DAGE: 1 of 2

02/02/05-J.A.A.-CC

REPORT #

PRESSURE VESSEL INSPECTION REPORT

M. 6014

DATE

February 5, 2002

FACILITY Simons Lake

		SpCinted V			VESSEL STAT	IC DATA					
Prov. Insp.	# 🛩	405848		CRN	H3897.2		Equip Tag #				
Equipment I	ocatio	on (LSD)	100/10-	09-86-17	7 W5M/00		Serial # 4651 4651				
Equipment I	Descri	ption	2 Phase		Vessel Class						
Manufacture	er	RJV Gas	Year Built 1997-07								
MAWP 7	20		MDMT -20 °C / °F								
CODE: UN	1 🔲	U U U2	2 🗆	RT: 1	2 🛛 3 [4 🗌	PWHT: YES ☐ NO ☒				
Shell M	at'l	SA-106 B		Thickn	ess 12.7	Mm /in	Corr Allowance 1.6 Mm/in				
Head M	at'l	SA-516-70	0	Thickn	ess 11.1	Mm /in	Corr Allowance 1.6 Mm/in				
Nozzle M	at'l			Thickn	ess	Mm/in	Corr Allowance		Mm/in		
Internal Coa	ting :	YES 🗌	NO Internal Clad: YES NO				Capacity m ³				
Manway:		YES 🗌	NO 🛛	Inspec	tion Port : YE	S 🛛 NO 🗌	Skirt \(\subseteq Legs \(\supseteq \subseteq Saddle \(\supseteq \)				
Nozzle Ratii	ng		lb ANSI	Painted	d: YE	S NO 🗆	☐ Insulated : YES ☐ NO ☒				
					PROCESS				Hill provides and a		
Product Des							Swe				
Operating P	ressu	re		KPa		perating Tempe	erature 44	°C	/°F		
PSV ID #	1.0	ocation	Siz	A Comment	PSV STATIO	Capacity	Manufacturer	Model	Next		
. 0 1 10 #		Journal	Inlet	Outlet	Pressure	SCFM / Lbs/Hr / GPM	Tha raid durer	WIOGEI	Service		
6732G	V	'essel	1"	1'	700 PSI	2433	Mercer Valve	8114421115R	May/06		
	52.57 (10.25)				NSPECTION I	HISTORY	Salara alganisa da ser a la cara de cara	Esperantial and a second a second and a second a second and a second a second and a second and a second and a	ASTORIS ENDINO		
RBI Catego	rv 4		7 D/C		spection Date	IISTORT	W.O. # (oC	1450			
Inspection Ta					on Type		Inspection Reason 1002				
Inspection T			uired		spection Type	UT.UE	Due Date 2007				
VE VI RT	UT	MT PT	PT TT		nding Repairs	NONE					
Maria santa	10,220/2	Manager Control		endres di	SPECTION S	UMMARY	Constitution of				
Vessel surfa	ice co	rrosion & s	scaling wit	h Shallov	w nitting						
V COCCOT CUTTO	.00 00	11001011 & 0	Joanning Will	ii Onano	w pitting.						
No Pressure	gaug	je.									
Duct rupo fr	om no	monloto bi	rookot								
Rust runs fr	om na	ттеріате ві	acket.								
Corrosion ne	oted o	n vessel &	piping va	lves.							
		Carlot State Control			RECOMMEND	ATIONS			deplace done of		
Clean and p	aint w	assal & nir	ina & skid	l floor							
Olean and p	ann v	booki a pip	ning & skic	111001.							
Install press	ure ga	auge.									
Ola la II							1 :-1 :1)				
Check all va	ilves a	ind service	e, repair or	replace	as required (in	side & outside s	skid unit)				
				F	REPAIRS COM	IPLETED					
Object Name			Cause			Damage	Repai	r Activity			
		411.6667.2466									
Intogrity Ct	at	K/I	Cuitakla 4	o= 0==+	VESSEL ST		eta Banaina B	unical I	Darele		
Integrity St	สเนริ	\boxtimes	Suitable 1	or Cont	inued Service	A DESTRUCTION OF THE PERSON OF	ate Repairs Red Repairs Require		Replace		
Inventory S	tatus	X I	n-service	Fully Util	ized	Idle	Surplus		Scrap		

Husky Energy PRESSURE VESSEL INSPECTION REPORT

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FACILITY	Simons Lake	DATE	February	5, 2002	REPORT #	02/02/05-J.A.ACC				
Prov. Insp. #	405848	CRN	H3897.2		Equip Tag #	·				
		INSF	ECTION OBSE	RVATIONS		- X				
	NONCOMP		OR INSPECTION		IES ISSUED					
					•					
		EVTE	RNAL VISUAL II	NOBERTIAN	IV-s subministe subministe					
		EVILE	MINAL VISUALII	NOREGINON	K SANDOK SANDONA					
Vessel has no	pressure gauge.									
Vessei shell r	not painted behind the na	menlate	hracket with rus	t coloured runs	down vessel sh	اامر				
VC33C1 311C111	iot painted benind the m	inopiato	bracket with ras	coloured runs	40WII V033013II	on.				
Surface corro	sion & scaling noted thro	oughout tl	he vessel with sl	nallow pitting no	oted under scale	e locations.				
Corresion not	ed on vessel & piping va	alves.								
00110310111101	ca on vesser a piping ve	aives.								
esti insloci dinaktenik suot		EXTE	RNAL NDE EX	AMINATION						
LIT thickness	survey carried out.									
O T UNIONITIOES										
		INTER	RNAL VISUAL II	SPECTION		(((((((((((((((((((
announced or a the second set state a 50, acts of 1817 (c). Als	iew niklewa				(COMPASSION COMPASSION F. COMPASSION COMPASSION	HOLINES STATE OF THE STATE OF T				
		INTE	RNAL NDE EXA	MINATION						
i pedboloi i izabina iida elika repotenti populati	And the state of t		PRESSURE T		9880PT					
Test Complet	ed 🗌 Yes 🗌 No	Test Acc	•		Test Repor	t#				
I the undersi	aned certify that the abo		PECTOR CERT		ordance with the	a assigned task list and				
I, the undersigned certify that the above equipment has been inspected in accordance with the assigned task list and that statements within this report are correct and represent inspection findings										
Inspectors Na				pector's Signatu						
Inspection Company Alliance Engineering and Inspection Date February 5, 2002										
			CCEPTANCE &	SCHEDULE C						
Lead Inspecto	or		Signature			Date				
Vessel Inspec	ction Interval 5 Year	s	Leave "as-is" [Change to					
PSV Inspection	on Interval 5 Year	s	Leave "as-is" [Change to					