspected: Salt H2O Disposal Tanks		
	Code: API 653		

Appr: Gerry Homish

Requisitioner: Pat McLaren @ Husky

Appr# 2Z-00371980

PO# 8400338854

UT and visual examination was carried out on The Following 3 tank

Surge Tank S/N 7305-1

Suction Tank S/N J-98-022-S1

Discharge Tank S/N G04-335-S1

LSD: 3-35-49-22W3M

See the following pages for results

Unit#: 569	Kilometers: 140	Consumables:	Interpretation by:	SNT-TC-1A
In: 1000	Out: 1400	Min	Tristan Sommerfeld	C.G.S.B. API 653
In:	Out:	2-H2S monitors	(Print)	(Level) #38910
Personnel:			(Signature)	
Tristan Sommerfeld			Client Representative:	
Corey Hiscock			(Print) Ray Trachuk	
			I am in full agreement with report contents	
			(Sign)	