

	MAGNETIC PARTICLE INSPECTION REPORT	CA1097-MT-200 Page 1 of 4
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Procedure: 5.0 Technique: MT-2V Code / Standard: API 650 - Sect 8.2.4 Other: NA	Rev: 3 Client: HUSKY OIL OPERATIONS IRISNDT #: LYN1801483 Location: MARSDEN UNIT #1 BATTERY, 1-30-44-26 W3M,SASK Item Inspected: Tank	Date: 21-Sep-18 WO #: 81291186 PO #: 8401237728
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Surface Condition: As Welded	Material: P1	Thickness: >=.250"	Heat Treatment: Not Applicable
Magnetizing Equipment: Yoke	Method of Magnetization: AC Continuous	IRISNDT #: 40097	Mfg: CONTOUR PROBE
Verification Date: 21-Sep-18	Verification Weight: <input checked="" type="checkbox"/> 10 lb. <input type="checkbox"/> 40 lb.	Serial #: 49037	
Blacklight: <input type="checkbox"/> Y <input checked="" type="checkbox"/> N/A	IRISNDT #:	Blacklight Meter:	IRISNDT #:
			Calibration Due Date:
Whitelight: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N/A	Verification per ASME V Art 7 T-777.1	Lighting Equipment: Yoke Light (10W)	
Magnetic Particles:	<input type="checkbox"/> Dry <input checked="" type="checkbox"/> Wet	<input type="checkbox"/> Red <input type="checkbox"/> Grey <input checked="" type="checkbox"/> Black <input type="checkbox"/> Fluorescent	
	Batch #: 65100617	Mfg: ARDROX	Type: 8032
Background: <input type="checkbox"/> Y <input type="checkbox"/> N/A	Batch #: 65050217	Mfg: ARDROX	Type: 8901W

LSD# 1-30-44-26 W3M TANK SN# 95-01-17-8944 2000BBL

A WET BLACK MPI INSPECTION WAS CARRIED OUT ON THE FOLLOWING NEW WELDING ON A TANK FLOOR

(1) REPAD REPLACEMENT FILLET WELDS X 4

(2) AREAS OF LACE WELDING

(3) AREAS OF FLOOR PATCH FILLET WELDS

(4) REPAIR AREAS ON EXISTING FLOOR PATCH

WELDER ID GMJ

******* INSPECTION RESULTS *******

NO RELEVANT INDICATIONS WERE NOTED AT THE TIME OF INSPECTION....

****** ACCEPTABLE TO APPLICABLE CODE *******

RE ATTACHED PHOTOS

APPR KYLE FORBES

APPR# ... 2Z-02017604

REQUESTED BY KYLE FORBES

Inspection Limitation(s): NONE

Unit#: 1124 Kilometers: 75 In: _____ Out: _____ Hrs: _____ In: _____ Out: _____ Hrs: _____ Personnel: ART STREET STEVE WHITE	Consumables: MIN	Interpretation by: Art Street (Print) _____ (Sign) _____ Client Representative: (Print) KYLE FORBES I am in full agreement with report contents (Sign) Karen Hawryluk
		SNT-TC-1A: II C.G.S.B.: II (Level) C.G.S.B #: 12882

5311 - 86 Street NW, Edmonton, Alberta T6E 5T8 Phone (780) 437-4747 Fax (780) 436-4873
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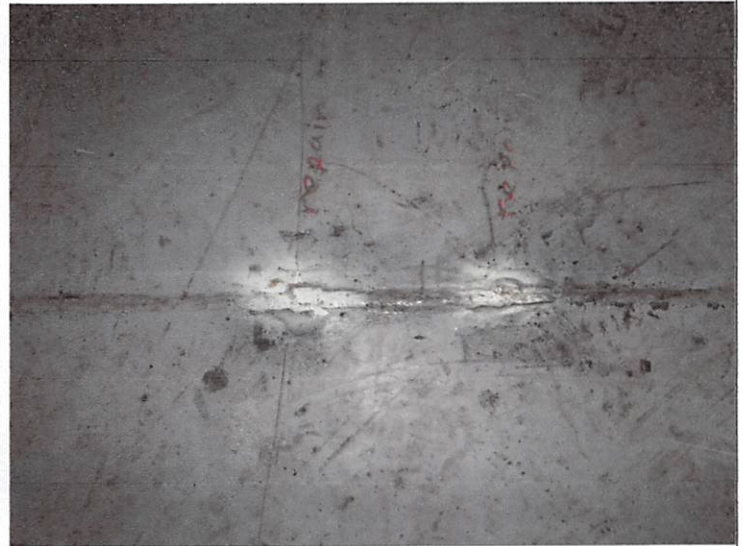
DIAMETER	216.4	DESIGN LIQUID LEVEL	
HEIGHT	32.726	MAX. OPERATING TEMP	
CAPACITY	2000.33	PARTIAL STRESS RELIEF	
THICKNESS	7.1	SERIAL NO. 95 01 17 8944	
CKNESS	5.06	PURCHASER'S TANK NO.	7007
COURSE 1	5/16	COURSE 4	5/16
COURSE 2	5/16	COURSE 5	
COURSE 3	5/16	COURSE 6	

JOE 6587



#1

#2



#3

#4

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Art Street

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(Print)

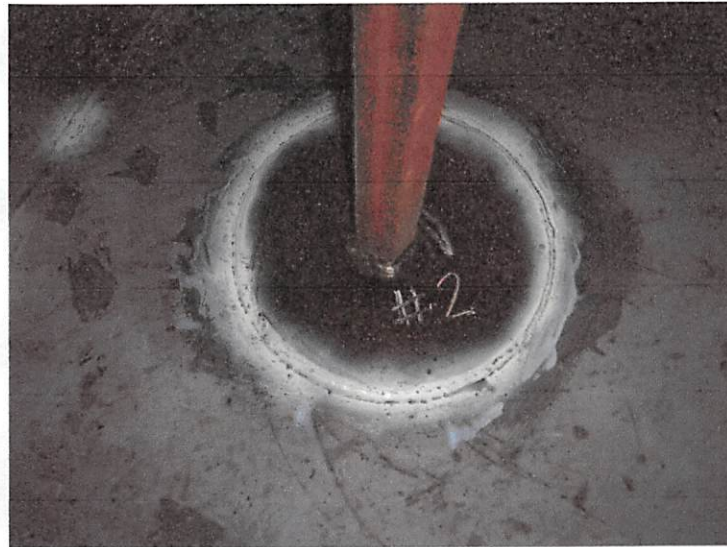
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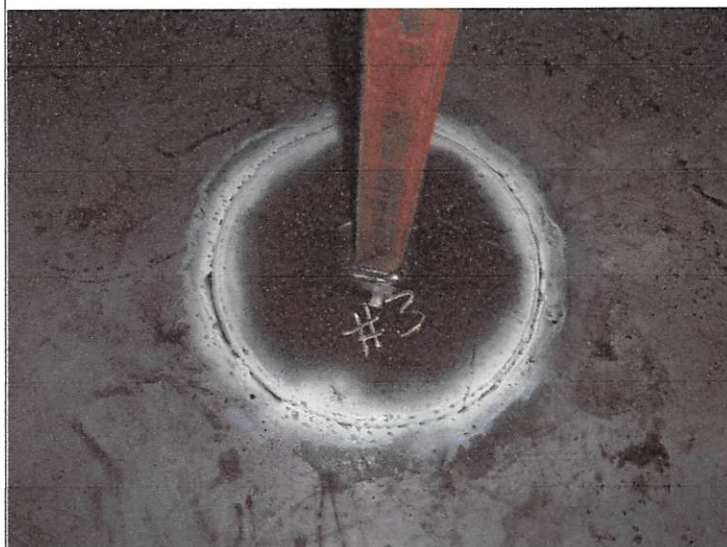
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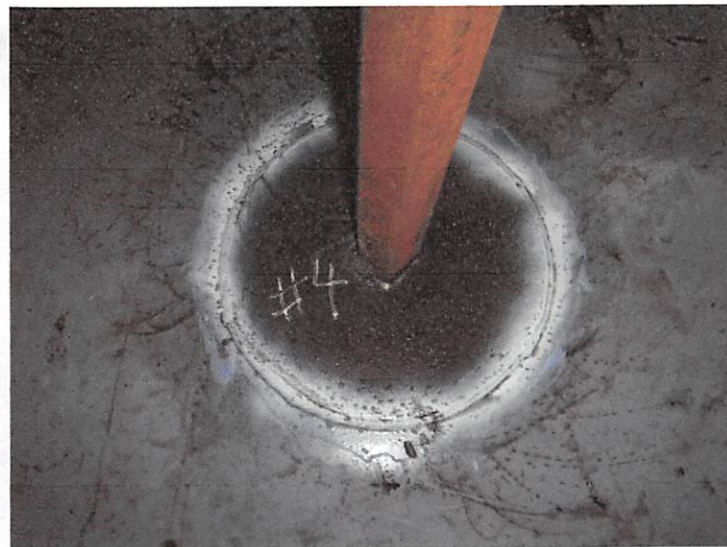
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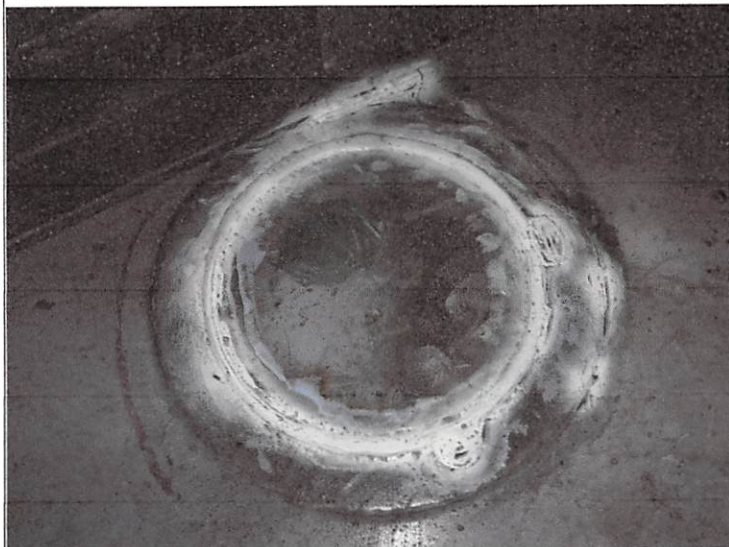
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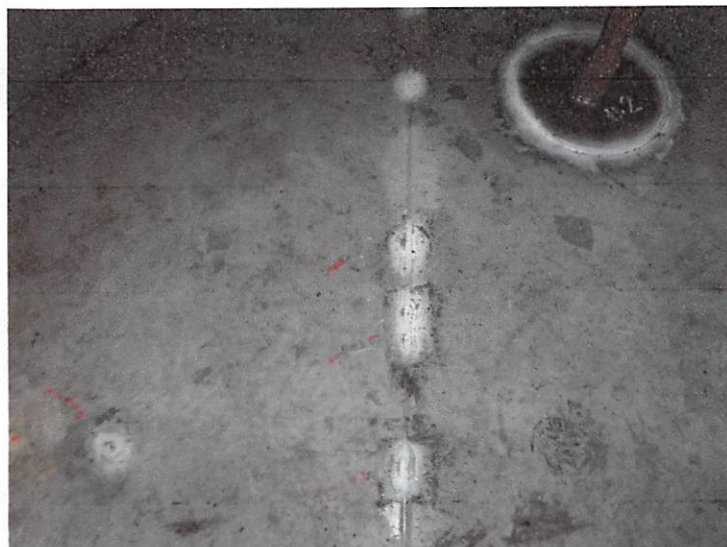
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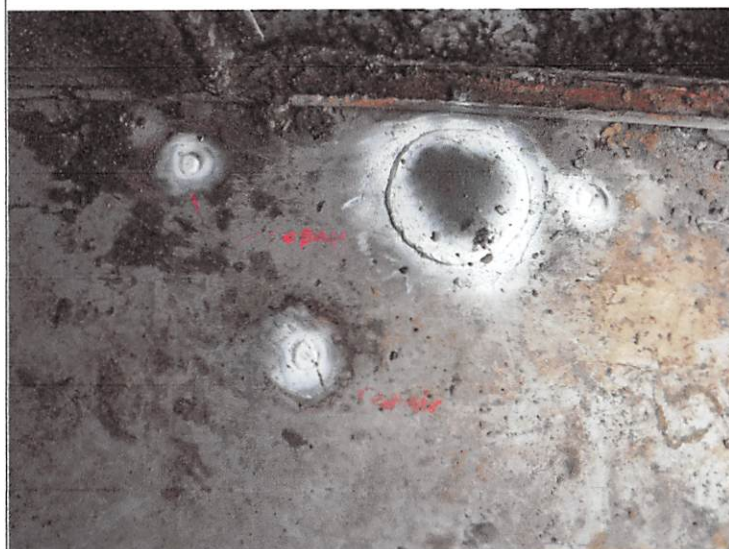
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#9



#10



#11



#12

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